

# Installation Instruction

DOC.QC4.PVC.1 Rev. B

October 2015

# Control Modules

## Replacing pilot valve cartridge.

- Pilot valve cartridges can only be exchanged by identical cartridges for repair purposes.
- See Installation guide DOC.IG.QC41.1 for further installation instructions.

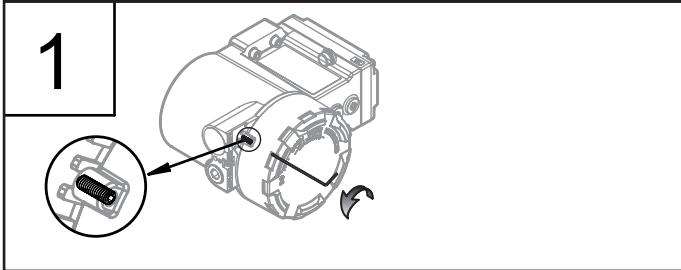
## Replacement procedure:

- Before starting check that all the required parts are included.

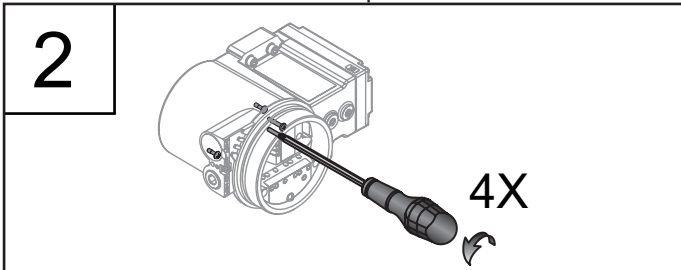
### Kit contents:

Pos.	Qty.	Part nr.	Description
1	1x	QX2-A1	QC41, 1x pilot 24vdc
		QX2-A2	QC41, 2x pilots 24vdc
		QX2-A3	QC42, 1x pilot 115VAC
		QX2-A4	QC42, 2x pilots 115VAC
		QX2-A5	QC43, 1x pilot 230VAC
		QX2-A6	QC43, 2x pilots 230VAC
2	4x		O-ring

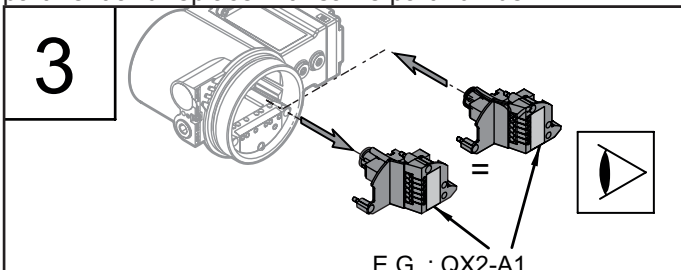
- 1 Loosen the set screw before opening the cover.



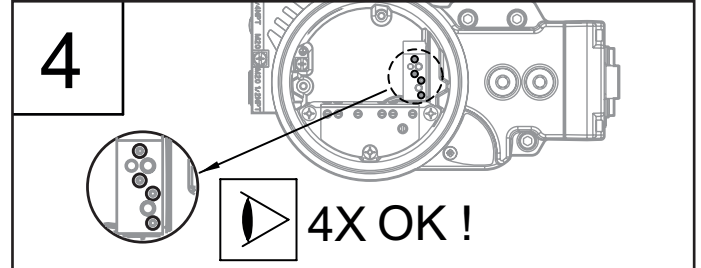
- 2 Loosen the screws with a Phillips head no.2 screw driver.



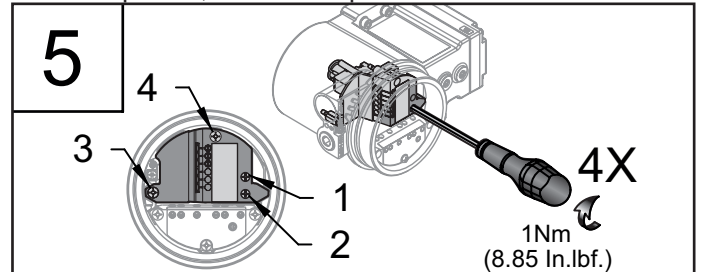
- 3 Gently remove the pilot cartridge from the module compartment and replace with same part number.



- 4 Notice the presence of the O-rings before placing a pilot cartridge.



- 5 Place the pilot cartridge and fasten the screws according to the sequence, with a Phillips head no. 2 screwdriver.



- 6 After pilot valve cartridge replacement, mount and lock the cover to the module.

