Installation Manual DCM-401-0918 Rev. 2.8 September 2024

DCMlink Software





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Section 1: Installing DCMlink

1.1 Installation Overview

DCMlink Software should be installed on a computer that meets the system requirements. The following steps detail how to uninstall and reinstall. Reinstall if the software is to be removed, updated or repaired only.

NOTE:

Installation of DCMlink requires administrator privileges.

1.2 New Installation

NOTE:

If the user has a previous version already installed, please uninstall it first from the Control Panel > Add Remove Programs. Next, please delete the DCMlink shortcut from the Desktop.

1.2.1 First locate the installer folder containing the .exe file from downloads. Double click on the .exe file to begin installation of the software.

Figure 1. DCMlink Installer

Name	Date modified	Туре	Size
ISSetupPrerequisites	12/7/2023 6:04 PM	File folder	
S DCMlink Software v2.8 Installation.exe	12/7/2023 6:02 PM	Application	202 421 KB
Double Click on DCMlink Software.e	exe file		

1.2.2 Click Next button.

4	Welcome to the InstallShield Wizard for DCMlink
	The InstallShield/R) Wizard will install DCMlink on your computer To continue, click Next.
	WARNING: This program is protected by copyright law and international treaties.
	Click on "Next" Button

Figure 2. DCMlink Installation Initialization

- **1.2.3** There are 3 options for installation. Click on one option and then click **Next**.
 - DCMlink SOLO
 - DCMlink SNAP-ON
 - DCMlink Device Type Manager (DTM)

NOTE:

- 1. SOLO and SNAP-ON can be installed in one installation by selecting "DCMlink SOLO" and "DCMlink SNAP-ON" options.
- 2. SNAP-ON and DCMlink-DTM can be installed in one installation by selecting "DCMlink SNAP-ON" and "DCMlink DTM" options.
- 3. Both "DCMlink SOLO" and "DCMlink DTM" options cannot be selected at the same time.

1.2.4 DCMlink SOLO

NOTE:

Install DCMlink software for stand-alone operation.

September 2024

Figure 3. DCMlink SOLO Option



1.2.5 DCMlink SNAP-ON

NOTE:

Install DCMlink software enabled for operation as a SNAP-ON to AMS Device Manager. AMS Device Manager must be licensed for the DCMlink SNAP-ON.

Figure 4.	DCMlink SNAP-ON Option
	DCMIInk - InstallShield Wizard X
	Welcome You are about to install DCMlink Software version 2.8
	You may select multiple options. See the DCMlink installation Guide for valid combinations and supported operating systems.
	DCMInk Solo Install DCMInk Software for stand-alone operation.
	✓ DCMlink SNAP-ON™
	Install DCMlink Software enabled for operation as a SNAP-ON to AMS Device Manager. AMS Device Manager must be licensed for the DCMlink SNAP-ON
	DCMlink DTM Install DCMlink Software enabled for operation through the DCMlink DTM.
	Click on "Next" Button
	InstallShield Next > Cancel

1.2.6 DCMlink DTM

NOTE:

- 1. Please review the general instructions in Section: 3.8 Setup Network for Device Type Manager to make sure the setup is correct before installing and operating DCMlink DTM on any device.
- 2. Upon new installation of DCMlink DTM, user would get a trial period of 60 days.

伊 DCMlink - InstallShield Wizard X
Welcome You are about to install DCMlink Software version 2.8
You may select multiple options. See the DCMlink installation Guide for valid combinations and supported operating systems.
DCMlink Solo Install DCMlink Software for stand-alone operation.
DCMlink SNAP-ON™
Install DCMlink Software enabled for operation as a SNAP-ON to AMS Device Manager. AMS Device Manager must be licensed for the DCMlink SNAP-ON
DCMlink DTM Install DCMlink Software enabled for operation through the DCMlink DTM.
InstallShield

1.2.7 Read Terms and Conditions and select **accept** and click **Next**.

DCMlink - InstallShield Wizard
License Agreement Please read the following license agreement carefully.
EMERSON PROCESS MANAGEMENT VALVE AUTOMATION, INC. ("EMERSON") SOFTWARE LICENSE AGREEMENT
Revised August 1, 2012 Read Terms and Conditions and select the options I agree Click Next
BEFORE DOWNLOADING / INSTALLING THIS PACKAGE AND/OR PROGRAM
("PROGRAM"), YOU SHOULD CAREFULLY READ THE FOLLOWING TERMS AND CONDITIONS. BEFORE DOWNLOADING / INSTALLING THE PROGRAM, YOU MUST AGREE TO THIS LICENSE AGREEMENT. FOR YOUR INFORMATION, THE
Taccept the terms in the license agreement I do not accept the terms in the license agreement
InstallShield
InstallShield < Back Next > Cancel

1.2.8 Next, click **Install**.

Figure 7.	Install DCMlink						
	BCMlink - InstallShield Wizard X						
	Ready to Install the Program						
	The wizard is ready to begin installation.						
	Click Install to begin the installation.						
	If you want to review or change any of your installation settings, click Back. Click Cancel to exit the wizard.						
	Click on "Install" Button						
	InstallShield						
	< Back Install Cancel						

1.2.9 Installation will begin.

Figure 8. Installation Progress Bar



1.2.10 Click **Finish** to complete installation.

NOTE:

Restart is recommended.

Figure 9.	Completing the Installation
	InstallShield Wizard Completed The InstallShield Wizard has successfully installed DCMlink SNAP-ON, Click Finish to exit the wizard. Yes, I want to restart my computer now. No, I will restart my computer later.
	Remove any disks from their drives, and then click Finish to complete setup. Click on "Finish" Button to complete the installation

1.2.11 Start DCMlink application from desktop shortcut or from the list of **All Programs**.

Figure 10.	DCMlink Sta	r <mark>t Menu S</mark>	hortcu	t			
=	E Electronic Team	Office					
	Emerson Process Management	<u>)</u>	-	×	ng		Start DCMlink from
	DCMlink DCMlink License Wizard	Microsoft 365	Word	Excel			desktop shortcut or from list of All Programs
	Trex Sync	•3	•	Type, write, or draw your ideas and notes	0000		
	USB Fieldbus Interface	Outlook	PowerPoint	OneNote 🔊	Test		
	X Excel	6	1				
	F	OneDrive Explore	Teams		ae)		
6	irefox				ter		
D	S	CO Microsoft Edge	Microsoft Store		MD		
ß	📁 Game Bar						
0	Get Help		×		9		
¢	H	Command Prompt	Visual Studio 2019				
-		🗄 🖬	📄 📄	2 🔍	Ø 📢	🚺 🛱	

1.3 DCMlink Auto Update

1.3.1 If there is a newer version of DCMlink available than currently installed, when launching DCMlink a popup window will indicate that the update is available. Additionally, the user may check for an update by using the menu option Help > Check for Updates.

NOTE:

Users will need administrative rights to update DCMlink to the latest version of the software.

1.3.2 To install DCMlink updates, click on 'Update now'.

DCMlink	×
An update is available for DCMlink • Version - 2.5.25.2 • Released on - 17 September 2021 DCMlink software will close during update. Would y like to update? Remind me after 20 days Update now Cancel	/ou

1.3.3 Upon launching DCMlink Updater, a window specifying the size of download, available version, release note and other information will appear. To proceed with an update, the user must agree to "Emerson Data Privacy Policy" and click on "Install".

Updates Available		La constante da
Undate Version:	2 5 25 1	EMERSON
Download Size:	108.38 MB	
Deserves	News	
Progress:	ivone	
- Added DCMI - Update in 6 - Snooze and - Added below - Connection - Monitor - History I - Paramet - Valve Co - Calibrati setting.	ink software update: offline (not connected to internet) m d set reminder for update. / features for RTS Actuator: via Modbus, Bluetooth and IRDA: ing Status, Alarms, Warning, Analog, .ogs. er Configuration. ntrol. on, Clock Settings, SmartCode to ac	node. 1, and Binary Input/Output. ctivate optional feature, Teach-In and Actuator variant
Current Version: Last Updated:	2.4.35.1 16-Sep-2021	

1.3.4 Once the update is completed, the DCMlink application will close automatically. If the user wants to check for more updates, click "Check For Update" again. The below screen will show up to confirm the installation of the latest version.

DCMIir	k
0	You are using the most recent version of DCMIin
	Or

Section 2: License Activation Wizard

2.1 **License Features**

Product Name Feature SOLO SNAP-ON DTM SOLO Advanced SOLO Standard Modbus® Master \checkmark \checkmark Not applicable Not applicable Modbus Slave \checkmark \checkmark Not applicable Not applicable \checkmark \checkmark Modbus TCP-IP Not applicable Not applicable \checkmark \checkmark Bluetooth® Not applicable Not applicable Standard Diagnostics \checkmark ~ √ \checkmark (Torque Profile and Step Response) Standard Diagnostics ~ ~ ~ \checkmark (Partial Stoke Test) \checkmark \checkmark \checkmark \checkmark Status Monitor \checkmark ~ \checkmark \checkmark Configuration Calibration \checkmark \checkmark \checkmark \checkmark Database with Number of Tags Unlimited Unlimited Unlimited Unlimited \checkmark \checkmark \checkmark HART[®] Modem 60 days Trial \checkmark \checkmark HART Multiplexer 60 days Trial Not applicable FF Modem 60 days Trial \checkmark \checkmark \checkmark \checkmark \checkmark \checkmark Trends Analysis 60 days Trial

Table 1.

DCMlink License Features

2.2

Activating Basic SOLO/Temporary License

DCMlink provides Basic SOLO license free along with a time-limited use of certain features that are available in the Advanced/SNAP-ON/ DTM license.

NOTE:

By default, DCMlink Standard (Basic SOLO) provides a 60-day trial with Advanced, SNAP-ON and DTM license features. After the 60-day trial period, the user needs to request a permanent license for continued feature benefits

a. Click on Free/Trial License button and click Next.

Figure 14.	Basic (SOLC)) Licens	е			
	CM DCMlink License Wizard	I 2.8.1.66				×
	DCMlink Lie	censing				
		Company	: N/A		Free /	Trial License
		Country	: N/A		\$ Prem	nium License
		Serial Numbe	er : N/A			
		Status:	: Not licensed		License	for Other's PC
		Current License	Information:		Enter	License Key
	4	DCMlink Featu	ures Status			
	EMERSON					
			Back	Next	Help	Cancel

b. Fill in all details then click the **Next** button.

igure 15.	Basic (SOLO)	License Lo	baded	
	DCMlink License Wizard	ensing		×
		Trial license for:	• • This Computer	
		Enter the regi	stration details:	
		Contact Name	: James Williams	
		Company	: ABC Petroleum	
		Country	: United States of America	~
		Email	; james.williams@emerson.com	
	EMERSON.	Interested in	: 🗹 Basic (Free) 🗹 Advanced (60 days trial)	
			✓ SNAP-ON (60 days trial)/ DTM	
		Industry	Petroleum Refining	~
			Back Next Help Cancel	-

2.2.1 Confirm all user details and agree to Emerson Data Privacy Policy.

Figure 16. Basic (SOLO) License is Complete

DCMlink License Wizard	2.8.1.66		;
DCMlink Lic	ensing		
	Trial license for:	This Computer	
9-0			
	Enter the regis	stration details:	
	Contact Name	: James Williams	
	Company	: ABC Petroleum	
	Country	: United States of America	
A	Email	james.williams@emerson.com	1
EMERSON.	Interested in	: 🗹 Basic (Free) 🗹 Advanced (60 days trial)	
		SNAP-ON (60 days trial)/ DTM	
	Industry	Petroleum Refining	
		Back Next Help Cancel	

2.2.2 License Manager will try to connect with the Emerson server. As soon as internet connectivity is present, the Trial license will be activated.

Figure 17. Basic (SOLO) License Activated

	DCMINE has been successfully registered and activat
	for this machine.
	You will be able to use SNAP-ON/ DTM / Advanced Trial for the ne 60 days and the basic version of DCMlink Basic SOLO (no expiratic
EMERCON	
EMERSON.	

2.2.3 If internet connectivity is not present, save the Registration file and follow the steps to activate Basic license for Remote Computer.

Figure 18. Licensing Without Internet Connection

DEWINIK	
	Unable to connect with Emerson server.
	 Connect to internet and repeat all steps again from beginning. OR
	Follow the below steps:
	Save registration file. Save
4	 Copy the registration file to another computer that has internet connectivity and DCMlink License wizard installed.
EMERSON	Launch DCMlink License wizard on the other computer.
	 Select "License for Other PC" button and upload the registration file.
	Save the License file and copy to this computer.
	 Click "Enter License Key" button on the main page of the License wizard and then click "Import from file" to load the license key.

	The information you entered on the previous screens must now be e-mailed to the DCMlink Registration Center
-0	To Print Registration Form
-	Print Select this button to print the Registration form. This form contain the information that must be provided in order to obtain your license keys. Check the printed form for accuracy and fax it to the DCMlink Registration Center at the number in the form.
4	To Save Registration Form
EMERSO	Save Select this button to save the Registration form to a file. This form contains the information that must be provided in order to obtain your license keys. Check the saved form for accuracy and e-mail it to the DCMlink Registration Center mentioned in the form.

Figure 19. Save License Registration File

Figure 20. Complete License

DCMlink License Wizar	2.8.1.66			
DCMlink Li	ensing			
	DCMlink license has been activ	ated successfully.		
	Press Finish to close this progr	am.		
ti an				
EMERSON				
	D	c Next	Finich	Cancel
	Dac	Next	rinish	Cancel

2.3 Obtaining Your Advanced/SNAP-ON/ DTM License

2.3.1 Double click the DCMlink icon. The user will be prompted to run the License Wizard and click **Yes**.



2.3.2 Next click on "\$ Premium License" button.

.gui e 22.	DCMlink License Wiza	d 2.8.1.66	×
	DCMlink L	censing	
		Company : N/A Country : N/A Serial Number : N/A Status: : Not licensed	Free / Trial License \$ Premium License License for Other's PC
	EMERSON	Current License Information: DCMlink Features Status	Enter License Key
		Back Next Hel	p Cancel

- **2.3.3** Enter the contact details. All fields are required as this information will be used to request a license key.
- **2.3.4** Select the License Option requested, then click **Next**.

Figure 23.	Review Licer	nse Informa	tion	×
	DCMlink Lic	ensing		
		Contact Name Company Country	: John Williams : ABC Petrollium LL : United States of Americ	C c
		E-Mail End User Industry	: john.williams@ab : Petroleum Refining	cpetrolium.com ~
	EMERSON.	License Options	✓ Advanced	SNAP-ON/ DTM
		-	3ack Next	Help Cancel

NOTE:

A purchase order is required to be placed before requesting an Advanced /SNAP-ON/ DTM license.

2.3.5 Provide the serial number/order number to proceed.

Figure 24.	Input Serial Number/Order Number				
	DCMlink License Wizard 2.8.1.66	×			
	DCMlink Licensing	ncel			

If it is an Advanced, SNAP-ON or DTM license request, after the registration 2.3.6 form is completed, the information can be saved and/or printed. Click Save to generate a license key request file. Once complete, click Next.

nsing
e information you entered on the previous screens must now be e-mailed to the Mlink Registration Center
To Print Registration Form
Print Select this button to print the Registration form. This form conta the information that must be provided in order to obtain your license keys. Check the printed form for accuracy and fax it to th DCMlink Registration Center at the number in the form.
Save Registration Form Save Select this button to save the Registration form to a file. This for contains the information that must be provided in order to obta your license keys. Check the saved form for accuracy and e-mail to the DCMlink Registration Center mentioned in the form.

Figure

2.3.7 The license request form has been completed. Click **Finish**.

Figure 26. Finishing the License Key Request

BCMlink Licen	se Wizard 2.3.25.0
DCMli	nk Licensing
	Thank you for your time. Please send the registration file to DCMlink.Registration@emerson.com
	Or call to: International Access Code +1-(281) 477-4100
	Or send a Fax to: International Access Code +1-(281) 477-2809
-	As soon as we receive your registration information, we will generate your license key and return them to you.
4	When you receive your license key, run this program again, select 'Enter License Key' button to enter the license key.
EMERS	50N.
	Back Next Finish Cancel

2.3.8 To obtain license, send the license registration (.txt) or the scanned copy (pdf) of the printed registration file to the email address mentioned in the above screen.

2.4 Activating License Key File

2.4.1 After the user receives the license key file issued by Emerson, please re-run the License Wizard by double-clicking on the DCMlink icon, and click **Enter License Key**.

.		12641		×
	DCMlink Li	censing		~
		Company	: ABC Petrollium LLC	Free / Trial License
		Country	: United States of America	\$ Premium License
		Serial Number	: 123456789	
		Status:	: Not licensed	License for Other's PC
		Current License In	nformation:	Enter License Key
	A	DCMlink Feature	s Status	
	EMERSON			
		-		
			Back Next	Help Cancel

2.4.2 Click **Import from File** and select the license key file with the .lic extension. This is the license key file the user received via the DCMlink registration. Once loaded, click **Next**.

Figure 28.	Import Exist	ing Licen	se Key F	ile	×
	DCMlink Lic	ensing			
		Here is your DCMI	ink registration code	:	
		1NUDR0043F5	FZDW00883C0	AENN00FF939	U266007B
		Please enter your I	icense key here:		
		EC160043	FX9V00FF	N4CE0688	RKDNBF39
	EMERSON.	Click on 'Import fro from a file:	m file' button to imp	ort the license key	Import from file
			Back	Next Help	Cancel

2.4.3 Once the license key has been imported, the installed DCMlink features will be shown on this window. Click **Next**.

Figure 29.	Available Features Review
------------	---------------------------

~	DCMlink has been successfully lic available features	ensed in this computer. E	Below are the
	DCMlink Features	Status	
	Bluetooth	Ves	~
	PST	Yes	
	HART Modem	Yes	
	HART Multiplexer	Yes	
	Tag Count	Unlimited	
	Database with SQL Server	Yes	
EMERSON.	AMS SNAP-ON/ DTM	Yes	
	Advanced	Yes	
	Service	Yes	
	Click next to continue		

2.4.4 DCMlink is now successfully licensed. Click **Finish**.

gareset		165	
		•	~
	DCIVIIINK LICE	nsing	
		Mink license has been activated successfully. ess Finish to close this program.	
	EMERSON		
		Back Next Finish	Cancel

2.5 Activate License Key for Other PC

DCMlink allows to generate license key for another computer. To do so, internet connectivity and the other computer's registration file is required.

Follow the steps below to activate this temporary license.

NOTE:

To do so, the computer that generates the license should be connected to the internet. Make sure you have saved the registration file (.txt) from the computer without internet access to the computer with internet access.

2.5.1 Click on License for Other's PC button and click **Next**.

Figure 31. Creating a License for Another Computer

DCMI	ink Licensing				
Denn	link Licensing				
	Company : AB	C Petroll	ium LLC		Free / Trial Lisen
					Free / Irial Licens
	Country : Ur	ited Stat	es of Ame	rica	S Premium Licen
/	Serial Number : 12	3456789			
	Charlen -				License for Other's
_ 	D Status: : Lic	ensed			
	Current License Inform	nation:			Enter License Ke
4	DCMlink Features	Status			
	Factory Settings	Yes		^	
EMER	SON. Modbus TCP/IP	Yes		- 1	
	Modbus Master	Yes		-11	
	Modbus Slave	Yes		- 1	
	Status Monitor	Yes		- 1	
	Standard Diagnostics	Yes		- 1	
	Configuration	Yes		- 1	
	Calibration	Yes			

2.5.2 Upload the registration file of the computer whose license needs to be generated and click **Next**.

Figure 32.	Uploading the Other PC's Registration File	
	DCMlink License Wizard 24.28.1 DCMlink Licensing	×
	Trial license for: This Computer I Other's Computer Upload Registration File: C:\Users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\users\user	r Browse

2.5.3 Verify all details and agree to Emerson Data Privacy Policy and click **Next**.

DCMlink Licensing Contact Name : John Williams Company : ABC Petrollium LLC Country : USA Email : john.williams@abcpetrollium.com Industry : Petroleum Refining Operating System : Microsoft Windows NT 6.2.9200.0 Registration Code : 1FKTR00F076-KAJF007B9A7-6i93006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 2.4.28.1	×
Contact Name : John Williams Company : ABC Petrollium LLC Country : USA Email : john.williams@abcpetrollium.com Industry : Petroleum Refining Operating System : Microsoft Windows NT 6.2.9200.0 Registration Code : 1FKTR00F076-KAJF007B9A7-6i93006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 2.4.28.1	
Company : ABC Petrollium LLC Country : USA Email : john.williams@abcpetrollium.com Industry : Petroleum Refining Operating System : Microsoft Windows NT 6.2.9200.0 Registration Code : IFKTR00F076-KAJF007B9A7-6i93006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 2.4.28.1	
Country : USA Email : john.williams@abcpetrollium.com Industry : Petroleum Refining Operating System : Microsoft Windows NT 6.2.9200.0 Registration Code : IFKTR00F076-KAJF007B9A7-6i93006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 2.4.28.1	
Email : john.williams@abcpetrollium.com Industry : Petroleum Refining Operating System : Microsoft Windows NT 6.2.9200.0 Registration Code : IFKTR00F076-KAJF007B9A7-6193006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 2.4.28.1	
Industry : Petroleum Refining Operating System : Microsoft Windows NT 6.2.9200.0 Registration Code : 1FKTR00F076-KAJF007B9A7-6193006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 2.4.28.1	
Operating System : Microsoft Windows NT 6.2.9200.0 Registration Code : 1FKTR00F076-KAJF007B9A7-6193006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 2.4.28.1	
Registration Code : 1FKTR00F076-KAJF007B9A7-6I93006C2 Volume Serial Number : CE70-4532 DCMlink Revision : 24.28.1	
EMERSON Volume Serial Number : CE70-4532 DCMlink Revision : 24.28.1	1-UIVG00
DCMlink Revision : 2.4.28.1	
Interested In : SOLO (no expiration)	
By submitting this form I agree to Emerson Data Privacy Pr	licy

igure 34.	Completio	n of Reg	gistration			
<u>new</u> c	OCMIink License Wizard	2.4.28.1				×
	DCMlink Lic	ensing				
			DCMlink has	s been success	fully regist	ered and act
	-		Save License f	file		
		Save	Select this butto	n to save the Licens	e file.	
	4					
E	MERSON.					
			Back	Next	Help	Cancel

2.5.4 Save Basic (SOLO) License key and click **Next**.

NOTE:

- 1. Carry this license file to your system.
- 2. To activate the license on your system, follow all steps mentioned in Section 2.4 Activating License Key.

Section 3: Setting Up DCMlink Networks

NOTE:

For Modbus, there are three types of connections available. First is the Modbus Master, second is the RDM slave mode (only for TEC2000) and third one is the TCP/IP (user needs CAM09/209 card).

3.1 Setup Network for Modbus Master

NOTE:

Refer to the following wiring connection to connect DCMlink to the respective actuator.

ACAUTION

Switch off the actuator before working on the wiring connections.

1. **TEC2000:**

Separate Terminal Chamber (STC) contains terminal block for wiring connection. Pinch the bar to rotate the STC cover in a counter-clockwise direction, this will open the STC cover and the user will see the terminal block in STC.

Figure 35. TEC2000 Terminal Chamber



Figure 36. Opening TEC2000 Terminal Chamber



a. STC – With Terminal Block Numbering

Figure 37. Opened TEC2000 Terminal Chamber



2. **TEC2:**

Please refer to the following for different wiring connections:

- a. For **Modbus Master** Mode:
 - Pin 39 to +Ve of RS485
 - Pin 41 to -Ve of RS485
 - Pin 40 to Ground of RS485 (Optional)

NOTE:

The pins above should be used only for the CAM205 or CAM228. For the TEC2, the recommended connection is the dedicated **DCMlink port**. For more information on the pin layout, consult the TEC2 Instruction and Operation Manual.



Figure 38. Modbus Connection on STC

- b. For **Modbus Master** Mode (Using DCMlink dedicated pins). Another way to connect DCMlink with TEC2 is by using DCMlink dedicated pins (36, 37 and 38). The following are the dedicated pin details:
 - Pin 36 to +Ve of RS485
 - Pin 38 to -Ve of RS485
 - Pin 37 to Ground of RS485 (Optional)

NOTE:

For this section "b" only, connection baud rate is 115200.

- c. For **Modbus Master** Mode on HART CAM216:
 - Pin 39 to +Ve of RS485
 - Pin 40 to -Ve of RS485
- d. After wiring the connections with the actuator, check the serial port number on the PC. For this, right-click on My Computer and go to "Manage > Computer Management > System Tools > Device Manager > Ports > Communication Port (Port Number)".

3. **MPA:**

Table 2.CAM Card Pin Configuration

Without CAM05, or any other protocol CAM card	With CAM05, or any other protocol CAM card
Pin 19 is +Ve of RS485 Modem	Pin 25 is +Ve of RS485 Modem
Pin 18 is -Ve of RS485 Modem	Pin 24 is -Ve of RS485 Modem

Figure 39. MPA Modbus Connection



4. **M2CP:**

- Pin 25 is +Ve of RS485 Modem
- Pin 24 is -Ve of RS485 Modem



5. HQDCM32 Series:

- Pin 1 is -Ve of RS485 Modem
- Pin 2 is +Ve of RS485 Modem

Figure 41. HQ DCM32 Modbus Connection



6. **HQDCM33 Series:**

- Pin 1 is +Ve of RS485 Modem
- Pin 2 is -Ve of RS485 Modem

Figure 42. HQ DCM33 Modbus Connection



7. Smart EHO:

- Pin 39 to +Ve of RS485
- Pin 41 to -Ve of RS485
- Pin 40 to ground of RS485 (Optional)

Figure 43. Smart EHO Modbus Connection



8. **XTE3000/ICON3000:**

- Pin: A1+, A2- or
- Pin: A5+, A6-



NOTE:

Figure 44.

For XTE3000/ICON3000, the user will need the Modbus Bus Card.

NOTE:

•

- COM port settings should match with device(s)
 - The Baud rate, parity, Stopbits should match
 - All devices connected to the same COM port should use the same settings
 - Use multiple COM ports incase different settings are required

9. **RTS:**



3.2 Setup Network for Modbus TCP/IP

3.2.1 The user needs to use Modbus TCP/IP CAM card to utilize this feature.

NOTE:

For TEC2000 and TEC2, the user will need to use a CAM209 Card. For M2CP, MPA, EHO and HQ, the user will need a CAM09 Card.





NOTE:

Details on the configuration of CAM09/209 is found on the document.

3.3 Setup Network for RDM

The DCMlink fully supports the RDM mode connection with TEC2000 actuator.

3.3.1 For this, select serial COM Port number and select timeout delay as per actuator COM Port settings.

NOTE:

RDM Slave Mode is only available for the TEC2000 actuator.

- **3.3.2** DCMlink works with below settings to connect with TEC2000 in RDM mode:
 - STC pin numbers:
 - Pin 21 to +Ve of RDM Slave Mode
 - Pin 23 to -Ve of RDM Slave Mode
 - Baud Rate: 9600
 - Parity: None
 - Stop Bits: 1

These parameters are not allowed to be modified.

3.4 Setup Network for Bluetooth

DCMlink allows the detection and configuration of devices connected via Bluetooth. Using the Bluetooth device scanner in the navigation bar, the user can perform a device scan by following the steps and screenshots shown.

NOTE:

The user needs to have Bluetooth enabled on the computer to allow the use of this function. User can check if computer has Bluetooth function enabled or not. If the Bluetooth function is not present, please consult the system administrator or IT.

3.4.1 On the navigation bar, the Bluetooth node will be populated. The name of the Bluetooth node in DCMlink will be the same as the name of the Bluetooth at the operating system level.

NOTE:

The user cannot change the name of the 'Bluetooth actuator identifier' from DCMlink, but it is possible to change it from the operating system.

Figure 47. DCMlink Home Screen with Bluetooth

tocol * DCMlink Solo Version 2.4			DCMIink Solo Version 2.4		EMERSON
Modbus					
4 🔮 Bluetooth	User ID : Pijush.Nath			Company :	
INEICP-AS-L259(Bluetooth)	Security Group :			Site :	
A XTE RS-232				Serial Number :	
IR RTSACP	🔉 Computer				
Californi	Application Name	DCMlink Solo Version 2.4			
-	Manufacturer	: Emerson			
a 🔲 Database	Serial Ports Installed	:11			
(unassigned)	Serial Ports Configured	:0			
	Modbus RTU Modems	:0			
	RDM Slave Modems	:0			
	Modbus TCP Ports	:0			
	Bluetooth Ports	1			
	HART Modems	-0			
	HART Multiplexers	:0			
	XTE RS-232 Modems	10			
	RTS-ACP Modems	:0			
	Fieldbus Modems	:0			
	Total Modbus Devices	:0			
	Total Modbus RTU Devices	:0			
	Total RDM Slaves	:0			
	Total Modbus TCP Devices	:0			
	Total Bluetooth Devices	:0			
(1991)	Total HART Devices	:0			
Tag	Total XTE-RS232 Devices	:0			
Device Type	Total RTS-ACP Devices	10			
	Total Fieldbus Devices	:0			
Protocol					

Figure 48. Scanning the Bluetooth Network

Scan		
Select an actuator to connect to DCMlink		Star
DUMIINK WIII continue to look for new devices a	ay them here.	Conne
Provide the address of the actuator: 1		
BETTIS031234E01003-XTE	- Key —	
Bluetooth		TEC2
Uncategorized		RTS
BETTIS031234E01009-XTE	T	FE2000
Bluetooth		23000
Uncategorized	Un	known
1435495202	N	Repis
Bluetooth		
Miscellaneous		
		Help
		Close

3.5 Setup Network for HART

Attaching HART Modem

A HART modem is a communication device that allows DCMlink to communicate with the actuator. The following section provides necessary information for attaching the HART modem to the computer and actuator.

NOTE:

The HART modem drivers needed for the HART modem to work are installed during the DCMlink installation

3.5.1 HART Modem Installation for DCMlink SOLO

HART modem attaches to the USB port usually found on the back of the computer or the serial port.

- Locate the serial port or USB port where modem will be connected.
- Make note of the port where the HART modem is attached.
- Attach HART modem directly to the serial port, the USB port, or to a cable connected to serial port or USB port.
- Use the modem cable assembly to connect HART modem to the actuator, or to signal wiring.
- To communicate with actuator, locate the signal wires or the terminals of the actuator.
- Clip cable assembly to wires or terminals.
- Refer to document **HART IOM** for more information on using the HART modem.

3.5.2 HART Modem Installation for DCMlink SNAP-ON

The HART modem attaches to the USB port usually found on the back of the computer or the serial port.

- Locate serial port or USB port where modem will be connected.
- To configure HART modem, refer to <u>AMS manual</u>.

Steps for installing stand-alone AMS:

Before adding DD to AMS, HART Modem on AMS needs to be configured. (Ensure that HART Modem drivers are already installed before configuring Modems on AMS). Follow steps below:

- Network Configuration:
 - Open Start Menu
 - Click Programs
 - Click AMS Device Manager
 - Click Network Configuration

Figure 49. Network Configuration

HART Modem Multiplexer Netw Wireless Netwo	1 work 1 rrk 1	
Add	Remove	Propertes.
	Church	Hole

- Select Network Component Type and click Add
 - For HART device: HART Modem

Select Network Cor	Select Network Component Type					
Click the type of net	twork component you want to install					
DeltaV Network Ovation Network	Calibrator HART Over PROFIBUS	Install				
HART Modem Multiplexer Network Wireless Network	Stahl Network < 8000 BIM Network RS3 Network	Cancel				
FF HSE Notwork Field Communicato	PROVOX Notwork or Kongsberg Network	Holp				
		Help				

Click Install and follow screen instructions. ____

Figure 51. Add HART Modem Wizard-Start

Add HART Modem W	/izard - Start		>
do-	Click Next to begin ins	talling a HART modem.	
	Click Cancel to go bac Component Type diale	sk to the Select Network og box.	



Figure 52. Add HART Modem Wizard-Modem Name

Figure 53. Add HART Modem Wizard-Network Controller

4	Select one of the following network controllers.	
0	Hand held device as secondary HART master	
	(AMS Device Manager will be Primary HART master)	
	C Control system as primary HART master (AMS Device Manager will be Secondary HART master)	
	Your selection indicates the controller type that will share the network. Click Help for more information.	

— Select one COM Port from the list.

Add HART Modem Wizard - Connection
Select the COM port to which this HART modem is connected. Com Port COM2 Standard port settings are used for COM1 through COM4. Click Help for more information.
< <u>B</u> ack Next > Cancel Hep

Figure 55. Add HART Modem Wizard-Multi Drop

	op
You optininfor	can use Multi Drop and the scan address range to nize your system's performance. Click Help for more mation.
Sca	Support Multi Drop devices an addresses from 💌 to 💌
If mod box.	re than one device will be connected to this em at the same time, select the Multi Drop check Then select a scan adcress range.
Wireles	ssHART Adapter
The do outside followi	efault WirelessHART Adapter address is typically e the rormal scan address range. Use the ng to include an outlying address.
Г	Include WirelessHART Adapter
	Adapter address
(D	

When finished HART Modem will be shown on the Network Configuration Screen.

Figure 56. Network Configuration

Add Piemava Propertie	HART Modem 1		
Add Pemove Propertie			
	tbA	F.emove	Propertie

3.5.3 HART Modem Installation for DCMlink DTM

Steps to Launch DCMlink DTM over HART Protocol:

1. Select the COM DTM and click on Add button.

The fait Vew Project Device Edwar Window Help					- 0	
Front # K	Derive celebra					
Device tap 0 0 0 Overved Address Status Tomation	u. A Allerian	All Devices (AD OTHAL				
A KOTAC	🔬 👨 Codemigne, Gelahi	Denice	r: Pastocal	Inches		
	8 Faher Controls	CTEDODE HART	mail	Value Automation		
	iii 🚾 KS GebH	- X7E3000 FF	Falabas FF H1	Value Automation		
	9- Reservent	TRC2000, HART	MART	Value Automation		
	Nevernound Analytical	- 10C2_HART	HART	Value Automation		
	a la text descenter	MOCP, HART	mailt	Value Automation		
		M009,99	Faidbas Hot	Value Automation		
		CONSOLD HANT	HARD	Value Automation		
		-CDN3008,77	Faidbat If (r)	Value Automation		
		ALC Communication	HAR	CoderWrights Gerlant		1
		Generic HART OTM	HAR	KS Gren		
		W HI KI Communication Office	Falsbur, FEW1	Coartinights Grant		
		Ethi DCM IV Rev 2	Faidha If H1	Value Automation		
		- 840, XAR	maile	Value Automation		
		- 040,FF	Febbus FF H1	Value Automation		
		CLCHOOD Any 1	Faldbas H H1	Rohar Cantrols		
		CANCEL CANCE IT Nov 1	Feldbus FF H1	Value Automation		
		# 88000 FF Res-9	Falighted H in 1	Reservouri		
		# 86010 FF Rev 7	Faidball IT (1)	Reserves		
		# 87328 PF Rev 2	Fahilbas H x1	Rosenouri		
		- 6407 FV Rev 7	Faidbus IT H1	Reservourt		
		· sett to her 5	Faidbas H (41	Rosemount		
		170 Fatebus Interface H1 Co	rom, Faliditus III in 1	Reservoure		
		112 H Rat 1	Pational II (41)	Roamoure		
		9 700KA FF Rev 1	Falilius II w1	Reservouri Analytical		
		and the second second	Fundhus III wit	Reserves of the second		
		A topic of the 1	Frankling House	Reserved to a feet		
		A DAMAGE OF THE REAL PROPERTY OF	Earth of Fact	Anness and part of the		
	the second se	A MARY OF MARY	freehow H with	Reserved Institute		
	Vendor Group Type Protocol	A STATUTE AND A	Entries II with	And the second second second		
	El these unasisched devices has	1		-transfer waynes		
		1			_	

2. COM DTM gets added in the tree view as below.

File Edit View Project Device Extras Window Help Image:	四 中 ×
Image: Second secon	문 무 >
Project Device tag ① Q Q Channel Address Status Time	무 ×
Device tag 0 🗕 🕸 Channel Address Status Time	
2	estan
HOST PC	
😔 COM16 🛛 🖈 🐠 🛛 🔍 🔿	

Figure 58. Example for HART Connection (2)

3. With the COM DTM highlighted, right click on it and select Add Device.

Figure 59. Example for HART Connection (3)



4. Click on the appropriate Device DTM and select OK.

i Edit View Project Device Estras	Ninder Help SJ J & S III					
0.0.8	• ×					
rtag U 34 op channel Addr	ess Status Inmestam					
COMPLEX 40-400	0					
	Design for				v 1	
	and Alterior	All Devices (7/40 Official			^	
	D S Albertes	Provides (1744) (Fried	a Barrent	The second se		
	T Diver	Device	- Protocol	Vendor Val. e & executive	Group	
		Canadia Maler Citta	HART	KS Gebid	CTM see if a	
		CONIDOD HART	HART	Value Automation	Penkiner	
		MOCE HART	HART	Value Automation	Provincem	
		TIC2 HART	HART	Valve Automation	Positioner	
		TIC2000 HART	HART	Value Automation	Positioner	
		XTE1000 HART	HAR	Valve Automation	Postcree	
	Vendor Group Type Protocol					
	Show unselected devices too	4				
	All Devices	HART device				
				C .		
				0	Cancel	
			SUDD	orted by		
			Peop	erl+Fuchs		
			· · · · · · · · · · · · · · · · · · ·			

Figure 60. Example for HART Connection (4)

5. Double click on COM DTM and set the appropriate settings for the COM DTM and Device DTM.

Figure 61. Example for HART Connection (5)

PACTware		- 0
File Edit View Project Device Extras Window Help		
) 🖻 🖻 🐵 · 🔞 🔕 📰 🎘 🗃 📲 🛠 🎘 🔝 🗌		
jet #×	S COM 16 Configuration	
vice tag 🚺 🖳 🍪 Channel Address Status Timestam		
CON15 4 40 0		
TELOOD + + + + + + + + + + + + + + + + + +	Connuction Interace HART modem	
	Senial Interface COM16 (MACTel: VIATOR USB HART Modern)	
	HART petacol Haster Penany Master ~	
	Prearitie 5 v	
	Number of communication 3 V	
	Address scan Stat address	
	End address 0 v	
	Communication timeout 2 v seconds	
	Data and the second sec	
	Multimater and Bund mode support	
		and the second second
		OR Caros Appy
Administrator		

6. With the Device DTM highlighted, right click on it and select Connect as shown in Figure 62.



Figure 62. Example of HART Connection (6)

Connection will establish:

File Edit	View	Project	Device	Extras V	lindow	Help
🗋 💕 🖬 👌		- 100		Q 👲 🗐	🧕 🚲	≵ 🔤
Project						4 ×
Device tag	0	Q 36 (Channel	Address	Status	Timestam
B HOST PC						
■ HOST PC □ ○ COM16		+=			0	

Figure 63. Example of HART Connection (7)

7. Once connected, right click on connected Device DTM and select "Additional functions" menu to access "DCMlink DTM" as shown in Figure 64.



8. The DCMlink DTM will launch in a new window. All devices currently connected in the FDT frame application will show in the tree menu to the left of the DCMlink DTM window, as shown in Figure 65. User can launch Status Monitor, Detailed Setup, Factory Setting and Profile screen.

Tag Network Actuator Setup Diagnostics Spec Sheet Tools DCMInk Se	rtup Help			- 0)
Protocol			DCMlink DTM	<i>b</i>
 DCMInk DTM Version 2.8 			Version 2.8	EMERSO
4 🚃 DTM HART Network				
- COMTHARTCH	User ID : DCMinktest			Company : Emerson
- COMISHARTCH	Security Group :			Site: India
🔖 XTE3000,0				Senai Number : 0
DTM Fieldbus Network	XTE3000 0			
★ ₹- 127.0.0.1.770 Fieldbus Interface H1 Communication DTM ///H1	Alleboord			
50001T11		Tag Name	1XTE3000_0	
S0001(11		Device Type	XTE3000	
DH0_0011		Device Address	-0	
6H0,0011		-		
# E Database				
(unassigned)				
the Test				
de Device Type				
A Protocol				
XTE3000 0				

Figure 65. DCMlink DTM

3.5.4 Multiplexer Networks for DCMlink SOLO and SNAP-ON

For detailed installation, please see the DCMlink Help Guide.

3.5.5 Setup DeltaV HART Network

- Connect actuator, DeltaV™ HART Network.
- Using DeltaV Explorer navigate to actuator.

<image>

Right click on the actuator and from Context menu user can launch AMS.
 Once AMS is launched, actuator can be seen under Navigation view of AMS.

Figure 67. Actuator on AMS



User can now **launch DCMlink**.

3.6 Setup Network for FOUNDATION Fieldbus (FF)

There are two ways by which DCMlink communicates with actuators using FOUNDATION™ Fieldbus.

- SOLO:
 - Emerson Modem The DCMlink software allows users to connect to the FF770 modem.
- SNAP-ON:
 - Emerson Modem
 - NI Modem
 - DeltaV
- DTM:
 - Emerson Modem
 - Non-Emerson DCS

Figure 68. Emerson Fieldbus Interface Modem



The user needs to have the software for providing power to the FF modem.

USB Fieldbus Interface Software Path: https://www.emerson.com/en-us/catalog/ams-aw7060ffusb

Open the package and install it.

- Step 1. After successful installation, open the software "USB Fieldbus Interface".
- Step 2. Upon opening the software, the screen below will appear where the server is automatically started. It will then start to scan for the FF modem connected to the PC.



Step 3: If the scan for the FF Modem fails and it displays such message, then click on "OK" and then Click on "Stop Server" and again click on "Start Server".



- Step 4: If the error continues, recheck the modem connection and restart the application.
- Step 5: After the modem is scanned successfully, user needs to supply power to the modem as FF modem draws its power from the USB itself. So tick the check box corresponding to the modem.

Figure 71. Configuring Emerson Fieldbus Interface Modem (2)



- Step 6: As user has provided power to the modem, user needs to eject and reconnect the USB cable connected to the FF modem.
- Step 7: Close and restart the application.
- Step 8: After scanning for the modems, now the power supply check box should be ticked. If not, follow steps 5 and 6 again.

Figure 72. Configuring Emerson Fieldbus Interface Modem (3)

•	INEICP-AS-L723-4097 (1 Device) Device ID: 0011510770-E9WH71V0; Address: 252; LAS Address: 22	Supply Power
	Hoststack Version: 2475c0b7; Hoststack Serial Number: 01-08-07 - 16 Nov 2011	

Step 9: If the check box is ticked then the device should now be visible.





Step 10: Double click on the device name, you should be able to see the device address of the connected device.

- NI Modem
 - Emerson Modem The DCMlink software allows users to connect to the FF770 modem.

Figure 74. Configuring NI Modem



The user needs to have the software and drivers for providing power to the FF modem. Driver Path: Open the package and install the drivers.

NI-FBUS Configurator Software Path: https://www.ni.com/en/support/downloads/ software-products/download.ni-fbus-configurator-software.html#324337

Open the package and install it.

After successful installation, open the software "NI-FBUS Communications Manager" and allow the setup to run.

- **3.6.1** Foundation Fieldbus Setup on DTM
- 1. Select the COM DTM and click on Add button.



2. COM DTM gets added in the tree view as below.

Figure 76. Example for FF Connection (2)

File Edit Vie	W	Pro	oject	Device	Extras	W	indow	Help
🗋 💕 🖬 🍕	1	- 1	<u>0</u>	🍋 i 🗖 !	<u>0 10</u>	٩	1	
Project								₽×
Device tao	0	0	36	Channel	Addr	ess	Status	Timestam
Device tag						-		
HOST PC	_							

3. With the COM DTM highlighted, right click on it then select Add Device.



Figure 77. Example for FF Connection (3)

4. Click on the appropriate Device DTM and Select OK.

Figure 78. Example for FF Connection (4)

roject	# ×					
rvice tag 🚺 🧕 🍪 Channel Address SI	atus Timestam					
HOST PC						
127.0.0.1:77 🕈 🅸						
	Device for				×	
		All Devices (30/40 DTMs)				
	Device	Device	+ Protocol	Vendor	Group ^	
	Driver	A CTOT IT Nev /	fieldbus ff H1	Nosemount	remperature	
		9 8/32E FF Rev 2	Heldbus FF H1	Kosemount	HOW	
		A 99000 55 8mil 9	Fieldbur EC U1	Poremount	Flow	
		CAM228/CAM28 FE Rev 1	Fieldbur FE H1	Value Automation	Actuator	
		A DI C30201 Rev 1	Fieldbus FE H1	Fisher Controls	Level	
		EHO FF	Fieldbus FF H1	Valve Automation	Positioner	
		EIM DCM FF Rev 2	Fieldbus FF H1	Valve Automation	Actuator	
		CON3000_FF	Fieldbus FF H1	Valve Automation	Positioner	
	N 4 6 7 8 9 1 1	M2CP_FF	Fieldbus FF H1	Valve Automation	Positioner	
	Vendor Group Type Protocol	XTE3000_FF	Fieldbus FF H1	Valve Automation	Positioner 🗸	
	Show unselected devices too	<			>	
	All Devices	Foundation Fieldbus device				
				0	Cancel	
			suppor	ted by		
			Peppe	rl+Fuchs		

- 5. Set the appropriate settings for the COM DTM and Device DTM.
- 6. Right click on COM DTM and set Device DTM address.





PACTware							
File Edit Vi	ew Life	Projec	t Device	Extras V	Vindow	Help	
Project		1. 566		2 32 3	1 - 3 2 (1)2	ц» <u>ши</u> д ×	127.0.0.1:770 Fieldbus Interface H1 Communication DTM Set Device DTM Address
Device tag B HOST PC	0	1 36	Channel	Address	Status	Timestam	- 770 Fieldhus Interface H1 Communication DTM
1 (m) 127.0.0.1:77	1	/- ∢D	FFH1	0	0		Rosemount Set Device DTM Address
							Child DTM [0][0]XTE3000_FF ~
							Device Address 33 Note: Valid Device Address Range 16 to 246 only
							Apply OK Cancel

7. With the Device DTM highlighted, right click on it and select Connect as shown in Figure 81.



Figure 81. Example for FF Connection (5)

8. Connection will establish.

Figure 82. Example for FF Connection (5)



9. Once connected, Right click on connected Device DTM and select "Additional functions" menu to access "DCMlink DTM" as shown in Figure 83.

 XTE FF.PVS - PACTware							
File Edit View Project	Device	Extras Window Help					
Project		₽×					
Device tag 0 🖳 👯 Ch B HOST PC	annel	Address Status Timestam					
	U1						
	36 ₩	Connect Disconnect					
		Get device state					
	₽ ₽	Load from device Store to device					
		Parameter					
		Simulation					
		Diagnosis					
		Print					
		Additional functions	Compare offline				
	2	Add device	Compare online				
	N	Exchange device	DCMlink DTM				
	-*	Properties < RIFI > XTE3000 FF					
	-						

10. The DCMlink DTM will launch in a new window. All devices currently connected in the FDT frame application will show in the tree menu on the left side of the DCMlink DTM window, as shown in Figure 84. User can launch Status Monitor, Detailed Setup, Factory Setting and Profile screen.

Figure 84. DCMlink DTM

Protocol	*		DCMlink DTM	á.
A 🌺 DCMlink DTM Version 2.8			Version 2.8	EMERSON
A T DTM HART Network				
4 🚭 COM7:HARTCH	User ID : DCMlinktest			Company : Emerson
TEC2_TB01	Security Group :			Site: : India
4 🏎 DTM Fieldbus Network				Serial Number : 0
🖌 🌮 127.0.0.1:770 Fieldbus Interface H1 Communication DTI	M:FFH1			
🔖 f50001f11	1500011111			
150001111		Tag Name	: f50001f111	
🍗 ЕНО_0011		Actuator Serial Number:	Unknown	
🍆 ЕНО_0011		Device Type Device Address	: X1E3000 : 35	
* f50001f111				
🔺 🗮 Database		-		
Tag				
 Tag Device Type 				

3.7 Setup Network for AMS SNAP-ON

AMS SNAP-ON is a software application that is installed as an integral part of AMS Device Manager to extend its functionality. AMS SNAP-ON adds the diagnostic test capabilities of DCMlink software to AMS Device Manager.

NOTE:

A USB hardware key is not used for installing AMS DCMlink SNAP-ON. However, AMS Device Manager must be licensed for the AMS DCMlink SNAP-ON. To install AMS DCMlink SNAP-ON, user must first have installed a properly licensed copy of AMS Device Manager.

3.7.1 Installing DCMlink SNAP-ON

Review the above sections in this document to request and install the DCMlink SNAP-ON license

3.7.2 Starting AMS DCMlink SNAP-ON

ACAUTION

Do not run DCMlink SOLO at the same time when using AMS Device Manager or AMS DCMlink SNAP-ON. Running both simultaneously may cause communication errors.

NOTE:

To successfully use DCMlink SNAP-ON, user must be familiar with using AMS Device Manager. Refer to the **AMS online User's Guide.**

- 1. To make DCMlink SNAP-ON work on AMS 12.5 or below, please ensure to add Computer-Name (DCMlinkUser) as the domain to the AMS User Manager dialog. After adding the user to the AMS, make sure to add groups and select all groups for the DCMlinkUser, followed by granting of permissions. See Figure 85 for a screen capture.
- 2. For AMS 13.0 and above, add user login to AMS User Manager dialog. This will launch AMS 13.0 and above using the user login credentials directly from the system.

	🚰 AMS Device Manager - User M	fanager			-	. C		
	File New Edit Report Activ	ve Directory						
	Users (5) EMRSN	USCRSS-19JDK4N1\DCMlinkUser		Save	Ca			
	DCMinkUser							
		Windows User Name U00000-20000000	\DCMlinkUser					
		Full Name						
		Title						
		Description				_		
		Account is disabled						
		Account is bound to Active Directory						
		Course Manaharahia						
		Group Membership						
				A	dd i	Remov		
		Windows Group Name	Title	Description	idd f	Remov		
		Windows Group Name WERE Admin WERE Administration Admin WERE Administration Admin	Title Database Administration Maintenance System Administration	A Description Provides access to database Provides access to common Provides access to all permis	dd F related pe operations sions	Remov rmissik withir		
		Windows Group Name 000000-000000000 Database Admin 000000-00000000 Maintenance 000000-00000000 System Admin Assigned Permissions	Title Database Administration Maintenance System Administration	Provides access to all permis	dd f related pe operations sions	Remov rmissic withir		
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- Start AMS Device Manager by selecting Start > Programs > AMS > AMS system from the Windows taskbar.
- The AMS Explorer or Device Connection View window displays.
- AMS displays the communication devices (modem, multiplexer) that are connected to the PC running AMS and the AMS DCMlink SNAP-ON.
 Right click device icon and select **Scan All Devices** to locate connected HART instruments.



When the actuator icon appears, right-click the actuator icon and select **SNAP-ON/Linked Apps > DCMlink** from the context menu.





3.8 Setup Network for Device Type Manager

General Instructions

NOTE:

Please refer to the individual network setup section of HART or FF for detailed instructions on SNAP-ON installation

Steps to Launch DCMlink as DTM:

NOTE:

- To launch DCMlink as DTM over FF protocol, user needs to launch FDT frame application in Administrator mode.
- DCMlink DTM will not launch if DCMlink service is stop.
- DCMlink service will start automatically if FDT frame application launch in administrator mode.
- 1. Connect any supported actuator over HART/ FF.
- 2. Start the FDT frame application (e.g., PACTware).

Figure 88. PACTware FDT Frame Application



3. Select Device catalog and click on "Update device catalog" button.



Figure 89. PACTware Update Device Catalog View

3.9 Troubleshooting Communication Issues

Section	Question and Answer
	Question: DCMlink software does not detect all of my serial ports. How do I enable DCMlink Software to use a port that it does not automatically detect?
Serial Ports	Answer: In the PreferenceSetting.XML file, ModbusSettings section, user can add an entry for Modbus Setting. If the user makes this change while DCMlink Software is running, the user will have to exit and restart the software for this change to take effect.
	Question: DCMlink Software is not detecting the COM port. What could be causing this problem?
COM Port	Answer: Close DCMlink and relaunch application. If the problem persists, restart the computer. Alternatively, the user can try programs, such as Allen Bradley or competitive valve suppliers, etc., that may be using the COM port. Other causes may include: The power saving option is set and has caused the port to use the low power option. You need to set the power saving to none and delete and reinstall the COM port. The COM ports hardware is malfunctioning. To solve this, please contact your System Administartor.
Communication	Question: I am getting communication errors when performing operations with DCMlink. What can I do to fix the errors?
in DCMlink	Answer: In the PreferenceSetting.XML file, ModbusSetting section, try changing the value of delay (Timeout delay). If you make this change while DCMlink Software is running, the user will have to exit and restart the software for this change to take effect.

Table 3.Installation Issues Question and Answer Table

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