# Emerson FBxRemote I/O™ Quick Start Guide





**Remote Automation Solutions** 

## Device Safety Considerations

#### Reading these Instructions

Before operating the device, read these instructions carefully and understand their safety implications. In some situations, improperly using this device may result in damage or injury. Keep this manual in a convenient location for future reference. Note that these instructions may not cover all details or variations in equipment or cover every possible situation regarding installation, operation, or maintenance. Should problems arise that are not covered sufficiently in the text, immediately contact Customer Support for further information.

#### Protecting Operating Processes

A failure of this device – for whatever reason -- may leave an operating process without appropriate protection and could result in possible damage to property or injury to persons. To protect against this, you should review the need for additional backup equipment or provide alternate means of protection (such as alarm devices, output limiting, fail-safe valves, relief valves, emergency shutoffs, emergency switches, etc.). Contact Remote Automation Solutions for additional information.

#### Returning Equipment

If you need to return any equipment to Remote Automation Solutions, it is your responsibility to ensure that the equipment has been cleaned to safe levels, as defined and/or determined by applicable federal, state and/or local law regulations or codes. You also agree to indemnify Remote Automation Solutions and hold Remote Automation Solutions harmless from any liability or damage which Remote Automation Solutions may incur or suffer due to your failure to ensure device cleanliness.

#### Grounding Equipment

Ground metal enclosures and exposed metal parts of electrical instruments in accordance with relevant safety standards. For the USA, refer to OSHA rules and regulations as specified in *Design Safety Standards for Electrical Systems*, 29 CFR, Part 1910, Subpart S, dated: May 16, 1981 (OSHA rulings are in agreement with the National Electrical Code). For international locations, refer to IEC 60364-4-41: PROTECTION AGAINST ELECTRIC SHOCK. You must also ground mechanical or pneumatic instruments that include electrically operated devices such as lights, switches, relays, alarms, or chart drives. The FB3000 includes a chassis ground lug. Unless specifically noted, the chassis ground is isolated from ground terminals on individual modules installed in the device to prevent noise. The chassis ground lug provides a path to earth ground for electrical safety, static discharge, and stray voltages. **Do not connect the chassis ground lug directly to a lightning arrestor/lightning rod.** 

**Important**: Complying with the codes and regulations of authorities having jurisdiction is essential to ensuring personnel safety. The guidelines and recommendations in this manual are intended to meet or exceed applicable codes and regulations. If differences occur between this manual and the codes and regulations of authorities having jurisdiction, those codes and regulations must take precedence.

#### Protecting from Electrostatic Discharge (ESD)

This device contains sensitive electronic components which can be damaged by exposure to an ESD voltage. Depending on the magnitude and duration of the ESD, it can result in erratic operation or complete failure of the equipment. Ensure that you correctly care for and handle ESD-sensitive components.

## System Training

A well-trained workforce is critical to the success of your operation. Knowing how to correctly install, configure, program, calibrate, and trouble-shoot your Emerson equipment provides your engineers and technicians with the skills and confidence to optimize your investment. Remote Automation Solutions offers a variety of ways for your personnel to acquire essential system expertise. Our full-time professional instructors can conduct classroom training at several of our corporate offices, at your site, or even at your regional Emerson office. You can also receive the same quality training via our live, interactive Emerson Virtual Classroom and save on travel costs. For our complete schedule and further information, contact the Remote Automation Solutions Training Department at 800-338-8158 or email us at *education@emerson.com*.

#### **Ethernet Connectivity**

This automation device is intended to be used in an Ethernet network which **does not** have public access. The inclusion of this device in a publicly accessible Ethernet-based network is **not recommended**.

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# Safety First!

## Notes

- If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.
- Wiring to or from this device, which either enters or leaves the user-provided enclosure, must adhere to wiring methods suitable for Class I, Zone 2 and Division 2 Hazardous locations, as appropriate for the installation.



This product may display safety label(s) to identify potential hazards. The same types of notices appear within the documentation. Whenever you see an exclamation point (!) enclosed within a triangle (shown to the left), consult the documentation for additional safety information about the hazard and how to avoid it. The labels used are:

# **DANGER**

MAY CAUSE DEATH

Observe all precautionary signs posted on the equipment.

Failure to do so may result in death or serious injury to personnel.

## **WARNING**

DANGER TO PERSONNEL AND EQUIPMENT

Observed all precautionary signs posted on the equipment.

Failure to do so may result in injury to personnel or cause damage to the equipment.

# **A**CAUTION

MAY CAUSE INJURY TO PERSONNEL OR DAMAGE EQUIPMENT

Observed all precautionary signs posted on the equipment.

Failure to do so may result in injury to personnel or cause damage to the equipment.

# ▲ SAFETY FIRST

General instructions and safety reminders.

# **Required Tools**

Certain tools and equipment are required for installing and servicing the RTU:

#### Table 1: Required Tools

Tool	Use
#2 Phillips screwdriver	For chassis ground lug, panel installation, removal of rear panel.
1/4 "slotted blade screwdriver	For removing personality modules l
Magnets	For removing battery
Non-metallic tool	For removing battery
Laptop PC running Field Tools with FBxConnect configuration software	For software configuration

# Mounting on the DIN Rail

The back of RTU chassis includes a removeable mounting plate with a slot for DIN-rail mounting, using either 7.5 or 15 mm DIN rails.



1 Upper tab retracts DIN rail clips

2 Lower tab extends DIN rail clips they snap back into place

# Grounding the FBxRemote I/O™

The FBxRemote I/O rack includes a chassis ground lug to the left of the power supply modules.

Location of Chassis Ground Lug



- Once you have installed the unit, run a ground wire (14 AWG protective conductor) between the ground lug and a known good earth ground.
- Use stranded copper wire to earth ground and keep the length as short as possible.
- Clamp or braze the ground wire to the ground bed conductor (typically a stranded copper AWG 0000 cable installed vertically or horizontally).
- Run the ground wire so that any routing bend in the cable has a minimum radius of 30.48 cm (12 inches) below ground and 20.32 cm (8 inches) above ground.
- If using one or more extension chassis for additional I/O capacity, ground each chassis individually.

For more information on grounding or if your installation uses cathodic protection, refer to *Site Considerations for Equipment Installation, Grounding, and Wiring* (D301452X012).

# **Removing Battery Saver Tabs**

When you are ready to install the rack and place it into operation, you must remove the battery saver tabs for the SRAM coin cell batteries. Each power module, as well as the CPU, has a similar tab.

Grasp the tab on the "REMOVE BEFORE USE" label and pull the tab straight out.



# Wiring Communications

The communication ports allow you to connect to a PC or laptop running FBxConnect software or to other devices. Regardless of the interface standard [RS-232, RS-485 (4-wire), or RS-485 (2-wire)], you must use FBxConnect to configure the port for proper usage. **Note**: Older standards refer to RS-485 (4-wire) as RS-422.

# **Serial Ports**



1 RS-232 port on device

2 Connect cable shields to suitable Instrument Earth connection point

## COM1 Configured as RS-485 (4-wire)



- 1 RS-485 (4-wire) port on device
- 2 Connect cable shields to suitable Instrument Earth connection point

COM1 Configured as RS-485 (2-wire)



- 1 RS-485 (2-wire) port on device
- 2 Connect cable shields to suitable Instrument Earth connection point



- 1 RS-485 port on device
- 2 Connect cable shields to suitable Instrument Earth connection point

## COM2 Configured as RS-485 (4-wire)



- 1 RS-485 (4-wire) port on device
- 2 Connect cable shields to suitable Instrument Earth connection point



- 1 RS-485 (2-wire) port on device
- 2 Connect cable shields to suitable Instrument Earth connection point

## COM3 Configured as RS-485 (2-wire)



- **2** RS-485 bus, twisted pair required
- 3 Connect cable shields to suitable Instrument Earth connection point



# **Ethernet and Micro USB Ports**

Located on the top of the CPU module, the two Ethernet ports are standard 8-pin 10/100Base-T RJ -45 8P8C sockets. The Micro A-B USB connector is located on the front of the module. The Micro A-B USB connector is compatible with either Micro A USB or Micro B USB plugs, but **is not compatible** with Micro C plugs. You can use the Micro A-B USB port for DNP3 slave communications. When configuring the USB port, ignore baud rate and other settings; simply choose the correct COM port and communicate as if using one of the serial ports.



Location of Ethernet and USB Ports

- 1 Ethernet Port 1
- 2 Ethernet Port 2
- 3 Micro A-B USB Port

# Wiring I/O

You can individually configure AI/DI/PI1 through AI/DI/PI8 as analog inputs (AI), digital inputs (DI), or pulse inputs (PI).

# Analog Input (AI)

## AI Wiring Using 1–5 Vdc or 4–20 mA





# Analog Output (AO)



# Digital Input (DI)



# Digital Output (DO)



- 1 Power Supply 30VDC Max
- 2 50 mA load max field device
- **3** Low side switch internal
- 4 Suppression diodes- only one required. Recommended placement is across inductive load. When installing the diode, ensure correct polarity.
- 5 Relay coil or inductive load



1 50 mA load max field device

2 High Side Switch - INTERNAL



- 1 500 mA load max field device
- **2** 30VDC Max Power Supply
- **3** DOHI\_1/DOLO\_1 configured as an external low side switch (LSS)
- 4 DOHI\_2/DOLO\_2 configured as an external high side switch (HSS)



500 mA load max field device 1

# Pulse Input (PI)

## Pulse Input (PI) Wiring



- 1 External Device (Because no power supply, requires internal pull-up to be enabled.)
- 2 **External Device**
- 3 **30VDC Max Power Supply**
- 4 **Control signal**

# Wiring Power

## **A** DANGER

EXPLOSION HAZARD: Ensure the area in which you perform this option is non-hazardous. Performing this operation in a hazardous location could result in an explosion.

The device supports both 12V and 24V power supplies. It accepts DC voltage from 10.5 to 30V; the amount of power required varies depending upon the options used.

Controller power powers the RTU; field power can power attached field devices.

## **External Power Connections**



# **Installing Field Tools Configuration Software**

To configure the device, you install Field Tools 3.x software (which includes FBxConnect) on your PC.

#### Important

- Field Tools (including FBxConnect) is available as a free software download to registered <u>SupportNet</u> users. If you are not a registered SupportNet user, new accounts take up to 24 hours to process, so plan accordingly.
- If installing TechView, close all other programs down before you begin installation. In particular Office 365 components must be closed because they can interfere with the Field Tools installer.
- Field Tools **cannot** reside on a computer running any component of OpenEnterprise 2.x, OpenEnterprise 3.x, OpenEnterprise Client/Server, or ObjectServer software.

- TechView and other components of BSI\_Config software cannot be installed on a computer running OpenBSI Network Edition versions older than 5.9 Service Pack 2.
- You must have administrative privileges to install Field Tools.
- You must disable User Account Control (UAC) prior to installing Field Tools (you can reenable it after a successful installation).
- As part of the installation, software from both Eltima and MACTek<sup>®</sup> is automatically installed. Depending upon your permissions, Windows may require you to confirm these installations before the installation can proceed.
- 1. Right click on the installer file and choose **Run as administrator** from the pop-up menu.
- 2. Follow the on-screen instructions. For details on minimum hardware/software requirements as well as more details on the installation steps see the *Field Tools Quick Start Guide* (D301703X412).

#### Note

During Field Tools installation, you must select the **FBx support including FBxConnect** option. If you purchased FBxDesigner, you should also select the **FBxDesigner -FBx Application Development** option.



- **3.** After software installation re-boot, start Field Tools from either the Windows Start Programs menu or (if you created it) from the desktop icon.
- 4. Log onto Field Tools.

#### Important

The very first time you login with Field Tools, use the default **username** of **admin** and leave the **password** field blank. Then assign a new password when prompted. See the *Field Tools Quick Start Guide* (D301859X012) for any questions you have on changing default passwords after installation.

# Establishing a Connection and Configuring Remote I/O

# 

When making multiple FBxConnect connections to the same device (as with a remote and a local connection), be aware that the changes one connection makes to the device may not be immediately visible to other connections and may even require the other connections to restart FBxConnect before changes become visible. For example, simple changes (such as changes to setpoints) may be immediately visible to all connections, but changing the number of meters, configuring I/O, adding/deleting menu items, or other major configuration changes may require re-establishing the connection using FBxConnect.



#### Important

The FBxRemote I/O rack provides extra I/O for an FB3000 RTU. During configuration you can connect to it either through an Ethernet cable or a serial cable. When placed in service the FB3000 RTU host only communicates to the I/O rack using Ethernet.

You must configure an IP address and a DNP address for the FBxRemote I/O rack. Once this is done, you can configure the I/O points and FBxNet<sup>™</sup> connections either locally, or remotely through the host RTU.

# Connecting to the FBxRemote I/O

1. Click Connections > Add connection.



2. Choose **FBx** as the Device Platform.

Local connection to FBx device	×
Device platform: FBx	
Connection name © Get name from device Specify name NewFieldDevice3	Connect
Connection type	Save
Connection parameters IP Address: 192.168.1.10 I Show more parameters	Close

- **3.** Choose the Connection Type
  - For serial: choose the PC Comm port (or the port for the USB/serial adapter). COM 1 defaults to DNP3, 115200 BAUD, 8 data bits no parity 1 stop bit, RS-232.

Connection parameters								
Comm port:	COM1 - 🕖	Show more parameters						

For IP: Enter the default IP Address for the Ethernet Port 1 of 192.168.1.10. (Your PC must be able to access this address.)



- WiFI: The FB3000 does not currently support WiFi.
- 4. Click **Connect**. Field Tools activates the connection and automatically launches the FBxConnect tool.
- 5. If prompted, enter the Username and Password. Initially this is **admin** for both.

#### Important

When you finish initial configuration activities, be sure you *change the password for the admin user*. Otherwise, anyone reading this document could gain access to your device.

# Configuring the IP Address and DNP3 Address of the Remote I/O



1. When FBxConnect opens, click Configure, then click Communications.

2. Click on the ports drop-down and select the Ethernet Port which the FBxRemote I/O rack will use to communicate with its host RTU.

	Ocnfigure 💦 Service	s 🗋 Reports 🛸 FBxVi	ue 🕜 Help				
Home	Commun	ications 💽 System	🟯 FBxNet				
• 14	Clock	🔷 I/O Bus					
Main	1/0	System					
imm_1 (COM1)	v		Comm	unications			
mm_1 (COM1)							
mm_2 (COM2)	_						
mm_3 (COM3)							
mm_4 (COM4)							
mm_5 (ENET1)							
mm_6 (ENET2)		DNR3					
mm_7 (USB)	1	Carial					
Uisable	Port type .	serial					
Control Contribution							
Senai Settings				-			
Serial Settings :	8 data bits   no pa	rity   1 stop bit 🛛 🔍					
Baud Rate :	115.2K	•					
Serial Mode :	RS-232	•					
Key On Delay :	0.0 s						
Key Off Delay :	0.0 s						
					Re	ofresh	Save_

- 3. On the General tab for the Ethernet Port enter the IP address you want to use in the IPv4 IP Address field, then click Save.
- 4. Click the DNP tab then specify the DNP address for the rack in the Flow Computer Address field, then click Save.

Comm_5 (ENET1)			Comn	nunicatio	ns				
General Modbus Slave	Modbus Master	DNP3							
Flow Computer Address : 1		<ul> <li>Require Login</li> </ul>							
CCP/IP Port     Enable     TCP/IP Port     Disable	20000	Master Co Inactivity	outs onfirmation Timeout : Timeout :	10000 120	ms s				
Event Log							- Active D	NP3 Map	
Maximum Binary Input events : Maximum Analog Input events : Maximum Binary Counter events :	17 115 10	Group 2 Group 32 Group 22	Scan Period : 2 Scan Period : 2 Scan Period :	0 0 0	s s s		Default	ined	
Maximum Frozen Counter events :	0								
C Enable Disable					Max D	elay	Max Events		
Unsolicited Destination Address :	0	Class 1:	C Enable	Disable	5000	ms	5		
Unsolicited Confirmation Timeout :	10000	ms Class 2:	C Enable	Disable	5000	ms	5		
Unsolicited Number of retries :	3	Class 2:		Disable	5000		5		
Enabling Unsolicited Message Opt	tion will prevent FBx	«Connect communica	ations						
									lefresh
0					admin	Online	FBRIO	IP: 10.211.74.228:20000	100 % -

# Example - Configuring I/O in the FBxRemote I/O

I/O in the FBxRemote I/O rack is configured the same way as you configure I/O in the FB3000 host device. You can connect locally to the rack, as described in *Connecting to the FBxRemote I/O* and run FBxConnect to configure the I/O. This example, however, shows how to connect to the remote I/O through the FB3000 host RTU.

1. In Field Tools, launch an existing IP connection to the host FB3000 RTU.



2. When FBxConnect opens, click the **Configure** tab, then click **Pass Thru**.



3. When Pass Thru screen opens, select the rack you want to connect to (If there's more than one), enter the IP address of the rack in the **Rack IP Address** field, then specify the **Rack DNP Address**, then click **Connect via Pass Thru**.

FBxConnect - MYFB3000										- 0	×
File Monitor OConfigu	ure 🄀 Services 🗋 Re	ports PApplication	s 🔹 FBx	:Vue 🕜 Help	-			-		_	14.000
Home FIC' Engr Units	VIO Setup	Summary     Mater Setup	A Gas	Station	∑ Totals	(A)	Alarms	Logs	PID Loops	Math Blocks	€o Co
Tonic Point Picker	V Pass Inru	- Meter Setup	Liquid	• A Averages	1100		mistory	i.	(1) Action brocks	Cantral	
main	10			measurement				Logs		Control	
RackConfig_2 (RIO RACK)	*			Remote IC	) Rack						
Host Information											
Tag :	RIO RACK		-								
Pass thru Address :	30000										
Comm Port Number :	Ethernet Port 1	*									
			-								
Rack Information											
Rack IP Address :	10 . 211 . 74 . 228	-									
Rack DNP Address :	1										
TCP/IP Port :	20000										
									Refre	:h Save	•
2					admin	Online	FB3000	IP: 10.211.	74.224.20000	100 % 🗕 🛡	•

4. You will notice that the FBxConnect ribbon changes to reflect only those options available for the FBxRemote I/O rack.

FBxConnect - MYFB3000\_RackConfig\_2\_30000

🖿 File 💦 🛸 Monit	or Onfigure	🗙 Services 🛛 🗋	Reports 🛛 😫 FB:	xVue 🕜 Help	
A Home	✔ I/O Setup -	Communications	@ System ✦I/O Bus	暑 FBxNet	
Main	I/O		System		
		1			
		1			
		·			

5. You will notice that the FBxConnect ribbon changes to reflect only those options available for the FBxRemote I/O rack. For this example, click the **Configure** tab and choose **IO Setup > AI**.

FBxConnect - NewFieldDevice16\_RackConfig\_2\_30000



6. You will notice that the FBxConnect ribbon changes to reflect only those options available for the FBxRemote I/O rack. For this example, click the **Configure** tab and choose **IO Setup > AI**. You can now configure the AI as you would any AI in the host RTU. See the online help for information on I/O configuration and details of specific fields.

Al_2-1 (Chassis1_S	ilot2_Chn1)	Ŧ			Ar	nalog In	put								
General	Calibration V	alues					-								
Tag :	Chassis1_SI	ot2_Chn1		Alarm Reference :	Alarm_22	57 •••	->								
Description :	AI_2-1			Input Health Status :	In Alarm	Point Fail Above	Calibration Limi								
Module Location :	2	_													
Channel :	1		-	Calibration Status :	Calibratio	n Not In Progre	55								
				Actual Mode :	Fault										
Values				Units					Cur	rent/Voltage	e Selection —				
Live Value :		104.998	ft <sup>3</sup> /s	Type :	Gas Volume	Rate			O Die	abled					
Raw Value :		33266	AI 2-1.LIVE hts	Units :	ft <sup>3</sup> /s				0 cu	rrent					
Low Reading EU	:	0.0	Live Value						● vo	Itage					
High Reading EU	la la compañía de la	100.0	ft³/s												
Adjusted A/D 0 F	Percent :	6396	A/D Counts	Range Lin	nits				Dur	ation					
Adjusted A/D 10	0 Percent :	31987	A/D Counts	Lower Range L	imit: 6	5396	A/D Counts		Dampir	ng Time :	0.0	5			
				Upper Range L	imit:	51987	A/D Counts		Averag	ing Period :	1.0	s			
Operation N	Node			Clipping N	/lode										
Live				O Enable	Low Clip	ping Limit : 0.0	ft	/s							
Override	Override Value	0.0	ft³/s	Disable	High Clip	ping Limit : 0.0	ft	/s							
	Selected Value	0.0	ft <sup>3</sup> /s												
Fault Mode				EU Scaling	Mode										
Fault	Fault Value :	0.0	ft <sup>4</sup> /s	Multi-Poin	t Calibration										
O Last Good	Last Good Value	0.0	tt*/s	O EU Scaling											
Сору	Paste											Refre	esh	Sav	e
_		_													
							admin	Online	FBRIO	IP: 10.2	11.74.224:20000		100 %		

# Example – Transferring Data from the FBxRemote I/O to the Host RTU

You must configure FBxNet<sup>™</sup> software for data transfer between the host RTU and the FBxRemote I/O rack. FBxNet requires an Ethernet connection.

#### Note

Full details on FBxNet<sup>™</sup> configuration are included in *Chapter 4* of the *Field Tools Quick Start Guide* or in Field Tools online help. This example shows how to transfer a single value from the rack to the host RTU. if you are transferring large amounts of data, it may be easier to manually edit CSV files in Excel or a text editor than use the steps shown here.

## **Before You Begin**

Before you begin, you must have **active** Field Tools connections with both the FB3000 RTU and the FBxRemote I/O rack.

Also, you must create an FBxNet user in **each** device that uses FBxNet. In this case, that means you must create an FBxNet user in the FB3000 host RTU, and then create an identical FBxNet user in the FBxRemote I/O rack. You create an FBxNet user within FbxConnect as follows:

- 1. Click Services > User Management
- 2. In the User Management screen, click Add User



- 3. For the user details:
  - Select **FBxNet** as the **Protocol Type**.
  - Specify a **Username** and **Password** combination. All FBxNet users you define on your network must share this same username/password combination.
  - Specify the **Role** for the user; **Admin** provides the most access; **Auditor** provides the least access.

DesktopFB3000 - Se	curity user details $ imes$
User details	
Protocol Type:	FBxNet
Username:	MyFBxNetUser
Password:	
	Show Password
Role:	Admin
User status:	User Unlocked
	OK Close

4. Click OK to save your changes, and OK to exit the User Management screen.

# Configuring FBxNet to Transfer Data

1. In Field Tools, click **FBxNet** 



2. In FBxNet, click the Add Site OI con.



3. This creates an icon for the site in the Subscriber List pane. Specify a **Site Name** (here we used "CENTRAL" then check the box for specifying a designated device, and enter the **Designated Device IP Address**. For this example, this address is the IP port on the host FB3000 RTU that communicates with the FBxRemote I/O rack. Click **Save** when finished.

A FlavNet	-	×
File Mode Settings Open Tag Browser Help		
Subscriber List *		
File Mode Settings Open Tag Browser Help  Subschorb List  Ste Name : CENTRAL  Ste Name : CENTRAL  Ste Asign designated device  Step designated device  Step designated device where the sit nearestive as the designated stars asingle location for the Site's Centrage additions of the arg to the starge to a single location for the Site's configuration.  Specify a designated device 'I a designated device where the sit nearestive CSV files will be stored: Designated device's IP Address : 10 211 74 224  Syme Cancel Edit		
Configuration Mode		

4. Now you'll notice the site name gets added, and the name of the RTU you specified as the designated device shows below it. (This name might not necessarily be the same name you use in Field Tools, it's the RTU name stored in the RTU.)

For the **Subscriber Name** and **IP Address**, enter the name and IP address of your FB3000 host RTU. Then click **Add Publisher**.

-								
🟯 FBxNet							-	- 🗆 🗙
File Mode Settings Open Tag Bro	owser Help							
Subscriber List >	Subscriber Name MYFB3000	IP Addres	ss 10 _ 211	74 224	IP Port 20000	🛛 Fault f	Processing Enabled	Site : CEN
B- M CENTRAL			Publish	er's Configuration				
Lab_FB3000_224	Name	Туре	IP Address IP Port	Subscriber Comm Port	Polling Enabled			
<b>T</b>	▶ 1 New Publisher	FB3000 0.0.	0.0 20000	5				
1	Add Publisher Delete Publisher							
			Publisher 'New Publi	sher' Parameters configura	ation			
	Subscriber Tag		Operation	Publisher Tag		Fault Mode	FixedFault Value	FBxNData Instance
			No publisher	r parameter's configured				
	Add Parameter Delete Parmeter Save T	o File Cancel Edit				Drop tag from 'T	ag Browser' to create	new parameter
Configuration Mode								FB3000_224.csv

5. The publisher is your FBRIO rack so edit the **Name** field to make it the name of the FBxRemote I/O rack and enter the **IP Address** for the FBxRemote I/O rack.

Subscriber Name MYFB3000 IP Address 10 . 211 . 74 . 224 IP Port 20000 🗷 Fault Processing Enabled Site : CEN.										
					Publishe	er's Configuration				
		Name	Туре	IP Address	IP Port	Subscriber Comm Port	Polling Enabled			
► 1	MyRIORack		FB3000	10.211.74.228	20000	5	Z			
Ade	Add Publisher Delete Publisher									
				Publisher	'New Publis	sher' Parameters configura	ition			
	4	Subscriber Tag		Operation		Publisher Tag		Fault Mode	FixedFault Value	FBxNData Instance
No publisher parameter's configured										
Add Parameter Delete Parmeter Save To File Cancel Edit Drop tag from Tag Browser' to create in								e new parameter		
										FB3000_224.csv .

6. Click Add Parameter and a new line is added in the Publisher Parameters Configuration pane.

S	Subscriber Name MYFB3000 IP Address 10 . 211 . 74 . 224 IP Port 20000 🗷 Fault Processing Enabled Site : CEN.									
	Publisher's Configuration									
	Name	Туре	IP Address	IP Port	Subscriber Comm Port	Polling Enabled				
1	MyRIORack	FB3000 1	0.211.74.228	20000	5					
Ad	d Publisher Delete Publisher		Publicher	'New Dublic	ther' Darameters configura	tion				
	Subscriber Tag		Operation	THEN F GDI.	Publisher Tag	alon -	Fault Mode	FixedFault Value	FBxNData Instance	
F 1	Subscriber Tag		READ	<sup>o</sup> ublisher Tag			LIVE	0		
Ad	Parameter Delete Parmeter Save I (	Cancel Edit					prop lag from 1	ay prowser to creat	ED2000, 224	

7. Click Tag Browser (or Open Tag Browser in the menu bar). Select the Device name (in this case it's your FBxRemote I/O rack), then choose the AI you want and its associated parameter (in this case Live Value) finally click Copy Tag.

8. In the Publisher Parameters Configuration pane, click in the **Publisher Tag** field, and right click to paste in the tag you copied from the Tag Browser.

Add F	Publisher Delete Publisher						
		Publishe	r 'New Publish	er' Parameters configuration			
	Subscriber Tag Operation			Publisher Tag	Fault Mode	FixedFault Value	FBxNData Instance
🖌 Subscriber Tag READ				Undo	IVE	0	
				Cut			
				Сору			
				Paste			
				Delete			
				Select All			
				Right to left Reading order			
				Show Unicode control characters			
				Insert Unicode control character	>		
				Open IME			
				Reconversion			

Add	Publisher Delete Publisher			
		Publish	er 'New Publisher' Parameters configuration	
	Subscriber Tag	Operation	Publisher Tag	F
	Subscriber Tag	READ	AI_2-1.LIVE	Lľ

**9.** Now go back to the Tag Browser and select the **Device name** (in this case it's your FB3000 host RTU), then choose the destination parameter (in this case **Primary Process Variable Input** to PID Loop 1) then finally click **Copy Tag**.



10. Now paste the copied tag into the **Subscriber Tag** field.

	M1103000			• [211]	•		- Paul	r roceaanig Eridbieu	ONO . OLN
				Publish	er's Configuration				
	Name	Туре	IP Address	IP Port	Subscriber Comm Port	Polling Enabled			
1 MyRIORack	FB3	000	10.211.74.228	20000	5				
dd Dubliabar (	)alata Publiahas								
ou i ublisher	Jelete i ublisher								
			Publishe	"New Publi	sher' Parameters configura	tion			
4	Subscriber Tag		Operation		Publisher Tag		Fault Mode	FixedFault Value	FBxNData Instan
1 Subscriber			READ	AI_2-1.LIVE			LIVE	0	
	Undo								
	Cut								
	Сору								
	Paste								
	Delete								
	Select All								
	Right to left Reading orde	r							
Show Unicode control characters Insert Unicode control character >									
	Open IME								
_	Reconversion								

11. This completes the definition of the parameter. You can repeat this entire process for other parameters you want to transfer. When finished, click **Save To File** to save the CSV file.

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File Mode Settings Open Tag Bro	owser Help											
Subscriber List >>	Subscriber Name MYFB3000	IP Addr	ress 10	. 211	74 224	IP Port 20000	Fault	Processing Enabled	Site : CEN			
E- M CENTRAL	Publisher's Configuration											
Lab_FB3000_224	Name	Туре	IP Address	IP Port	Subscriber Comm Port	Polling Enabled						
	1 MyRIORack	FB3000 10	0.211.74.228	20000	5							
	Add Publisher Delete Publisher											
		her' Parameters configura	tion									
	Subscriber Tag		Operation		Publisher Tag		Fault Mode	FixedFault Value	FBxNData Instance			
	PID_1.P_PV_POINT		READ	'AI_2-1.LIVE'			LIVE	0				
	Add Parameter Delete Parmeter Save To	File Cancel Edit					Drop tag from 1	ao Browser' to creat	a new parameter			
Configuration Mode									FB3000_224.csv			

12. Now click **File > Download files** to update the CSV files in the subscriber(s). You're done!

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File	Mode	Settings	Open Tag
	Subsc	riber List	*
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