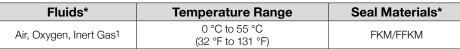
# ASCO<sup>™</sup> Miniature Solenoid Valves

## Proportional Valves | PRECIFLOW 12.7 mm

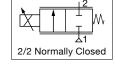
- Preciflow solenoid valves are designed to proportionally control the flow
  - of air and inert gases by varying the electrical input signal to the coil
- Low hysteresis (typ. < 5%), excellent repeatability (typ. < 1%), and high sensitivity (typ. < 0.1%) make these valves ideal for high precision flow control
- Compact frictionless architecture saves valuable space in analytical and medical instrumentation
- Valves do not require a minimum operating pressure, and are well-suited for vacuum operation
- Power consumption as low as 1 W to meet the most stringent instrument power requirements
- Meets all relevant CE directives, and is RoHS compliant
- Typical applications include:
  - Gas Chromatography
  - Mass Flow Controllers
  - Dental Equipment
  - Blood Pressure Monitoring



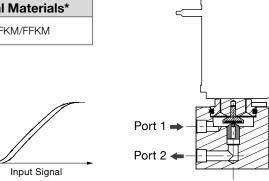
<sup>\*</sup> Ensure that the compatibility of the materials in contact with the fluids is verified.

General Valve Information			
Body	Brass		
Others	Stainless Steel		
Filtration (available as options)	15 Micron		

Electrical Characteristics				
Coil Insulation Class	F			
Connector	Lead Wires 24 AWG; L = 500mm (19.7in)			
Electrical Safety	IEC 335			
Electrical Enclosure Protection	IP50			
Standard Voltages	6 VDC, 12 VDC, 24 VDC			
Input Signal	0-6 VDC, 0-12 VDC, 0-24 VDC Pulse-width Modulation (> 1000Hz), Current control recommended			
Flow Regulation Characteristics	Hysteresis typ. 5%; Repeatability typ. 1%; Sensitivity typ. 0.1%			







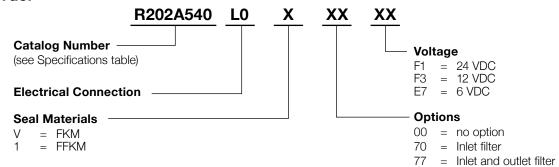
Voltage	Max. Operating	Power Ratings			Ambient Temperature	
Tollago			Inrush Holding		Hot/Cold	Ranges
٧	mA	VA	VA	W	W	°C (°F)
6	170				1	
6	420			-	2.5	0 to 55 (32 to 131)
12	85				1	
12	210		-		2.5	
24	45				1	
	110				2.5	

Specifications							
Orifice Size	Flow Co	efficient	Operating Pressure bar (psi)		Power Rating	Catalog Number	
mm (inches)	Kv (m3/h)	Cv	min.	max.	W	pad mount version	
0.045 (0.0018)	0.00006	0.00007	-0.9 (-13)	10 (145)	1	R202A540L0xxxxx	
0.07 (0.0023)	0.00012	0.00014	-0.9 (-13)	10 (145)	1	R202A541L0xxxxx	
0.1 (0.0040)	0.0003	0.00035	-0.9 (-13)	10 (145)	1	R202A542L0xxxxx	
0.2 (0.0079)	0.0012	0.0014	-0.9 (-13)	10 (145)	1	R202A543L0xxxxx	
0.4 (0.0157)	0.0048	0.0055	-0.9 (-13)	10 (145)	2.5	R202A544L0xxxxx	
0.6 (0.0236)	0.0096	0.0111	-0.9 (-13)	10 (145)	2.5	R202A545L0xxxxx	
0.8 (0.0315)	0.018	0.0208	-0.9 (-13)	10 (145)	2.5	R202A546L0xxxxx	

<sup>\*</sup> Specifications based on valve without inlet/outlet filter

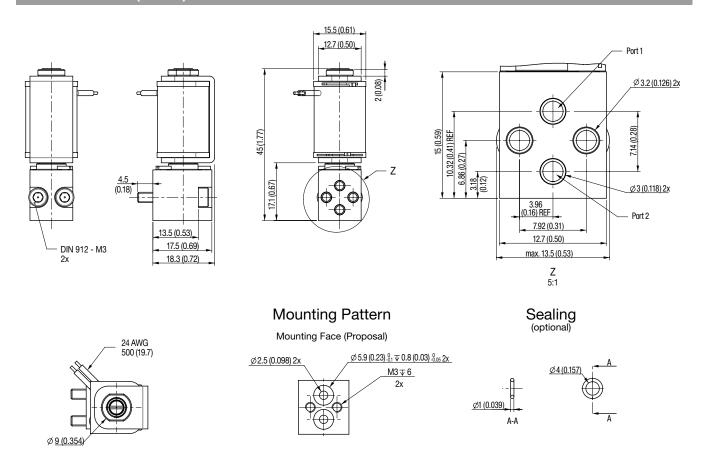


#### **How to Order**



Ordering Example: R202A542L0V00F1 = 2-way NC (normally closed), orifice size 0.1mm (0.004in), with lead wires L=500mm, FKM seal, 24 VDC

#### **Dimensions: mm (inches)**



### **Options**

- Digital control module Control<sup>D</sup> for DIN EN 50022 rail mounting (for more information see specifications on page 185)
- Other materials and voltages available on request
- Low Temperature option available
- Sealing FKM: 514684-001, FFKM: 514684-002 (minimum order quantity required)
- Subbase with M5 connections and O-ring seals available:
  - 517973-001 --> Subbase with FKM O-rings
  - 517973-002 --> Subbase with FFKM O-Rings

## Installation

- The solenoid valves can be mounted in any position without affecting operation
- Manifold and O-Rings not included