



EMERSONTM

Original Instructions
4000868 - REV. 00

BRANSON

IP Setup Weld Preset IO Diagnostics Seek & Weld Graphs Horn Signature System Information IO Configuration Alarm Log

WELD

Amplitude

Weld Amplitude (%)

External

Frequency

Digital Tune

Internal Offset (Hz)

External Offset

End of Weld Store

Start Ramp (ms)

Latching Alarms

SEEK

Seek Ramp (ms)

Seek Time (ms)

Seek Frequency Offset

Timed Seek

POWER ON

Off

Seek

Scan

Stack Adjustment

INFO

Mode:

Save Cancel Restore Defaults

DCX HD Web Page

Instruction Manual

Branson Ultrasonics Corp.
120 Park Ridge Road
Brookfield, CT 06804
(203) 796-0400
<http://www.bransonultrasonics.com>

BRANSON

Manual Change Information

At Branson, we strive to maintain our position as the leader in ultrasonics plastics joining, metal welding, cleaning and related technologies by continually improving our circuits and components in our equipment. These improvements are incorporated as soon as they are developed and thoroughly tested.

Information concerning any improvements will be added to the appropriate technical documentation at its next revision and printing. Therefore, when requesting service assistance for specific units, note the Revision information found on this document, and refer to the printing date which appears on this page.

Copyright and Trademark Notice

Copyright © 2022 Branson Ultrasonics Corporation. All rights reserved. Contents of this publication may not be reproduced in any form without the written permission of Branson Ultrasonics Corporation.

Mylar is a registered trademark of DuPont TeijinREV. 00 Films.

Loctite is a registered trademark of Loctite Corporation.

WD-40 is a registered trademark of WD-40 Company.

Windows 7, Windows Vista, and Windows XP are registered trademarks of Microsoft Corporation

Other trademarks and service marks mentioned herein are held by their respective owners.

Foreword

Congratulations on your choice of a Branson Ultrasonics Corporation system!

The Branson DCX HD Power Supply system is process equipment for the joining of plastic parts using ultrasonic energy. It is the newest generation of product using this sophisticated technology for a variety of customer applications. This Instruction Manual is part of the documentation set for this system, and should be kept with the equipment.

Thank you for choosing Branson!

Introduction

This manual is arranged into several structured chapters which will help you find the information you may need to know to safely handle, install, set up, program, operate, and/or maintain this product. Please refer to the [Table Of Contents](#) and/or the [Index](#) of this manual to find the information you may be looking for. In the event you require additional assistance or information, please contact our Product Support department (see [1.3 How to Contact Branson](#) for information on how to contact them) or your local Branson representative.

Table Of Contents

Chapter 1: Safety and Support

1.1	Safety Requirements and Warnings	2
1.2	General Precautions.	3
1.3	How to Contact Branson.	5

Chapter 2: The Web Page Interface

2.1	Introduction	8
2.2	Models Covered.	9

Chapter 3: Connecting to the Web Page Interface

3.1	Locating the Ethernet Port	12
3.2	System Requirements	13
3.3	Point to Point Connection (Windows Vista and Windows 7)	14
3.4	Point to Point Connection (Windows XP)	17

Chapter 4: The Web Page Interface

4.1	Web Page Interface Overview	22
4.2	Login	23
4.3	IP Setup.	24
4.4	Weld Preset	26
4.5	I/O Diagnostics	28
4.6	Seek & Weld Graphs	30
4.7	Horn Signature	32
4.8	System Information.	34
4.9	I/O Configuration	35
4.10	Alarm Log.	38



List Of Figures

Chapter 1: Safety and Support

Chapter 2: The Web Page Interface

Chapter 3: Connecting to the Web Page Interface

Figure 3.1 DCX HD Power Supply (Horizontal)	12
Figure 3.2 DCX HD Power Supply (Vertical)	12

Chapter 4: The Web Page Interface

Figure 4.1 Web Page Interface Overview	22
Figure 4.2 Login	23
Figure 4.3 IP Setup Menu	24
Figure 4.4 Weld Preset Menu	26
Figure 4.5 I/O Diagnostics Menu.	28
Figure 4.6 Seek & Weld Graphs Menu	30
Figure 4.7 Horn Signature Menu	32
Figure 4.8 System Information Menu	34
Figure 4.9 I/O Configuration Menu	35
Figure 4.10 Alarm Log Menu	38



List Of Tables

Chapter 1: Safety and Support

Chapter 2: The Web Page Interface

Chapter 3: Connecting to the Web Page Interface

Chapter 4: The Web Page Interface

Table 4.1	Web Page Interface Overview	22
Table 4.2	IP Setup Menu Option	24
Table 4.3	Weld Preset Menu Option	26
Table 4.4	I/O Diagnostics Menu Option	28
Table 4.5	Seek & Weld Graphs Menu Option	31
Table 4.6	Horn Signature Menu Option	33
Table 4.7	System Information Menu Option	34
Table 4.8	Available Digital Input Functions	36
Table 4.9	Available Digital Output Functions	36
Table 4.10	Available Analog Input Functions	37
Table 4.11	Available Analog Output Functions	37
Table 4.12	Alarm Log Menu Option	38

Chapter 1: Safety and Support




1.1	Safety Requirements and Warnings	2
1.2	General Precautions	3
1.3	How to Contact Branson	5

1.1 Safety Requirements and Warnings

This chapter contains an explanation of the different safety notice symbols and icons found in this manual and provides additional safety information for ultrasonic welding. This chapter also describes how to contact Branson for assistance.

1.1.1 Symbols Found in this Manual


Three symbols used throughout this manual warrant special attention:

WARNING	General Warning
	Warning indicates a hazardous situation or practice which, if not avoided, can result in serious injury or death.
CAUTION	General Warning
	Caution indicates a hazardous situation which, if not avoided, could result in minor or moderate injury. It can also alert the user to unsafe practices or conditions that can damage equipment if not corrected.
NOTICE	
	Notice contains important information. It does not alert the user to potential injury, but only to a situation that might eventually require additional work or modification if you ignore it initially.

1.2 General Precautions

Take the following precautions before servicing the power supply:

- Be sure the power is disconnected before making any electrical connections
- To prevent the possibility of an electrical shock, always plug the power supply into a grounded power source
- Power supplies produce high voltage. Before working on the power supply assembly, do the following:
 - Turn off the power supply
 - Unplug main power
 - Allow at least 5 minutes for capacitors to discharge
- High voltage is present in the power supply. Do not operate with the cover removed
- High line voltages exist in the ultrasonic power supply assembly. Common points are tied to circuit reference, not chassis ground. Therefore, use only non-grounded, battery-powered multimeters when testing the power supply assembly. Using other types of test equipment can present a shock hazard
- Keep hands from under the horn. Down force (pressure) and ultrasonic vibrations can cause injury
- Do not cycle the welding system if either the RF cable or converter is disconnected
- When using larger horns, avoid situations where fingers could be pinched between the horn and the fixture

CAUTION	Loud Noise Hazard
	<p>Sound level and frequency of the noise emitted during the ultrasonic assembly process may depend upon a. type of application, b. size, shape and composition of the material being assembled, c. shape and material of the holding fixture, d. welder setup parameters and e. tool design.</p> <p>Some parts vibrate at an audible frequency during the process. Some or all of these factors may result in an uncomfortable noise being emitted during the process.</p> <ul style="list-style-type: none"> • In such cases operators may need to be provided with personal protective equipment. See 29 CFR (Code of Federal Regulations) 1910.95 Occupational Noise Exposure


1.2.1 Intended Use of the System

The DCX Power Supply and components are designed to be used as part of an ultrasonic welding system. These are designed for a wide variety of welding or processing applications.

The system can be used to perform ultrasonic welding, inserting, staking, spot welding, swaging, degating, and continuous ultrasonic operations. It is designed for automated, semi-automated and/or manual production operations.

1.2.2 Emissions

When being processed, certain plastic materials can emit toxic fumes, gases or other emissions that can be hazardous to the operator's health. Where such materials are processed, proper ventilation of the workstation is required. Check your materials suppliers for recommended protection when processing their materials.

CAUTION	Corrosive Material Hazard
	Processing of many materials, such as PVC, can be hazardous to an operator's health and could cause corrosion/damage to the equipment. Use proper ventilation and take protective measures.

1.3 How to Contact Branson

For additional assistance, please refer to the DCX HD Power Supply Instruction Manual.



Chapter 2: The Web Page Interface

2.1	Introduction	8
2.2	Models Covered	9

2.1 Introduction

The DCX HD Web Page Interface provides access, via Ethernet connection, to web pages containing power supply information, diagnostics tools, and configuration options. Communication can be established point-to-point or through a local area network. On the web page interface you can access:

- [4.3 IP Setup](#)
- [4.4 Weld Preset](#)
- [4.5 I/O Diagnostics](#)
- [4.6 Seek & Weld Graphs](#)
- [4.7 Horn Signature](#)
- [4.8 System Information](#)
- [4.9 I/O Configuration](#)
- [4.10 Alarm Log](#)

2.2 Models Covered

This manual applies to the web page interface of the DCX HD power supply.

2.2.1 DCX HD Power Supply Manual Set

The following documentation is available in electronic format for the DCX HD power supply:

- DCX HD Power Supply Instruction Manual EDP 4000867



Chapter 3: Connecting to the Web Page Interface

3.1	Locating the Ethernet Port	12
3.2	System Requirements	13
3.3	Point to Point Connection (Windows Vista and Windows 7)	14
3.4	Point to Point Connection (Windows XP)	17

3.1 Locating the Ethernet Port

3.1.1 DCX HD Ethernet Port Location

Figure 3.1 DCX HD Power Supply (Horizontal)




Figure 3.2 DCX HD Power Supply (Vertical)




3.2 System Requirements

To connect to the DCX HD Web Page Interface you will need a PC running a Windows® operating system with an Internet Explorer®* web browser software (versions 8 and up).

*Windows, and Internet Explorer are registered trademarks of Microsoft Corporation.

NOTICE	
	The DCX HD power supply is not compatible with network scanning software. If your local network uses these types of programs, the DCX HD IP address must be placed in an exclusion list.

NOTICE	
	A shielded Ethernet cable should be used to connect to the DCX HD Web Page Interface to prevent possible EMI (Electromagnetic Interference) issues.

3.3 Point to Point Connection (Windows Vista and Windows 7)

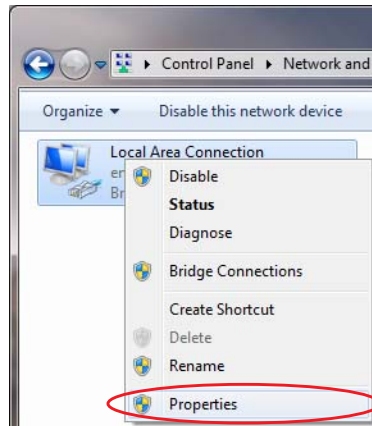
To connect directly to the DCX HD Web Page Interface using a PC with Windows Vista®* or Windows 7®* operating system, complete the following steps:

*Windows Vista and Windows 7 are registered trademarks of Microsoft Corporation.

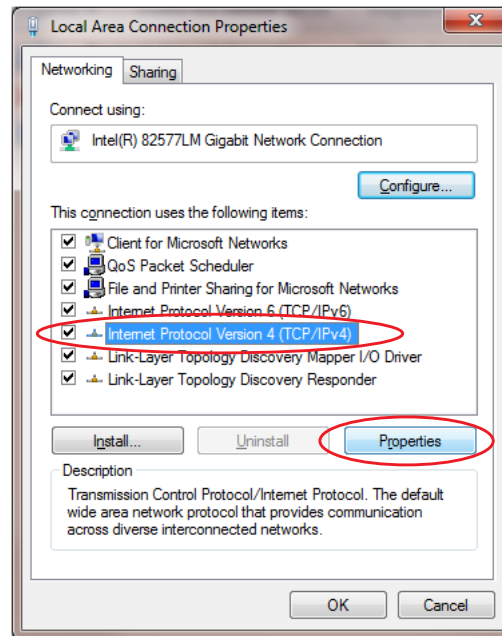
1. Connect the power supply to a computer via the Ethernet port
2. Turn on the power supply
3. On your PC, click on the Windows logo on the task bar and select Control Panel
4. Select **View Large Icons** on the top right corner
5. Select **Network and Sharing Center**
6. Select **Change adapter settings**



7. Right click on **Local Area Connection** and select **Properties** to bring up the **Networking** tab



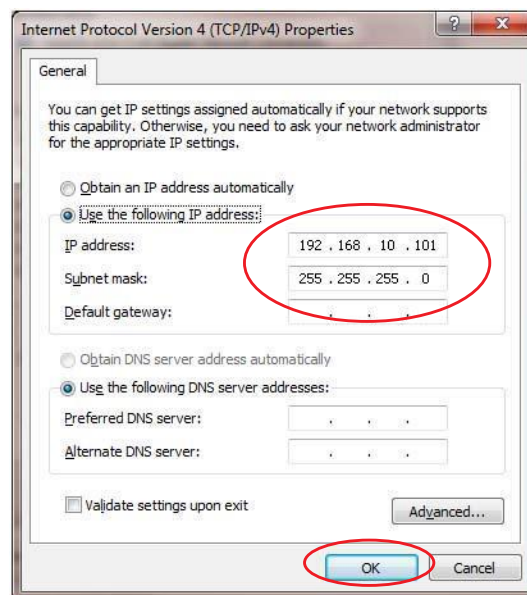
8. Highlight **Internet Protocol Version 4 (TCP/IPv4)** from the list and click on **Properties**



9. Use the following IP address:

IP address: 192.168.10.101

Subnet mask: 255.255.255.0



10. Click **OK**. Close the rest of the dialog boxes
11. Open the Internet Explorer web browser (version 8 and up)
12. In the address bar type the following address: <http://192.168.10.100>. Press **Enter**
13. This will bring up the DCX HD Web Page Interface

14. Enter a user ID number (any number up to 9 digits long)

BRANSON

IP Setup Weld Preset I/O Diagnostics Seek & Weld Graphs Horn Signature System Information Alarm Log

DG

LOGIN

User ID #

Log In

3.4 Point to Point Connection (Windows XP)

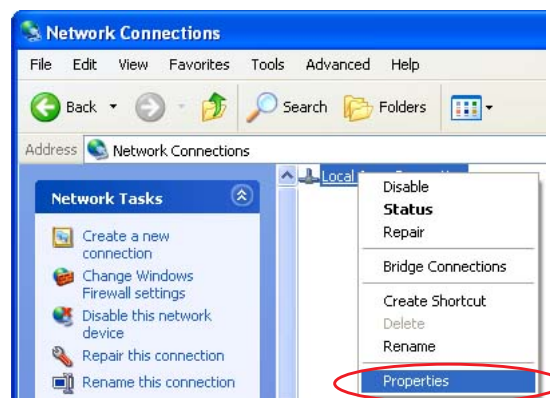
To connect directly to the DCX HD Web Page Interface using a PC with Windows XP®* operating system, complete the following steps:

*Windows XP is a registered trademark of Microsoft Corporation.

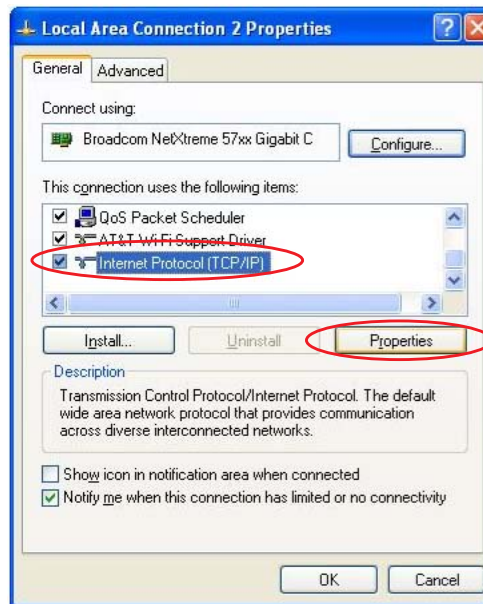
1. Connect the power supply to a computer via the Ethernet port
2. Turn on the power supply
3. On your PC, select **Start > Control Panel**
4. Select **Switch to Classic View** on the top left corner



5. Select **Network Connections**
6. Right click on **Local Area Connection** and select **Properties** to bring up the **General** tab



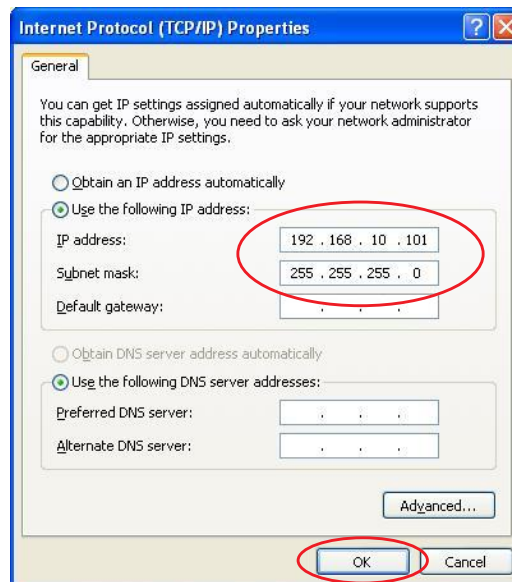
7. Highlight **Internet Protocol (TCP/IP)** from the list and click on **Properties**



8. Use the following IP address:

IP address: 192.168.10.101

Subnet mask: 255.255.255.0



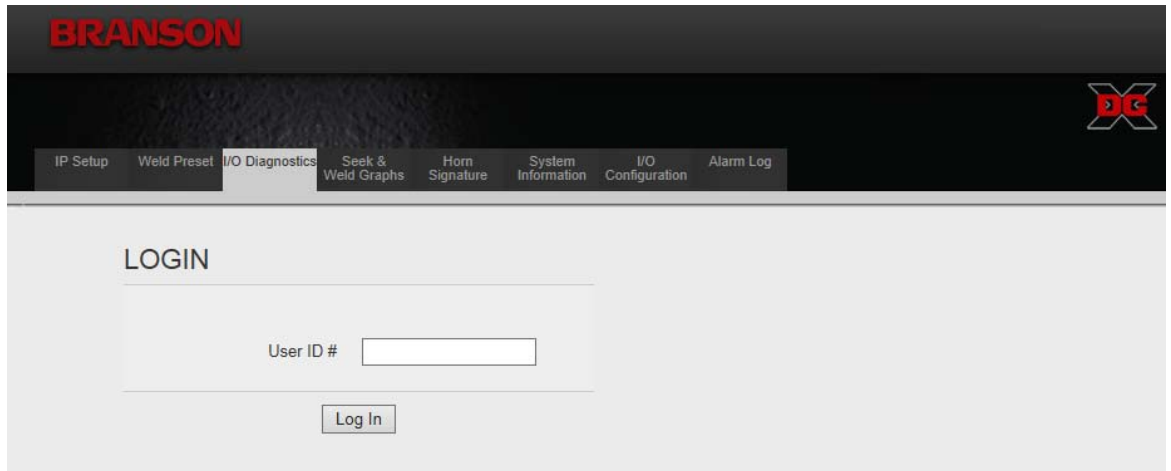
9. Click **OK**. Close the rest of the dialog boxes

10. Open the Internet Explorer web browser (version 8 and up)

11. In the address bar type the following address: <http://192.168.10.100>. Press **Enter**

12. This will bring up the DCX HD Web Page Interface

13. Enter an user ID number (any number up to 9 digits long)



The screenshot displays the BRANSON web interface. At the top left, the word "BRANSON" is written in red. In the top right corner, there is a logo consisting of a red "X" with "DC" inside it. Below the logo is a navigation menu with the following items: "IP Setup", "Weld Preset", "I/O Diagnostics", "Seek & Weld Graphs", "Horn Signature", "System Information", "I/O Configuration", and "Alarm Log". The "I/O Diagnostics" menu item is highlighted. The main content area is titled "LOGIN" and contains a form with a label "User ID #" followed by a text input field. Below the input field is a "Log In" button.

Chapter 4: The Web Page Interface

4.1	Web Page Interface Overview	22
4.2	Login.	23
4.3	IP Setup	24
4.4	Weld Preset	26
4.5	I/O Diagnostics	28
4.6	Seek & Weld Graphs	30
4.7	Horn Signature	32
4.8	System Information	34
4.9	I/O Configuration.	35
4.10	Alarm Log	38

4.1 Web Page Interface Overview

The DCX HD Web Page Interface allows you to set a weld preset, diagnose and configure the power supply I/O, perform horn scans and seeks, view system information, and to view and download the system alarms, history and events logs.

Figure 4.1 Web Page Interface Overview

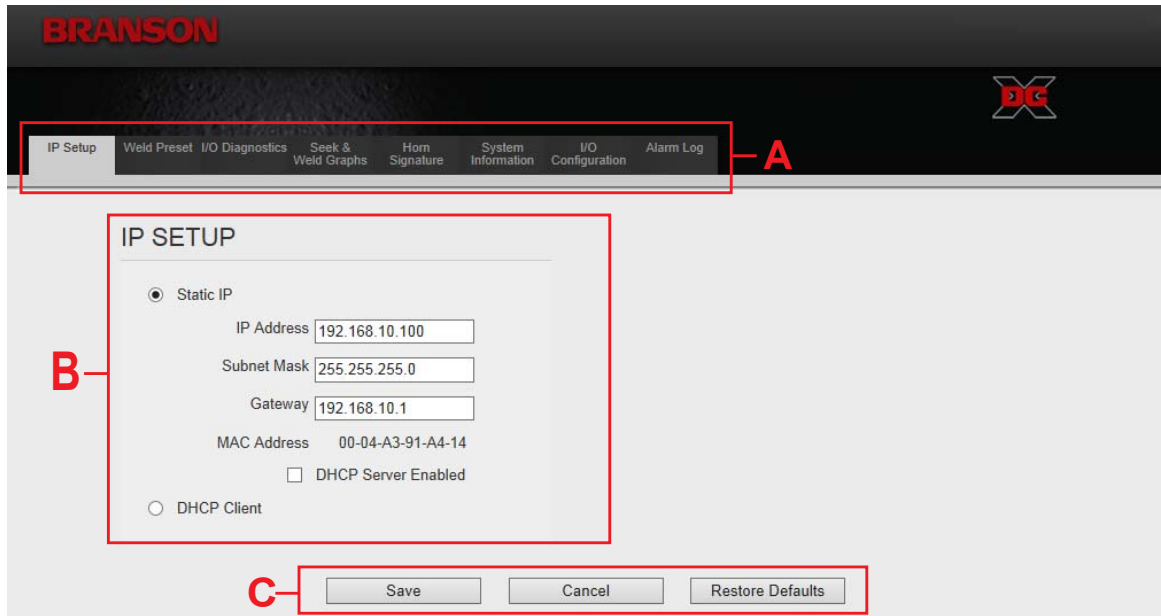


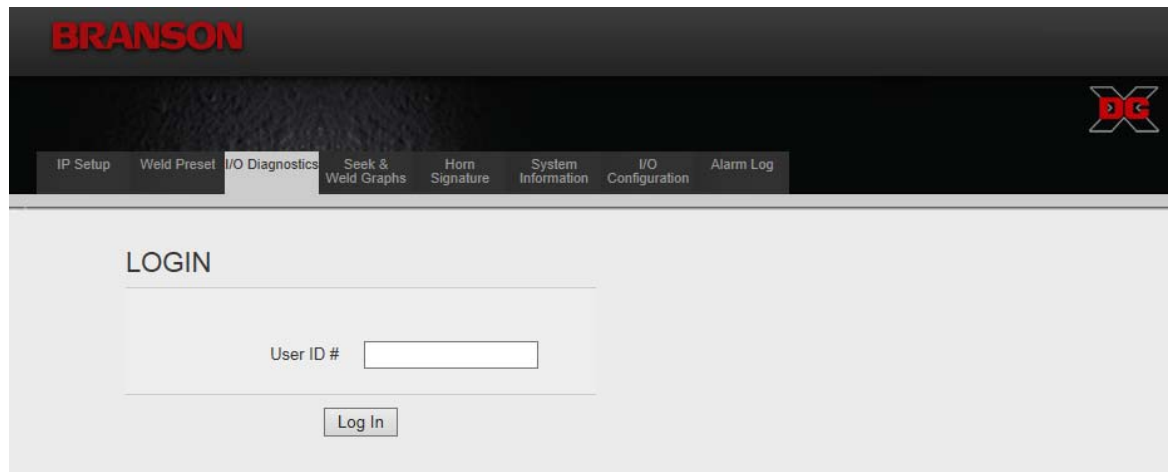
Table 4.1 Web Page Interface Overview

Item	Name	Description
A	Menu Navigation Tabs	The menu navigation tabs are always displayed on the upper section of the web pages. They provide access to the following menu options: <ul style="list-style-type: none"> 4.3 IP Setup 4.4 Weld Preset 4.5 I/O Diagnostics 4.6 Seek & Weld Graphs 4.7 Horn Signature 4.8 System Information 4.9 I/O Configuration 4.10 Alarm Log
B	Menu Display	Displays the contents of the currently selected menu option.
C	Command Buttons	Different command buttons allow to save settings, cancel changes, restore default settings, and to perform other functions specific to each menu. Save, Cancel, and Restore Defaults is page specific. They only operate on the page displayed.

4.2 Login

When connection is established with the DCX HD Web Page Interface, the Login page will display. Enter a unique user ID number. The user ID is numeric only and up to 9 digits long. This number allows for keeping track of user access.

Figure 4.2 Login



The screenshot shows the BRANSON DCX HD Web Page Interface. At the top left, the word "BRANSON" is displayed in red. To the right, there is a logo consisting of the letters "DC" inside a red square with a white 'X' shape. Below the logo is a navigation menu with the following items: IP Setup, Weld Preset, I/O Diagnostics, Seek & Weld Graphs, Horn Signature, System Information, I/O Configuration, and Alarm Log. The "I/O Diagnostics" menu item is highlighted. The main content area is titled "LOGIN" and contains a form with a "User ID #" label and a text input field. Below the input field is a "Log In" button.

4.3 IP Setup

Use this menu to setup the DCX HD power supply's network settings. The DCX HD power supply's default IP setting is Static IP with the address shown in the figure below.

Figure 4.3 IP Setup Menu

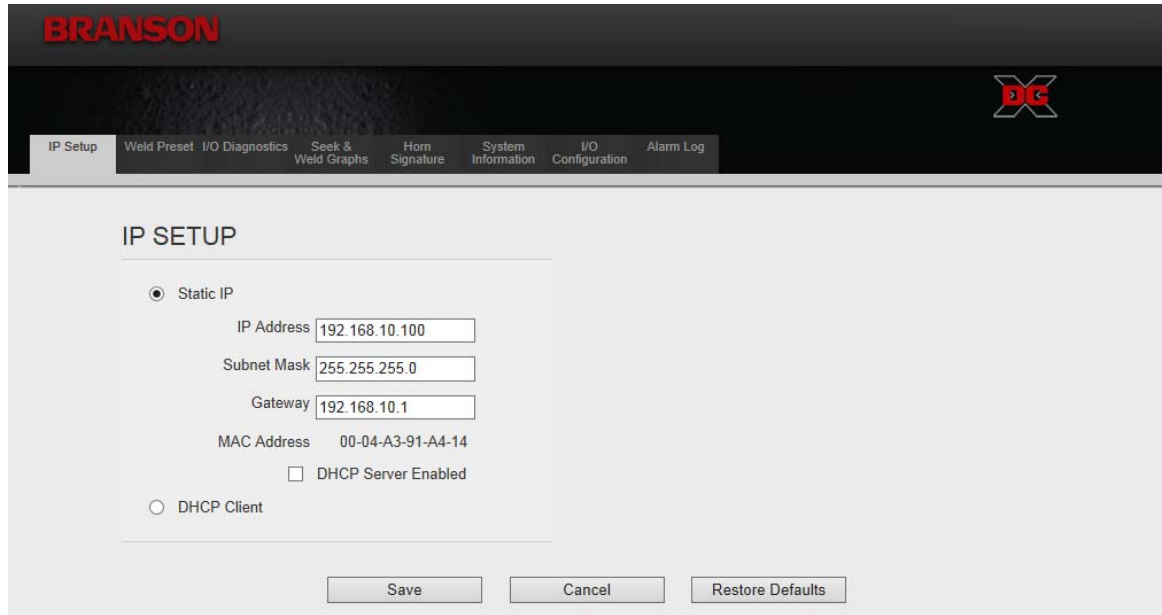



Table 4.2 IP Setup Menu Option


Name	Description
IP SETUP	
Static IP	Select this option to manually assign an IP address to the DCX HD power supply. The DCX HD power supply will alert if an invalid IP address setting is entered.
IP Address	The IP address assigned to the DCX HD power supply.
Subnet Mask	The mask used to determine to what subnet the DCX HD power supply's address belongs to.
Gateway	The gateway address assigned to the network for communication with other computers or networks.
MAC Address	Displays the MAC address assigned to the DCX HD power supply.
DHCP Server Enabled	Select this option to have DCX HD power supply assign IP addresses to any devices connected to it. This facilitates connecting a computer or laptop point to point (P2P) with the DCX HD power supply. NOTICE Connecting a DCX HD power supply with DHCP server enabled to a network which already has a device working as a DHCP server will cause connectivity problems.

Table 4.2 IP Setup Menu Option

Name	Description
DHCP Client	Select this option to have the DCX HD power supply automatically request an IP address from a DCHP Server. The IP address will be grayed out.

NOTICE	
	All changes on this menu take effect on the next power-up.

At any time you may determine the DCX HD power supply's IP address by going through the associated registers using the front panel LCD. A Cold Start can also be performed to take your power supply back to its factory default IP address. For details on navigating the DCX HD registers or performing a Cold Start, consult your power supply manual.

NOTICE	
	Beware that other settings will also be reset to their defaults when a Cold Start is executed.

4.4 Weld Preset

Use this menu to set weld parameters, seek options, and power-up actions. Use the command buttons on the bottom to save settings, cancel changes, or to restore to factory default settings.

Figure 4.4 Weld Preset Menu

Table 4.3 Weld Preset Menu Option

Name	Description
Weld	
Amplitude	
Weld Amplitude (%)	The amplitude of ultrasonic energy that will be delivered by the DCX HD power supply. Valid range is between 10 to 100 (10% to 100% amplitude).
External	Select the External check box to control the amplitude using an analog input from the user I/O connector.
Frequency	
Digital Tune	Starting frequency set from horn signature or manually entered.
Internal Offset (Hz)	Sets the frequency offset from the Web Page as either a positive or negative value offset from digital tune.
External Offset	Select the External Offset check box to control the frequency offset using an analog input from the user I/O connector (J3).

Table 4.3 Weld Preset Menu Option

Name	Description
End of Weld Store	Select to save the frequency at the end of the weld as the starting frequency for the following weld.
Seek	
Seek Ramp (ms)	The time it will take the power supply to ramp-up when performing a seek.
Seek Time (ms)	The duration of a seek.
Seek Frequency Offset	The frequency offset applied to the power supply operating frequency.
Timed Seek	Select this check box to have the power supply perform a seek every 60 seconds. Seeks will be timed from the moment sonics was last activated.
Power On	
Off	Select this option to disable power-on actions.
Seek	Select this option to have the power supply perform a seek on power-up.
Scan	Select this option to have the power supply perform a horn scan on power-up.
Stack Adjustment	Select this option to have the power supply perform a stack adjustment on power-up.
Info	
Mode	Mode selection. Default: HD Mode 2.

4.5 I/O Diagnostics

Use this menu to monitor and control the DCX HD power supply digital and analog I/O.

Figure 4.5 I/O Diagnostics Menu

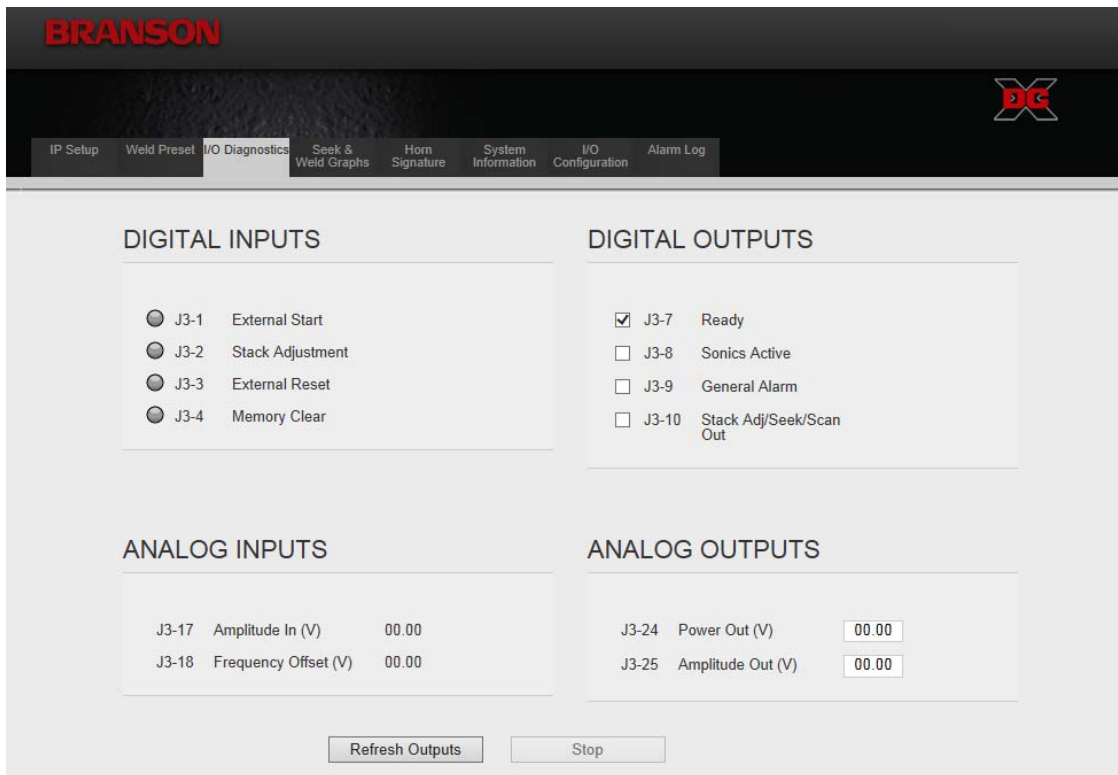


Table 4.4 I/O Diagnostics Menu Option

Name	Description
Digital Inputs	
J3-1 External Start	Indicate if the digital inputs are active.
J3-2 Stack Adjustment	
J3-3 External Reset	
J3-4 Memory Clear	
Digital Outputs	
J3-7 Ready	Select/clear check boxes to toggle available digital outputs on/off.
J3-8 Sonics Active	
J3-9 General Alarm	
J3-10 Stack Adj/Seek/ Scan Out	
Analog Inputs	
J3-17 Amplitude In (V)	Displays the current analog input values.
J3-7 Frequency Offset (V)	

Table 4.4 I/O Diagnostics Menu Option

Name	Description
Analog Outputs	
J3-24 Power Out (V)	Allows control of analog output values.
J3-25 Amplitude Out (V)	

4.6 Seek & Weld Graphs

Use this menu to test your system. This feature allows you to capture 5 seconds of welding data which you can both view and export. The weld data graph is provided with 6 available parameters: Amplitude, Power, Phase, PWM Amplitude, Current, and Frequency. Each parameter has a checkbox to the left of its name.

Only checked parameters will be displayed. While in this menu, if the Weld is being run from external I/O or the custom LCD, the graph can be also displayed on the screen by using the "Update Graph" button.

Figure 4.6 Seek & Weld Graphs Menu



Table 4.5 Seek & Weld Graphs Menu Option

Name	Description
Seek	
Seek	Click to perform a seek cycle.
Reset Overload	Click to reset an overload condition.
Stack Adjustment	Click to perform a stack adjustment.
OK - Memory Stored	Indicates that the horn operating frequency was stored in the DCX HD power supply memory.
Overload	Indicates that test resulted in an overload and the memory has been cleared.
Frequency	Monitors the horn operating frequency.
Memory	Displays the frequency stored in the DCX HD power supply memory.
Amplitude	Displays the percentage of converter amplitude.
Power	Displays the percentage of power output.
Update Graph	Click to get the value of all the parameter and draw the graph for Phase, Current, Amplitude, Power, and Frequency parameters vs Time on the Y axis.
Export Graph Data	Click to export the Weld Graph data with Weld Preset settings to CSV file.
Draw from... to...	Select the <i>from</i> and <i>to</i> time values to zoom into the desired graph region.
Redraw Graph	Click to redraw the same graph with those parameters which are checked with the Time parameter on Y axis.
Set Default	Click to return the sample rate, start time, end time and graph selection to default settings.
Graph Selection	Select a parameter and enter a particular X time value to obtain the corresponding Y value at that particular time.
Update Value	Click to update the Y value.

4.7 Horn Signature

Use this menu to diagnose your ultrasonic horn. When performing a horn scan, ideally, there will be only one resonant frequency. The Horn Signature graph is provided with 3 available parameters: Phase, Current, and Amplitude. The horn Signature Graph can be both viewed and exported.

Each parameter has a checkbox to the left of its name. Only checked parameters will be displayed.

Figure 4.7 Horn Signature Menu



Table 4.6 Horn Signature Menu Option

Name	Description
Horn Signature	
Start Horn Scan	Click to initiate the horn scan.
Abort Horn Scan	Click to abort the horn scan.
Status	Indicates the horn scan progress.
Result	Indicates if the horn scan passed, failed, or if the operation was aborted.
Parallel Resonant Points	<p>Displays the parallel resonant frequencies of the ultrasonic horn. The parallel resonant frequency is the operating frequency of the ultrasonic stack.</p> <p>NOTICE If multiple parallel frequencies are found, they will all be listed. The frequency at which the ultrasonic stack is running will be displayed in blue.</p>
Series Resonant Points	Displays the series resonant frequencies of the ultrasonic horn.
Update Graph	Click to draw the graph of the last horn scan.
Export Graph Data	Click to export the Weld Graph data with Weld Preset settings to CSV file.
Draw from... to...	Select the <i>from</i> and <i>to</i> time values to zoom into the desired graph region.
Redraw Graph	Click to redraw the same graph with those parameters which are checked with the Time parameter on Y axis.
Set Default	Click to return the sample rate, start time, end time and graph selection to default settings.
Graph Selection	Select a parameter and enter a particular X time value to obtain the corresponding Y value at that particular time.
Update Value	Click to update the Y value.

4.8 System Information

Use this menu to view information about your DCX HD power supply. Have the information on this screen available when calling Branson for troubleshooting help.

Figure 4.8 System Information Menu

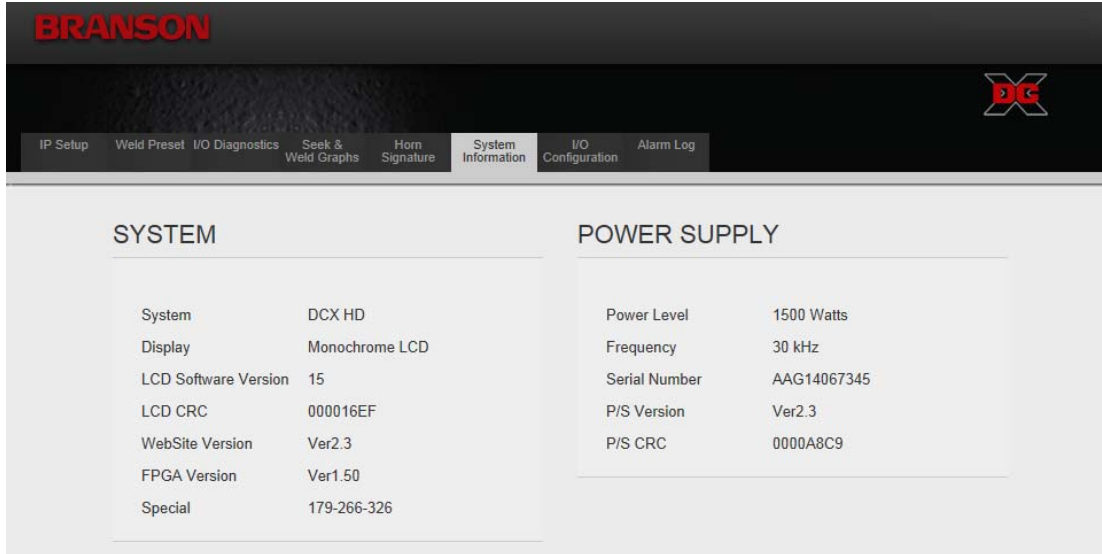


Table 4.7 System Information Menu Option

Name	Description
System	
System	Displays the DCX HD power supply model name.
Display	Displays the type of front panel user interface on the DCX HD power supply.
LCD Software Version	Displays the LCD software version number.
LCD CRC	Displays the CRC code of the LCD software.
WebSite Version	Displays the Web Page version number.
Power Supply	
Power Level	Displays the power supply wattage.
Frequency	Displays the power supply operating frequency.
Serial Number	Displays the power supply serial number.
P/S Version	Displays the power supply software version number.
P/S CRC	Displays the CRC code of the power supply controller software.

4.9 I/O Configuration

Use this menu to configure the DCX HD power supply I/O according to your specific interfacing needs. Use the command buttons on the bottom to save settings, cancel changes, or to restore to factory default settings.


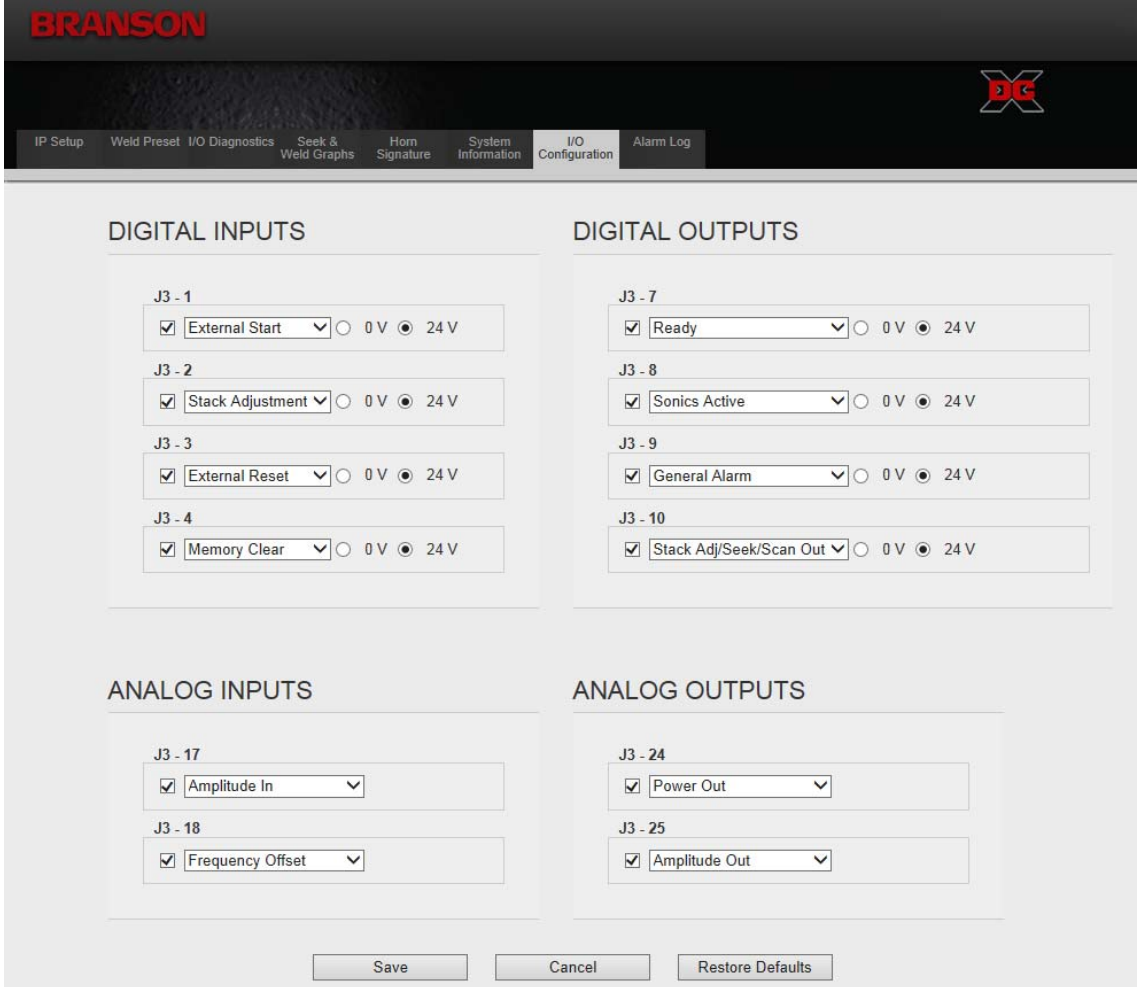
CAUTION	General Warning
	<p>When using 0 V to activate ultrasonics (External Start signal), it is recommended to assign one input as Cable Detect to prevent sonics from activating if 24 V is lost by accident.</p>

Figure 4.9 I/O Configuration Menu



BRANSON **DCX**

IP Setup Weld Preset I/O Diagnostics Seek & Weld Graphs Horn Signature System Information **I/O Configuration** Alarm Log

DIGITAL INPUTS

J3 - 1
 External Start 0 V 24 V

J3 - 2
 Stack Adjustment 0 V 24 V

J3 - 3
 External Reset 0 V 24 V

J3 - 4
 Memory Clear 0 V 24 V

DIGITAL OUTPUTS

J3 - 7
 Ready 0 V 24 V

J3 - 8
 Sonics Active 0 V 24 V

J3 - 9
 General Alarm 0 V 24 V

J3 - 10
 Stack Adj/Seek/Scan Out 0 V 24 V

ANALOG INPUTS

J3 - 17
 Amplitude In

J3 - 18
 Frequency Offset

ANALOG OUTPUTS

J3 - 24
 Power Out

J3 - 25
 Amplitude Out

4.9.1 Available Digital Input Functions

Table 4.8 Available Digital Input Functions

Function	Description
Cable Detect	Disables ultrasonics if 24 V signal is removed when using 0 V negative logic (active low) for the external Start input. Used to prevent ultrasonics from coming on if a cable is removed.
Display Lock	Locks the front panel display controls
External Horn Scan	Starts horn scan sequence.
External Reset	Resets alarm conditions.
External Seek	Activates ultrasonic energy at 10 % amplitude for the purpose of finding the ultrasonic stack resonant frequency.
External Start	Activates ultrasonic energy at the currently set amplitude. WARNING When using 0 V to activate ultrasonics (External Start signal), it is recommended to assign one input as Cable Detect to prevent sonics from activating if 24 V is lost by accident.
External Test	Performs a test cycle.
Memory Clear	Centers the power supply start frequency.
Stack Adjustment	Automatically adjust the power supply to optimally set the desired amplitude taking into account the present line voltage.

4.9.2 Available Digital Output Functions

Table 4.9 Available Digital Output Functions

Function	Description
General Alarm	Indicates an alarm occurred.
Overload Alarm	Indicates an overload alarm has occurred.
Ready	Indicates the system is ready.
Seek/Scan Out	Indicates either a seek or a horn scan is in progress.
Sonics Active	Indicates sonics are active.

4.9.3 Available Analog Input Functions

Table 4.10 Available Analog Input Functions

Function	Description	
Amplitude In	Controls the amplitude of ultrasonic energy that will be delivered by the power supply.	
Frequency Offset	Controls the frequency offset to the power supply operating frequency. Actual offset depends on the power supply operating frequency:	
	Frequency	Offset Range
	20 kHz	±400 Hz
	30 kHz	±600 Hz
40 kHz	±800 Hz	

4.9.4 Available Analog Output Functions

Table 4.11 Available Analog Output Functions

Function	Description		
Amplitude Out	Provides a 0 V to 10 V output signal proportional to amplitude (0% to 100%).		
Power Out	Provides a 0 V to 10 V output signal proportional to ultrasonic power output (0% to 100%).		
Frequency Out	Provides a 0 V to 10 V output signal that indicates relative frequency in memory. Actual frequency depends on the power supply operating frequency:		
	Frequency	Lower Limit (0 V)	Upper Limit (10 V)
	20 kHz	19,450 Hz	20,450 Hz
	30 kHz	29,250 Hz	30,750 Hz
40 kHz	38,900 Hz	40,900 Hz	

4.10 Alarm Log

Use this screen to view the DCX HD power supply alarm history. The alarms can be sorted by alarm number or alarm type. Alarms can be exported to an Excel file.

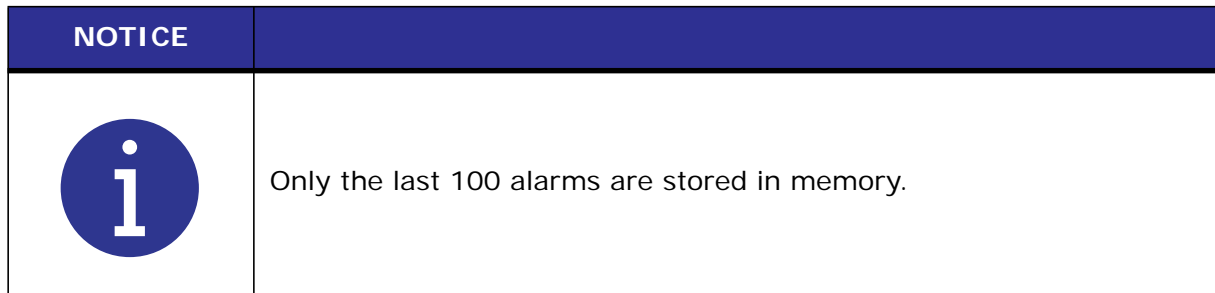


Figure 4.10 Alarm Log Menu

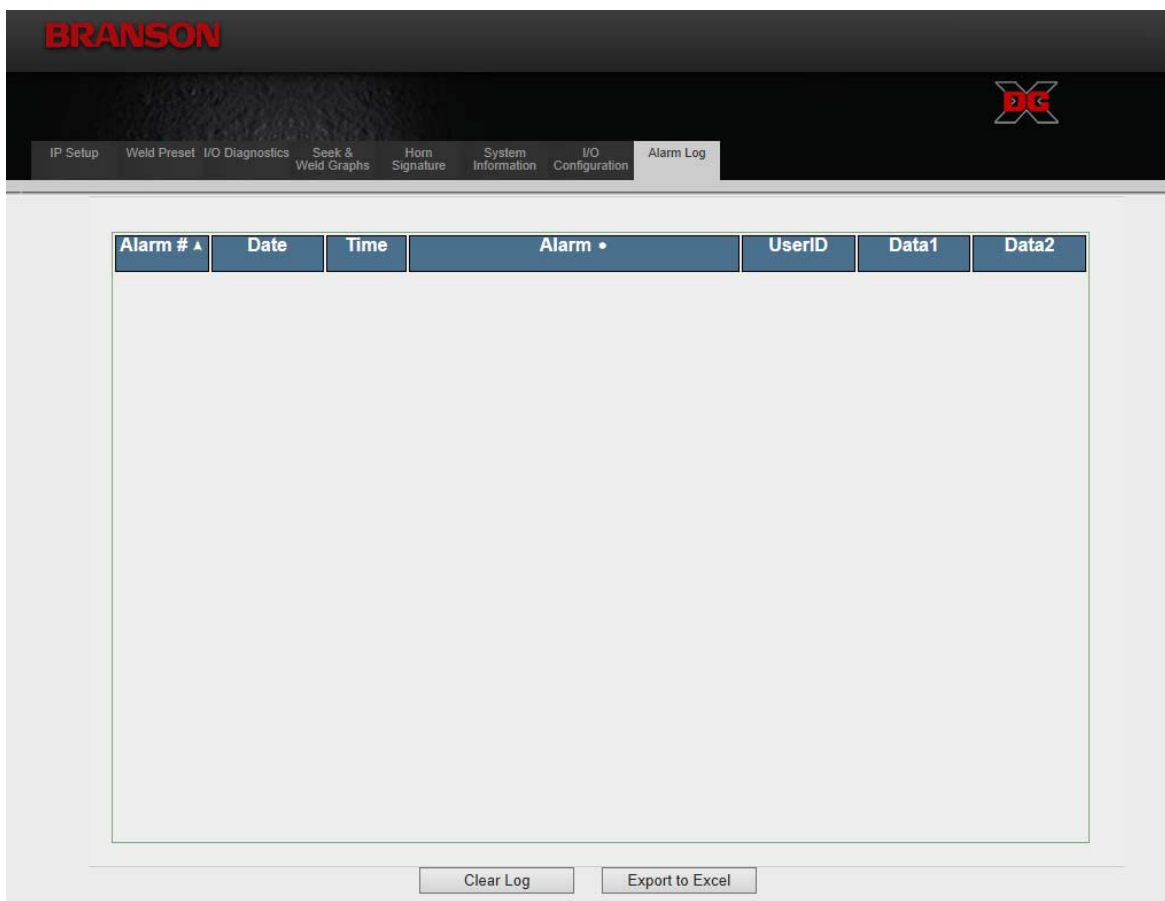


Table 4.12 Alarm Log Menu Option

Name	Description
Alarm #	A unique alarm identification number.
Date	The DCX HD power supply units do not feature an integrated real time clock. Alarm date and time account for the power-on hours from the moment the DCX HD power supply was first turned on.
Time	

Table 4.12 Alarm Log Menu Option

Name	Description
Alarm	Alarm description.
UserID	The ID number of the user logged in at when the alarm occurred. Will display zero if the alarm occurs from an external weld.
Data1	For future use.
Data2	
Command Buttons	
Clear Log	Click to clear the alarm log.
Export to Excel	Click to download an Excel spreadsheet file of the alarm log.

Index

A

Abort Horn Scan 33
Alarm # 38
Alarm Log 38
Amplitude 26, 31
Analog Inputs 28
Analog Outputs 29

C

Clear Log 39
Command Buttons 22, 39
Contact Branson 5

D

Data1 39
Data2 39
DHCP Client 25
DHCP Server Enabled 24
Digital Inputs 28
Digital Outputs 28
Digital Tune (Hz) 26
Display 34
Draw from... to... 31, 33

E

Emissions 4
End of Weld Store 27
Ethernet Port 12
Export Graph Data 31, 33
Export to Excel 39
External 26
External Offset 26

F

Frequency 26, 31, 34

G

Gateway 24
General Precautions 3
Graph Selection 31, 33

H

Horn Signature 32, 33

I

I/O Diagnostics 28
inputs

- analog 36
- digital 36
- Intended Use of the System 4
- Internal Offset (Hz) 26
- Introduction 8
- IP Address 24
- IP Setup 24

L

- LCD CRC 34
- LCD Software Version 34
- Login 23

M

- MAC Address 24
- Memory 31
- Menu Display 22
- Menu Navigation Tabs 22
- Models Covered 9

O

- Off 27
- OK - Memory Stored 31
- outputs
 - analog 37
 - digital 36
- Overload - Cleared 31

P

- P/S CRC 34
- P/S Version 34
- Parallel Resonant Points 33
- Point to Point Connection 14
- Power 31
- Power Level 34
- Power Supply 34

R

- Redraw Graph 31, 33
- Reset Overload 31
- Result 33

S

- safety
 - cable detect 36
- Safety and Support 1
- Safety Requirements 2
- Scan 27
- Seek 27, 31
- Seek & Weld Graphs 30
- Seek Frequency Offset 27
- Seek Ramp (ms) 27
- Seek Time (ms) 27
- Serial Number 34
- Series Resonant Points 33

- Set Default 31, 33
- Stack Adjustment 27
- Start Horn Scan 33
- Static IP 24
- Status 33
- Subnet Mask 24
- Symbols 2
- System 34
- System Information 34
- System Requirements 13

T

- Timed Seek 27

U

- Update Graph 31, 33
- Update Value 31, 33
- UserID 38

W

- Warnings 2
- Web Page Interface 22
- WebSite Version 34
- Weld Amplitude (%) 26
- Weld Preset 26

