

## Exhaust module



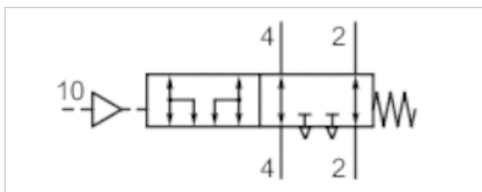
AVENTICS™ Exhaust module



# Exhaust module, for port channels 2, 4



Working pressure min./max.	0 ... 10 bar
Ambient temperature min./max.	-10 ... 60 °C
Medium	Compressed air
Weight	0.08 kg



## Technical data

Part No.	Port 1 Input	Compressed air connection Output	Flow Qn
R422003188	Ø 4	Ø 4	280 l/min
R422003186	Ø 6	Ø 6	720 l/min
R422003118	Ø 8	Ø 8	1080 l/min

## Technical information

When using polyurethane tubing, we recommend using additional stiffener sleeves.

Particularly suitable for 5/3 CC valves, since the remaining pressure in the actuator can be exhausted when the control pressure is applied.

The exhaust module and the air circuit should be tested monthly to ensure they function correctly.

Applications with vertical actuators with exhaust or pressure throttles and a maximum load of 15 kg as well as up to a speed of Vmax 33 mm/s .

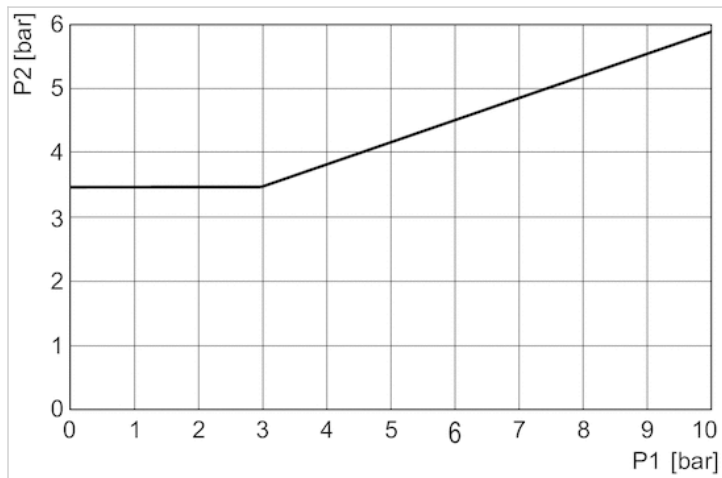
## Technical information

Material	
Housing	Aluminum
Seals	Nitrile rubber



## Diagrams

### Minimum control pressure (depending on operating pressure)



p1 = pressure on connections 2 and 4, p2 = control pressure

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