General Features

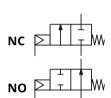
- Compact 2/2 NC-NO disc valve, stainless steel body, pad-mounting body.
- Ruggedly built, particularly recommended for :
 - use with superheated water and steam, up to max. 230°C.
 - high ambient temperatures, up to 140°C.
 - use in corrosive environments.
- Valve equipped with a piston operator.
- Optical position indicator as standard.
- Reliable operation at low pilot pressures.
- High-performance, maintenance-free stuffing box.
- The valves satisfy Pressure Equipment Directive 97/23/EC, article 3.3.

Technical Features

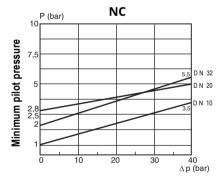
Fluids (*)

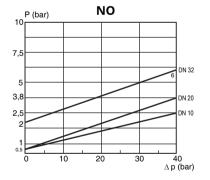
Temperature range (TS) Disc seal (*) Differential pressure Maximum allowable pressure

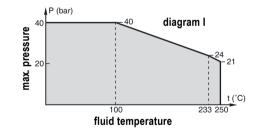
Ambient temperature range Maximum viscosity Pilot fluid Max. pilot pressure Min. pilot pressure $DN \le 20$: air and gas groups 1 & 2 DN = 32: air and gas group 2 all DN: superheated water, liquids groups 1 & 2 and steam - 10°C to + 230°C PTFE 0 to 32 bar [1 bar =100 kPa] 40 bar (within the specifi ed limits, see diagram I) -25°C to +140°C 5000 cSt (mm²/s) Air 10 bar See below



Characteristic Pilot Control Graph







Materials in Contact with Fluid

(*) Ensure that the compatibility of the fluids in contact with the materials is verified

Valve body and plug Stuffing box housing Stem, disc Stuffing box packing Disc seal Valve body seal Stainless steel Stainless steel Stainless steel PTFE chevrons PEEK PTFF

Other Materials

Operator Optical position indicator Aluminium and steel Aluminium and steel





Asco

ASCO[™] Valves

Specifications

Pipe Size	DN	Flow Coefficient Kv		Maximum Allowable Pressure	Pilot Pressure (bar)		Operator Diameter	Catalog Number
		(m³/h)	(l/min)	(bar)	min.	max.	(mm)	
NC - Normall	ly closed							
Pad Mounting	10	2.4	40	32	*	10	80	Q117BR27RTA0000
	20	7.44	124	32	*	10	100	Q117BR4FRTA0000
wounting	32	16.08	268	32	*	10	100	Q117BR6FRTA0000
NO - Normal	ly open	•						
Pad Mounting	10	1.98	33	32	*	10	80	Q217BR27RTA0000
	20	6.72	112	32	*	10	100	Q217BR4FRTA0000
	32	16.08	268	32	*	10	100	Q217BR6FRTA0000

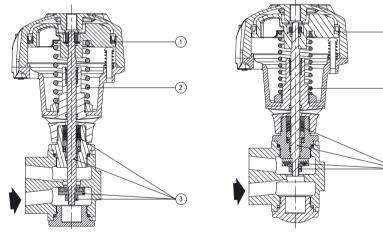
Note

* Minimum pilot pressure varies with differential pressure. See piloting chart.

Installation

- The valves can be mounted in any position without affecting operation.
- In normal use: fluid e ntry under the disc (for fluid entry above the disc, contact us).

Spare Parts



NO function

Catalog Number	Spare Parts Kit No.					
Catalog Number	Piston Seal ①	Actuator Spring ②	Stem, Disc, Seals ③			
Q117BR27RTA0000	C140233	C140236	C140242			
Q117BR4FRTA0000	C140234	C140238	C140244			
Q117BR6FRTA0000	C140234	C140240	C140246			
Q217BR27RTA0000	C140233	C140237	C140243			
Q217BR4FRTA0000	C140234	C140239	C140245			
Q217BR6FRTA0000	C140234	C140241	C140247			

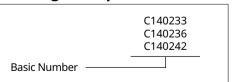
NC function

Ordering Examples Kits

1

2

3



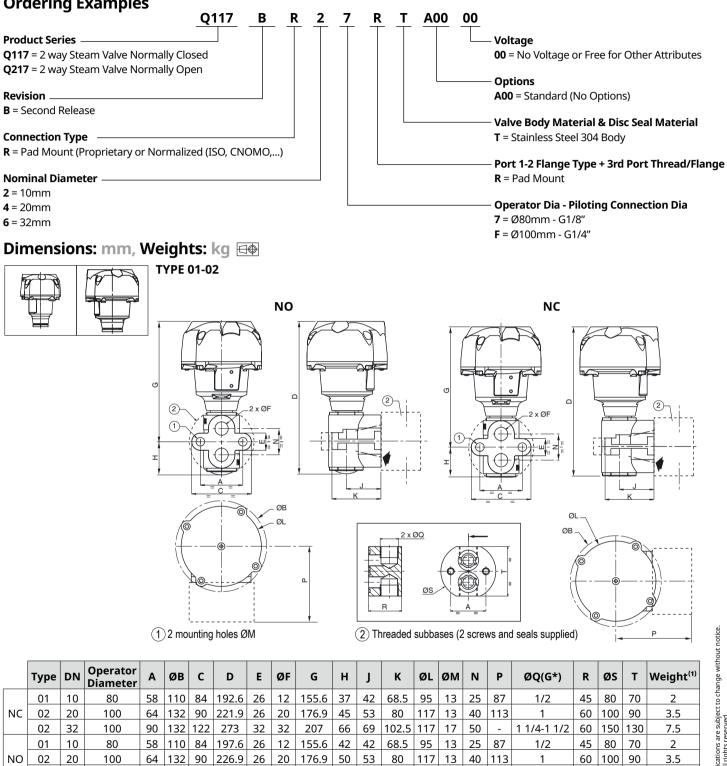


ASCO[™] Valves

Pressure Operated, for Steam Applications, Pad-mounting, PN40, DN 10, 20 and 32

Series Q117/Q217

Ordering Examples



32 (1) Weight of valve without pilot

Options

02

Other standard flange designs

100

90

132 122

278

32 32

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3

7.5



150 130

207

71 69 102.5 117

17 50 - 1 1/4-1 1/2

60