



ANDERSON GREENWOOD MARVAC FIGURE 785 EMERGENCY RELIEF MANHOLE COVER INSTALLATION AND MAINTENANCE INSTRUCTIONS

Before installation these instructions must be read fully and understood

SAFETY PRECAUTIONS

Read and understand this instruction manual before installing, operating or performing maintenance on Figure 785 emergency relief manhole. Follow all precautions and warnings noted herein when installing, operating or performing maintenance on this equipment.

Safety precaution definitions

CAUTION

Damage to equipment may result if this precaution is disregarded.

WARNING

Direct injury to personnel or damage to equipment that can cause injury to personnel may result if this precaution is not followed.

NOTE

This manual is issued for guidance only and does not affect our standard terms and conditions and our product limited warranty, all of which are available on request.

1 INSTALLATION

785 emergency relief manholes must be mated with the appropriate flange.

1. These valves must be gasketed and bolted to a flat machined horizontal flange, bolts must be tightened uniformly to ensure a good seal.
2. Ensure that all packing materials are removed from under the cover (item2) and that the hinged cover is free to move.
3. It is recommended that carbon steel valves be given a coat of paint immediately after installation is complete. Apply paint to external surfaces only.

CAUTION

Excessive tightening of the flange bolts could affect the sealing of the cover diaphragm.

2 MAINTENANCE

(during atmospheric venting period)

WARNING

Relief manholes must be isolated from tank pressure before servicing. All gas must be blocked and pressure vented safely. Wear appropriate gloves and/or breathing apparatus if hazardous vapors are present.

1. Lift cover and inspect diaphragm for wear or damage.
2. To replace damaged/worn items (see recommended spares):
 - a. unbolt drip ring, remove diaphragm & backing disc
 - b. clean cover surface
 - c. replace with new parts
 - d. reassemble in reverse order
3. Inspect valve seat for wear and relap if necessary.
4. Lubricate hinge pins.
5. Clean seating surface thoroughly with suitable solvent and apply a thin smear of light spindle oil.
6. Generally clean the inside of the valve, remove all foreign matter and repaint exterior where possible to prevent corrosion.
7. Carefully replace cover on seat.

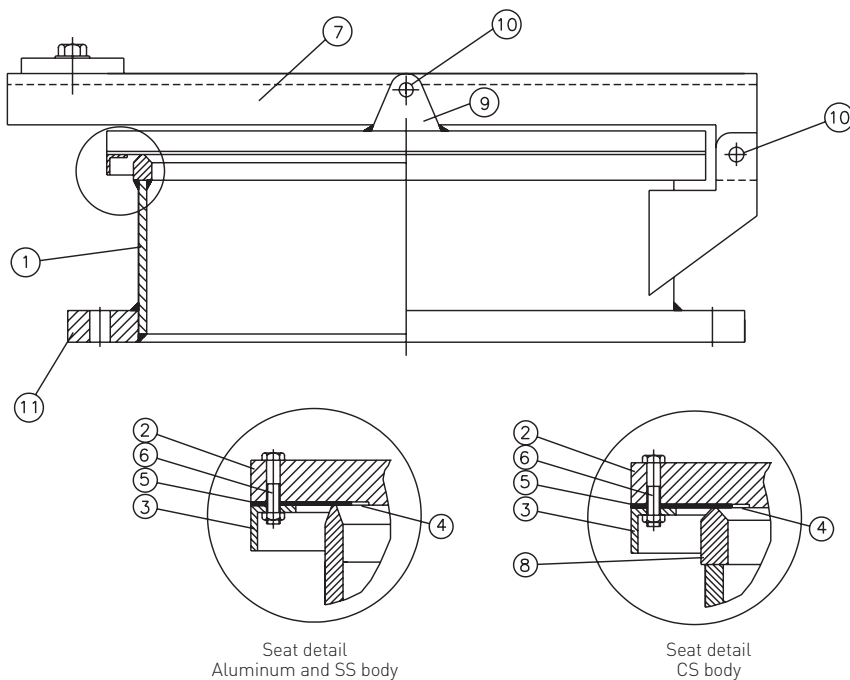
NOTE

The efficiency of the valve depends on maintaining good seating surfaces. Therefore, maintenance periods should be adjusted to suit service conditions.

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TYPICAL ASSEMBLY



3 SPARES

When spare parts are required, the customer should quote the valve size, serial number, the item number and the material of the parts required. The valve size and serial number can be obtained from the valve identification label. The item number and description can be obtained from the arrangement (left).

Recommended spares

1. Item 4 Diaphragm (PTFE)
2. Item 5 Diaphragm backing disc (Non asbestos fiber)

PARTS LIST

Item	Description	CS spec.	SS spec	Alum. spec.
1	Base	C.Steel	316 SS	Aluminum
2	Cover plate	C.Steel	316 SS	Aluminum
3	Drip ring	C.Steel	316 SS	Aluminum
4	Diaphragm	PTFE	PTFE	PTFE
5	Backing disc	Non-asbestos	Non-asbestos	Non-asbestos
6	Clamping screws	Galv Steel	18/8 SS	18/8 S.S
7	Hinge arm	C.Steel	316 SS	Aluminum
8	Seat ring	316 SS	316 SS	Aluminum
9	Cover lug	C.Steel	316 SS	Aluminum
10	Pins	316 SS	316 SS	317 S.S.
11	Flange	C.Steel	316 SS	Aluminum

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