

Superheated steam flow measurement

Permanently installed non-invasive ultrasonic measuring system

Features

- Exact and highly reliable measurement of superheated steam up to 630 °C
- Installation and start-up do not require any pipe work nor any process interruptions
- Volumetric and mass flow rate available without additional steam calculator
- Non-invasive and wear-free measurement without pressure loss
- Maintenance-free acoustic coupling using permanent coupling foil
- Bidirectional measurement over a wide turndown ratio - up to 10:1
- Advanced self-diagnosis and possibilities for event-based triggering of data recording
- Bidirectional communication and support of common bus technologies
- Transmitter and transducers are separately calibrated (traceable to national standards)
- The measurement is drift free

Applications

- Process control
- Consumption metering
- Check metering



FLUXUS G831ST-HT



WaveInjector

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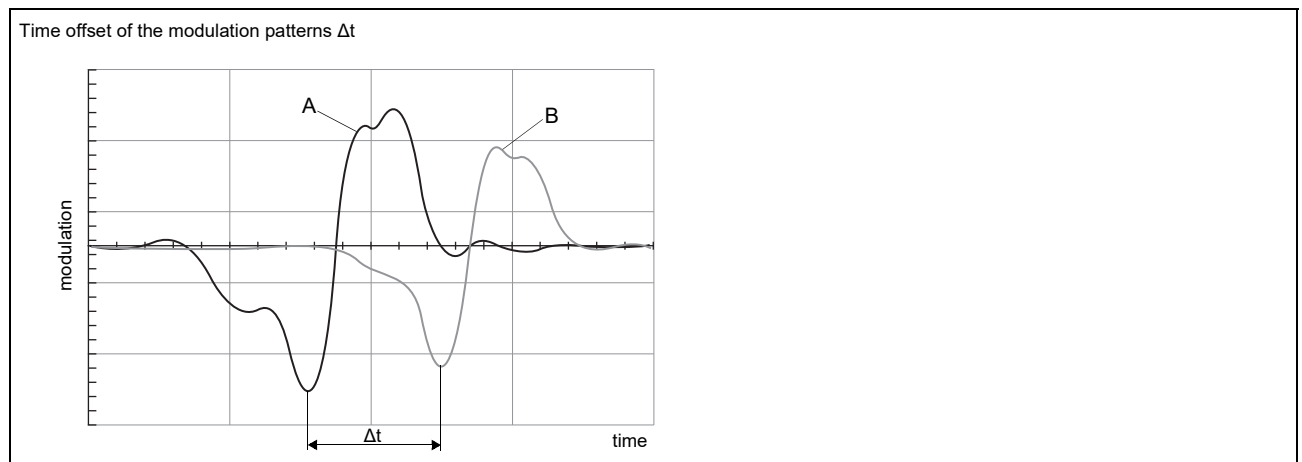
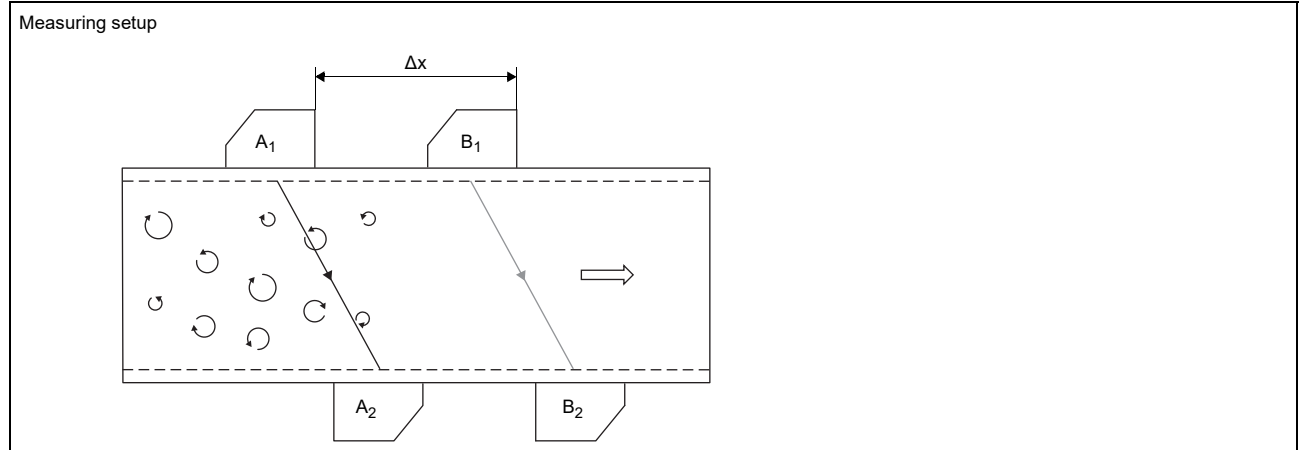
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Function

Measurement principle

The flow velocity of the fluid is measured using the correlation principle. 2 pairs of ultrasonic transducers are mounted one after the other at a distance Δx on the pipe. The transducer pairs form the measuring barriers A and B. Ultrasonic signals are alternately emitted by the emitters A_1 and B_1 and received by the respective receivers A_2 and B_2 . The ultrasonic signals are modulated regarding amplitude and phase by the swirls of the turbulent flowing fluid. Since the swirls move with the flow, they pass the measuring barriers A and B with a time offset Δt , so that the modulation patterns of the ultrasonic signals of measuring barrier A and B are also offset by Δt . This time offset Δt is measured by means of cross correlation of the modulation signals.



Calculation of volumetric flow rate


$$\dot{V} = A \cdot v = A \cdot k_{Re} \cdot \frac{\Delta x}{\Delta t}$$

where

- \dot{V} - operating volumetric flow rate
- A - cross-sectional pipe area
- v - flow velocity
- k_{Re} - fluid mechanic calibration factor
- Δx - distance between measuring barriers
- Δt - time offset of the modulation patterns

Transmitter

Technical data

	FLUXUS G831ST-HT (831-AA*, 831-SA*)	FLUXUS G831ST-HT (831-AB*, 831-SB*)	FLUXUS G831ST-HT (831-ANN, 831-SNN)
			
design	831-AA* (aluminum housing): explosion-proof field device or 831-SA* (stainless steel housing): explosion-proof offshore device zone 1 (intrinsic safety: outputs, process interfaces)	831-AB* (aluminum housing): explosion-proof field device or 831-SB* (stainless steel housing): explosion-proof offshore device zone 1 (intrinsic safety: outputs, inputs, process interfaces)	831-ANN (aluminum housing): explosion-proof field device or 831-SNN (stainless steel housing): explosion-proof offshore device zone 1
application	high-temperature steam measurement ¹		
measurement			
measurement principle	cross correlation principle		
flow direction	bidirectional		
flow velocity	m/s depending on the application		
repeatability	±1 % MV (Re > 60 000) ±3 % MV (Re 10 000...60 000)		
Reynolds number	Re > 10 000		
fluid	saturated steam, superheated steam		
fluid pressure	bar (a) 1...110		
fluid temperature	°C 100...630		
measurement uncertainty (volumetric flow rate)			
measurement uncertainty at the measuring point	±3 % MV (Re > 60 000) ±4 % MV (Re 10 000...60 000)		
transmitter			
power supply	20...32 V DC, U _m = 120 V		• 100...230 V/50...60 Hz or • 20...32 V DC
power consumption	W < 4		< 8
measuring setup	2 transducer pairs of the same type required (see measuring setup in section Measurement principle)		
damping	s 0...100 (adjustable)		
measuring cycle	Hz 0.5...1 (depending on the application)		
response time	s 20...50 (depending on the application)		
housing material	aluminum housing: cast aluminum EN AC 44200 mod, special heavy-duty coating (C5 according to EN ISO 12944) stainless steel housing: stainless steel 316/316L (1.4401, 1.4404, 1.4432)		
degree of protection	IP66		
dimensions	mm see dimensional drawing		
mounting position	831-A*F (Profibus PA, FF H1), 831-S** : nameplate faces upwards		-
weight	kg aluminum housing: 6.5, stainless steel housing: 15.6		
fixation	wall mounting, 2" pipe mounting		
ambient temperature	°C aluminum housing: • -40...+60 • 831-A*F (Profibus PA, FF H1): -40...+50 (< -20 without operation of the display) stainless steel housing: • -20...+60 • 831-S*F (Profibus PA, FF H1): -20...+50		aluminum housing: -40...+60 (< -20 without operation of the display) stainless steel housing: -20...+60
display	128 x 64 pixels, backlight		
menu language	English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian, Chinese		
explosion protection			
• ATEX/IECEx			
marking	CE 0637 Ex II2G II2D Ex db eb ia IIC T6 Gb Ex tb ia IIC T100 °C Db 831-AAN: T _a -40...+60 °C 831-SAN: T _a -20...+60 °C 831-AAF: T _a -40...+50 °C 831-SAF: T _a -20...+50 °C	CE 0637 Ex II(1)2G II(1)2D Ex db eb ia [ja Ga] IIC T6 Gb Ex tb ia [ja Da] IIIC T100 °C Db 831-ABN: T _a -40...+60 °C 831-SBN: T _a -20...+60 °C 831-ABF: T _a -40...+50 °C 831-SBF: T _a -20...+50 °C	CE 0637 Ex II2G II2D Ex db eb IIC T6 Gb Ex tb IIC T100 °C Db 831-ANN: T _a -40...+60 °C 831-SNN: T _a -20...+60 °C
certification	IBExU20ATEX1103 X, IECEx IBE 20.0015X		IBExU20ATEX1103 X, IECEx IBE 20.0015X

¹ test measurement to validate the application required in advance

² outside the explosive atmosphere (housing cover open)

	FLUXUS G831ST-HT (831-AA*, 831-SA*)	FLUXUS G831ST-HT (831-AB*, 831-SB*)	FLUXUS G831ST-HT (831-ANN, 831-SNN)
measuring functions			
physical quantities	operating volumetric flow rate, mass flow rate, flow velocity		
totaliser	volume, mass		
diagnostic functions	crest factor, peak width, symmetry of amplification		
communication interfaces			
service interfaces	measured value transmission, parametrisation of the transmitter: USB ²		
process interfaces	intrinsic safety, max. 1 option: • HART • Profibus PA • FF H1	max. 1 option: • Modbus RTU/RS485 • HART • Profibus PA • FF H1 • BACnet MS/TP	
intrinsic safety parameters	Profibus PA, FF H1: $U_i = 24\text{ V}$ $I_i = 174\text{ mA}$ $P_i = 1044\text{ mW}$ $L_i = 10\text{ }\mu\text{H}$ C_i negligible		-
accessories			
data transmission kit	USB cable		
software	• FluxDiagReader: reading of measured values and parameters, graphical representation • FluxDiag (optional): reading of measurement data, graphical representation, report generation, parametrisation of the transmitter		
data logger			
loggable values	all physical quantities, totalised physical quantities and diagnostic values		
capacity	max. 800 000 measured values		
outputs			
	The outputs are galvanically isolated from the transmitter.		
• switchable current output			
			configurable according to NAMUR NE43 All switchable current outputs are jointly switched to active or passive.
number	-	-	max. 3
range	mA	-	4...20 (alarm current: 3.2...3.99, 20.01...24, hardware fault current: 3.2)
Unsicherheit	-	-	0.04 % v. AW $\pm 3\text{ }\mu\text{A}$
active output	-	-	$R_{\text{ext}} = 250\text{...}530\text{ }\Omega$, $U_{\text{opencircuit}} = 28\text{ V DC}$
passive output	-	-	$U_{\text{ext}} = 9\text{...}30\text{ V DC}$, depending on R_{ext} ($R_{\text{ext}} < 458\text{ }\Omega$ at 20 V)
current output in HART mode	-	-	option
• range	mA	-	4...20 (alarm current: 3.5...3.99, 20.01...22, hardware fault current: 3.2)
• active output	-	-	$R_{\text{ext}} = 250\text{...}530\text{ }\Omega$, $U_{\text{opencircuit}} = 28\text{ V DC}$
• passive output	-	-	$U_{\text{ext}} = 9\text{...}30\text{ V DC}$, depending on R_{ext} ($R_{\text{ext}} = 250\text{...}458\text{ }\Omega$ at 20 V)
• current output			
			configurable according to NAMUR NE43
range	mA	-	4...20 (alarm current: 3.2...3.99, 20.01...24, hardware fault current: 3.2)
Unsicherheit	-	-	0.04 % v. AW $\pm 3\text{ }\mu\text{A}$
passive output	-	-	$U_{\text{ext}} \leq 29\text{ V DC}$, depending on R_{ext} ($R_{\text{ext}} < 458\text{ }\Omega$ at 20 V)
current output in HART mode	-	-	option
• range	mA	-	4...20 (alarm current: 3.5...3.99, 20.01...22, hardware fault current: 3.2)
• passive output	-	-	$U_{\text{ext}} = 9\text{...}29\text{ V DC}$, depending on R_{ext} ($R_{\text{ext}} = 250\text{...}458\text{ }\Omega$ at 20 V)
intrinsic safety parameters	$U_i = 29\text{ V}$ $I_i = 100\text{ mA}$ $P_i = 0.725\text{ W}$ $C_i = 1\text{ nF}$ $L_i = 50\text{ nH}$		-

¹ test measurement to validate the application required in advance

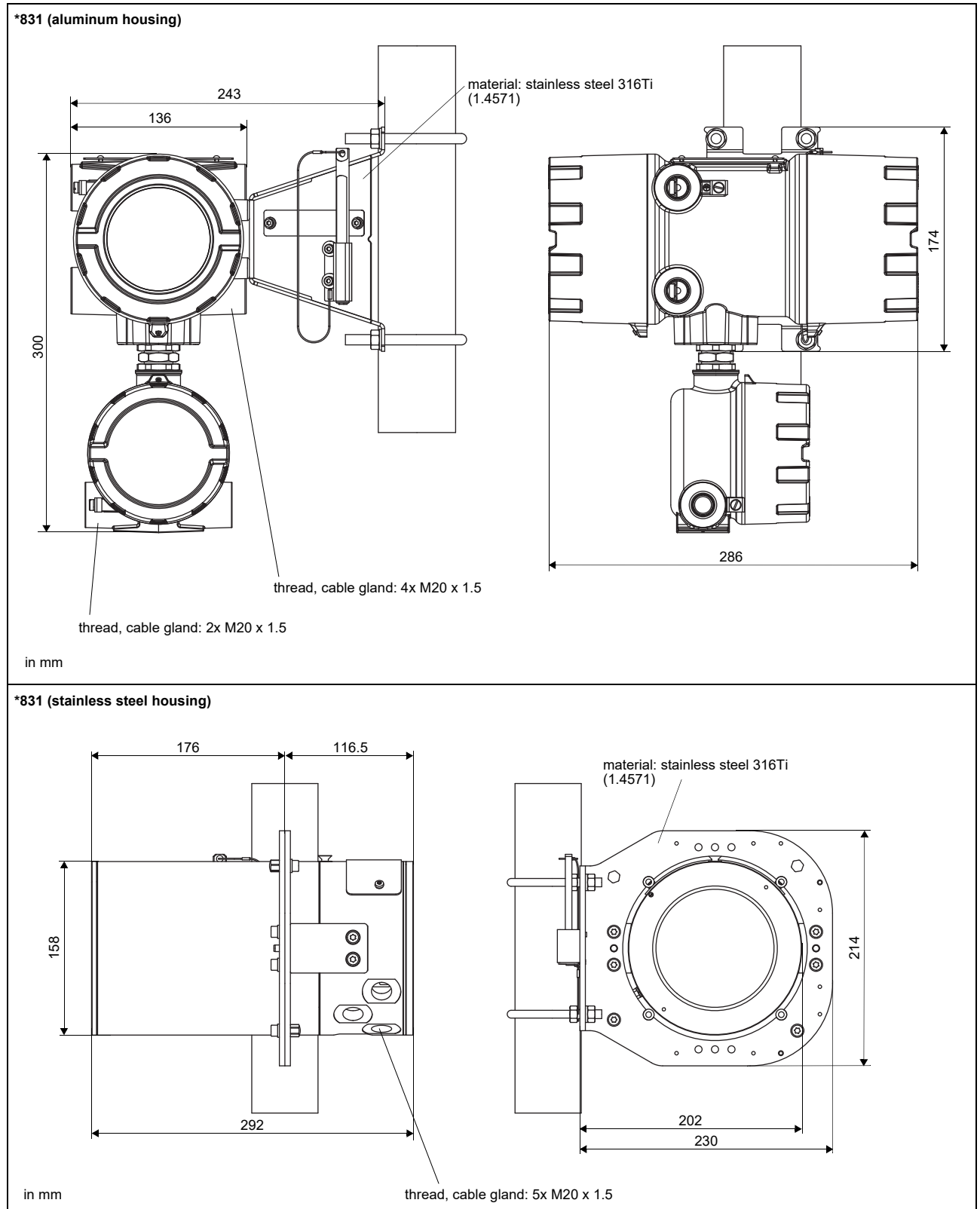
² outside the explosive atmosphere (housing cover open)

	FLUXUS G831ST-HT (831-AA*, 831-SA*)	FLUXUS G831ST-HT (831-AB*, 831-SB*)	FLUXUS G831ST-HT (831-ANN, 831-SNN)
digital output			
functions	<ul style="list-style-type: none"> frequency output binary output pulse output 		<ul style="list-style-type: none"> frequency output binary output pulse output
type	open collector (passive)		open collector (passive)
operating parameters	8.2 V/30 mA (NAMUR)		8.2 V/30 mA (NAMUR)
max. values	8 mA at 29 V DC		8 mA at 29 V DC
frequency output			
• range	kHz	2...10	2...10
• damping	s	0...999.9	0...999.9
• pulse-to-pause ratio		1:1	1:1
binary output			
• binary output as alarm output		limit, change of flow direction or error	limit, change of flow direction or error
pulse output			
• pulse value	units	0.01...1000	0.01...1000
• pulse width	ms	0.05...1000	0.05...1000
• pulse rate		max. 10 000 pulses	max. 10 000 pulses
intrinsic safety parameters		$U_i = 29\text{ V}$ $I_i = 100\text{ mA}$ $P_i = 0.725\text{ W}$ $C_i = 1\text{ nF}$ $L_i = 50\text{ nH}$	-
inputs			
		not short-circuit proof The inputs are not galvanically isolated from the transmitter.	The inputs are galvanically isolated from the transmitter.
temperature input			
number	-	max. 1	max. 1
type	-	Pt100/Pt1000	Pt100/Pt1000
connection	-	4-wire	4-wire
range	°C	-150...+560	-150...+560
resolution	K	0.01	0.01
accuracy		$\pm 0.01\% \text{ MV} \pm 0.03\text{ K}$ at 18...28 °C $\pm 0.01\% \text{ MV} \pm 0.03\text{ K} \pm 0.0005\%/\text{K}$ at <18 °C/>28 °C	$\pm 0.01\% \text{ MV} \pm 0.03\text{ K}$ at 18...28 °C $\pm 0.01\% \text{ MV} \pm 0.03\text{ K} \pm 0.0005\%/\text{K}$ at <18 °C/>28 °C
Kabelwiderstand	Ω	max. 1000	max. 1000
intrinsic safety parameters		$U_o = 9.2\text{ V}$ $I_o = 25\text{ mA}$ $P_o = 0.057\text{ W}$ $C_o = 4283\text{ nF}$ $L_o = 57\text{ mH}$	-
switchable current input			
		All switchable current inputs are jointly switched to active or passive.	
number	-		max. 2
accuracy	-		$\pm 0.1\% \text{ MV} \pm 0.01\text{ mA}$ at 18...28 °C $\pm 0.1\% \text{ MV} \pm 0.01\text{ mA} \pm 0.005\%/\text{K}$ at <18 °C/>28 °C
resolution	μA		0.1
active input			$R_{int} = 75\ \Omega$, $I_{max} \leq 30\text{ mA}$ $U_{opencircuit} = 28\text{ V}$ (Leerlauf) $U_{min} = 21.4\text{ V}$ at 20 mA
• range	mA		0...20
passive input			$U_{ext} = 24\text{ V}$, $R_{int} = 35\ \Omega$, $I_{max} \leq 24\text{ mA}$
• range	mA		0...20
current input			
number	-	max. 1	-
accuracy	-	$\pm 0.1\% \text{ MV} \pm 0.01\text{ mA}$ at 18...28 °C $\pm 0.1\% \text{ MV} \pm 0.01\text{ mA} \pm 0.005\%/\text{K}$ at <18 °C/>28 °C	-
resolution	μA	0.1	-
active input		$U_{int} < 20\text{ V}$, $R_{int} \leq 385\ \Omega$, $I_{max} \leq 40\text{ mA}$ $U_{min} = 19.6\text{ V} - R_{int} \cdot I$	-
• range	mA	0...20	-
intrinsic safety parameters		$U_o = 29.2\text{ V}$ $I_o = 88\text{ mA}$ $P_o = 0.64\text{ W}$ $C_o = 73\text{ nF}$ $L_o = 4.1\text{ mH}$	-

¹ test measurement to validate the application required in advance

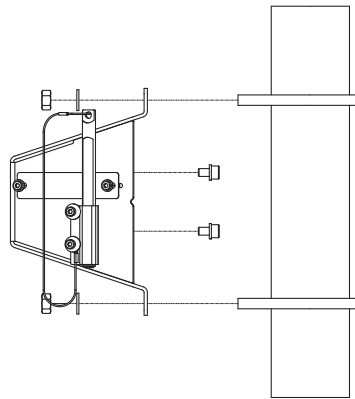
² outside the explosive atmosphere (housing cover open)

Dimensions

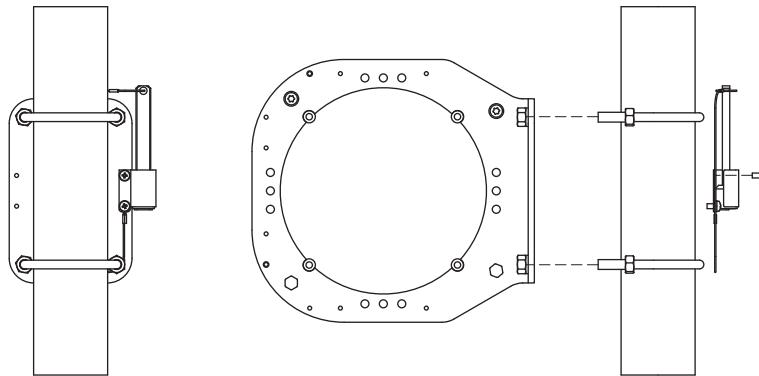


Wall and 2" pipe mounting kit

*831 (aluminum housing)



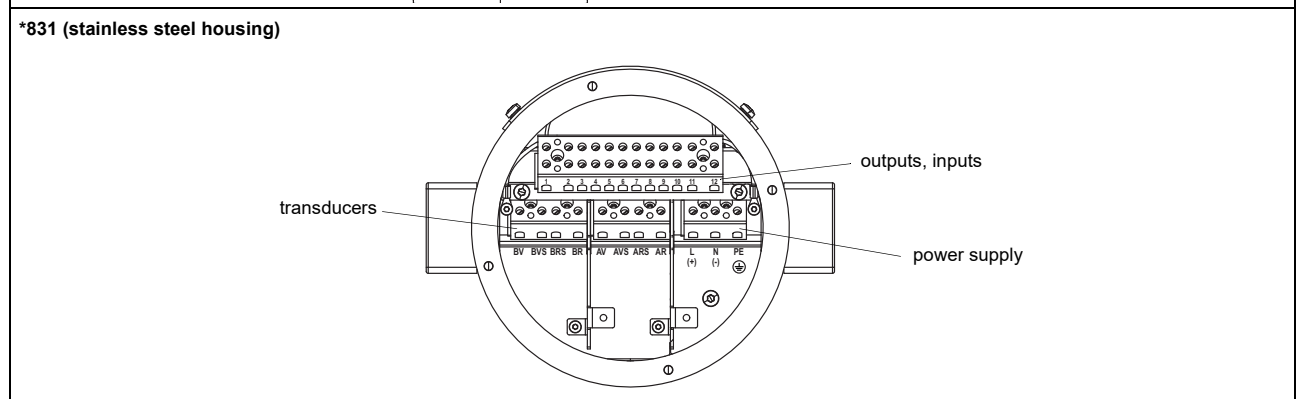
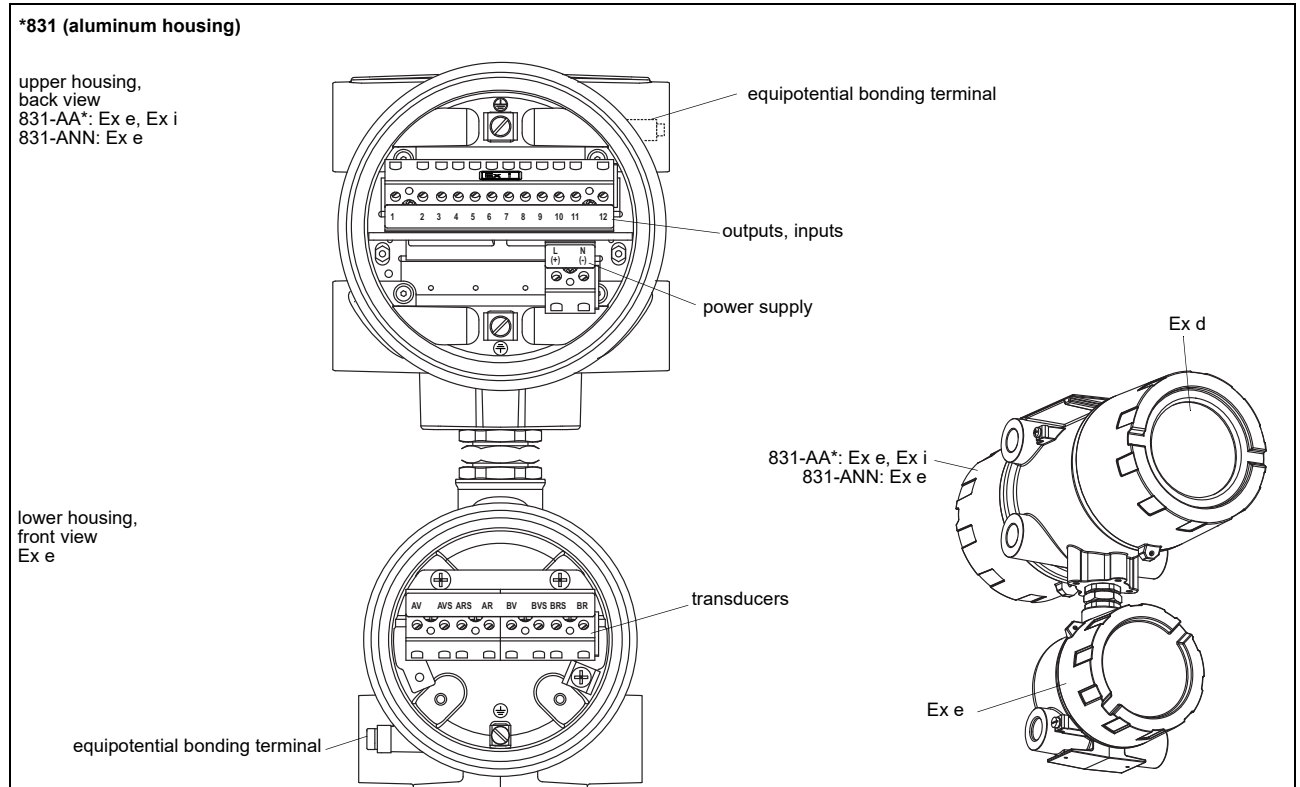
*831 (stainless steel housing)



Storage

- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature:
 - aluminum housing: -40...+60 °C
 - stainless steel housing: -20...+60 °C

Terminal assignment



power supply¹

AC		DC	
terminal	connection	terminal	connection
L	outer conductor	(+)	+
N	neutral conductor	(-)	-
	protective conductor		

¹ cable (by customer): e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm²

transducers, extension cable

measuring channel A		measuring channel B		transducer
terminal	connection	terminal	connection	
AV	signal	BV	signal	↑
AVS	internal shield	BVS	internal shield	
ARS	internal shield	BRS	internal shield	
AR	signal	BR	signal	↕
cable gland	external shield	cable gland	external shield	↑ ↕

outputs, inputs ^{1, 2}		
terminal	connection	
depending on configuration	current output, digital output, current input	
3, 4, 5, 6	temperature input	
11+, 12-	passive current output/HART	
11-, 12+	active current output/HART	
11, 12	Modbus RTU, FF H1, Profibus PA, BACnet MS/TP	
temperature probe		
terminal	direct connection	connection with extension cable
3	red	blue
4	red	grey
5	white	white
6	white	red
USB	type C Hi-Speed USB 2.0 Device	service (FluxDiag/FluxDiagReader)

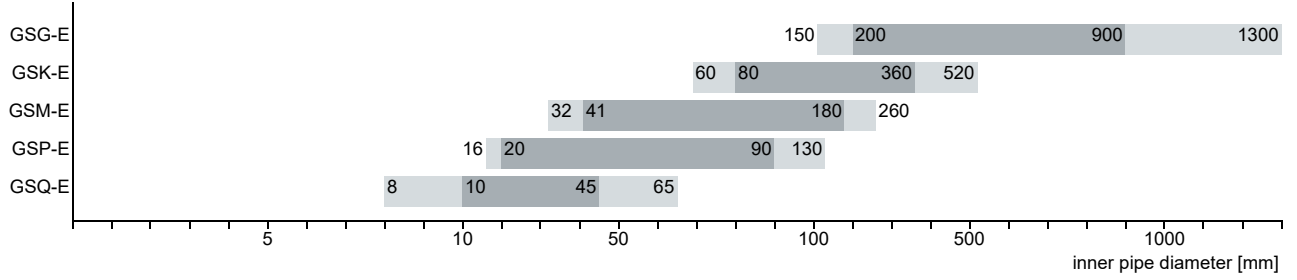
¹ cable (by customer): e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm²

² The number, type and terminal assignment are customised.

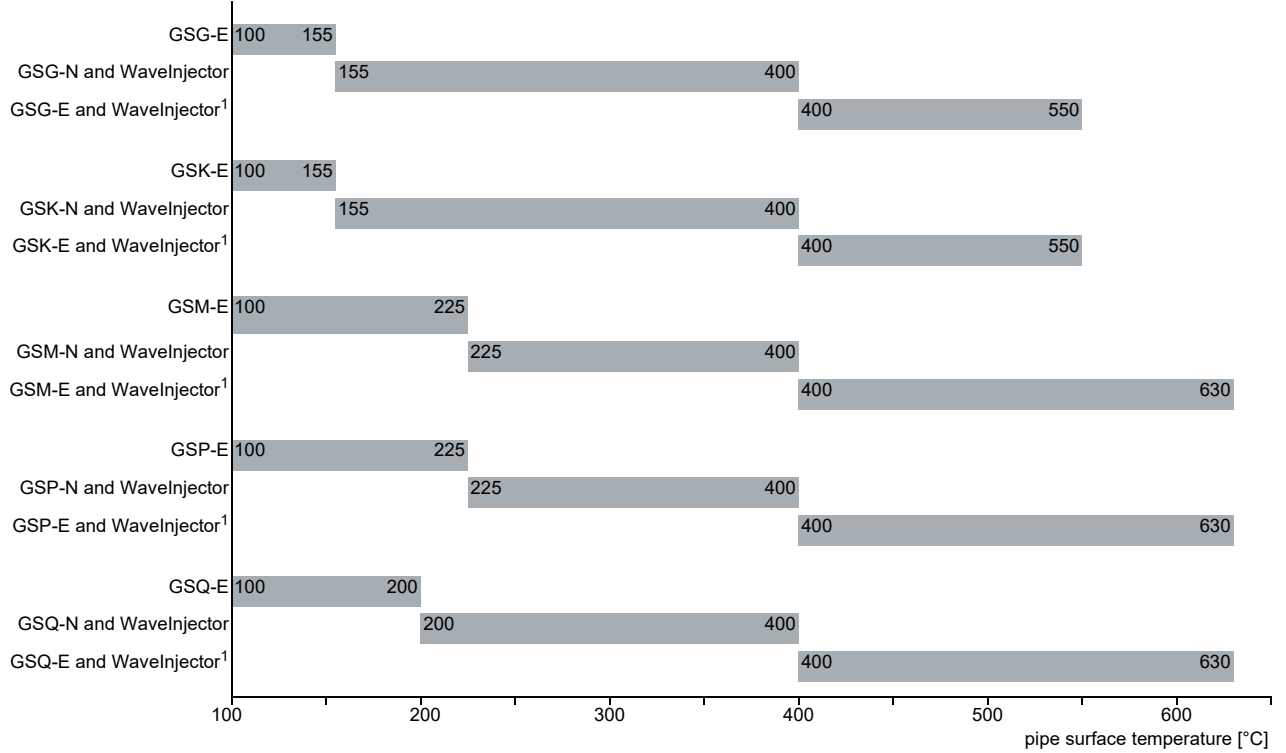
Transducers

Transducer selection

transducer order code



transducer order code (zone 1)



¹ technical verification to validate the application required in advance

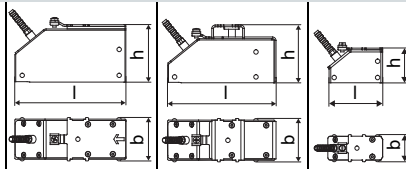

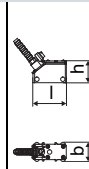

recommended
 possible

Transducer order code

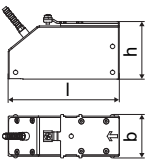

1, 2	3	4	5...7	8, 9	10, 11	12...14	no. of character
transducer	transducer frequency	-	ambient temperature	explosion protection	-	certification	connection system
-	-	-	-	-	-	-	cable length
							description
GS							set of ultrasonic flow transducers, shear wave
	G						0.2 MHz
	K						0.5 MHz
	M						1 MHz
	P						2 MHz
	Q						4 MHz
		N					normal temperature range
		E					extended temperature range
			NNN				not explosion-proof
			A1N				ATEX zone 1/IECEx zone 1
				**			
					T1		with stripped cable ends
						***	in m

Technical data

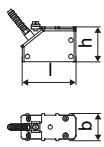
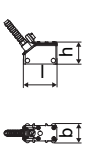
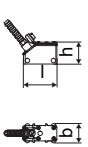

Shear wave transducers (zone 1, T1)

order code		GSG-N*1*~**T1	GSK-N*1*~**T1	GSM-N*1*~**T1	GSP-N*1*~**T1	GSQ-N*1*~**T1
technical type		G(DL)G1N81	G(DL)K1N81	G(DL)M2N81	G(DL)P2N81	G(DL)Q2N81
transducer frequency	MHz	0.2	0.5	1	2	4
inner pipe diameter d						
min. extended	mm	180	70	37	18	9
min. recommended	mm	240	100	48	24	12
max. recommended	mm	920	370	180	90	46
max. extended	mm	1300	520	260	130	66
pipe wall thickness						
min.	mm	11.1	4.4	2.2	1.1	0.6
material						
housing		PEEK with stainless steel cover 316L (1.4404)				
contact surface		PEEK				
degree of protection		IP66		IP66/IP67		
transducer cable						
type		1699				
length	m	5		4		3
dimensions						
length l	mm	129.5	126.5	64		40
width b	mm	51	51	32		22
height h	mm	67	67.5	40.5		25.5
dimensional drawing						
weight (without cable)	kg	0.47	0.36	0.066		0.016
pipe surface temperature	°C	-40...+130				
ambient temperature	°C	-40...+130				
temperature compensation		x				
explosion protection						
• ATEX/IECEx						
order code		GSG-NA1*~**T1	GSK-NA1*~**T1	GSM-NA1*~**T1	GSP-NA1*~**T1	GSQ-NA1*~**T1
pipe surface temperature (Ex)	°C	-55...+180				
marking		CE 0637  II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC T80 °C...T185 °C Db				
certification		IBExU07ATEX1168 X, IECEx IBE 08.0007X				

Shear wave transducers (zone 1, T1, extended temperature range)

order code		GSG-E*1*-**T1	GSK-E*1*-**T1
technical type		G(DL)G1E83	G(DL)K1E83
transducer frequency	MHz	0.2	0.5
inner pipe diameter d			
min. extended	mm	150	60
min. recommended	mm	200	80
max. recommended	mm	900	360
max. extended	mm	1300	520
pipe wall thickness			
min.	mm	11.1	4.4
material			
housing		PPSU with stainless steel cover 316L (1.4404)	
contact surface		PPSU	
degree of protection		IP66	
transducer cable			
type		1699	
length	m	5	
length (***.*****/LC)	m	9	
dimensions			
length l	mm	129.5	
width b	mm	51	
height h	mm	67	
dimensional drawing			
weight (without cable)	kg	0.82	
pipe surface temperature	°C	100...180	
ambient temperature	°C	-40...+180	
temperature compensation		x	
explosion protection			
• ATEX/IECEx			
order code		GSG-EA1*-**T1	GSK-EA1*-**T1
pipe surface temperature (Ex)	°C	-50...+155	
marking		CE 0637  II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC T80 °C...T160 °C Db	
certification		IBEExU07ATEX1168 X, IECEx IBE 08.0007X	

Shear wave transducers (zone 1, T1, extended temperature range)

order code		GSM-E*1*-**T1	GSP-E*1*-**T1	GSQ-E*1*-**T1
technical type		G(DL)M2E85	G(DL)P2E85	G(DL)Q2E85
transducer frequency	MHz	1	2	4
inner pipe diameter d				
min. extended	mm	32	16	8
min. recommended	mm	41	20	10
max. recommended	mm	180	90	45
max. extended	mm	260	130	65
pipe wall thickness				
min.	mm	2.2	1.1	0.6
material				
housing		PI with stainless steel cover 316L (1.4404)		
contact surface		PI		
degree of protection		IP66/IP67		
transducer cable				
type		6111		
length	m	4		3
dimensions				
length l	mm	64		40
width b	mm	32		22
height h	mm	40.5		25.5
dimensional drawing				
weight (without cable)	kg	0.066		0.017
pipe surface temperature	°C	100...240 ¹		100...200
ambient temperature	°C	-30...+40 -30...+200 ²		-30...+200
temperature compensation		x		
explosion protection				
• ATEX/IECEx				
order code		GSM-EA1*-**T1	GSP-EA1*-**T1	GSQ-EA1*-**T1
pipe surface temperature (Ex)	°C	-45...+225 ¹		
marking		CE 0637  II2G II2D Ex q IIC T6...T2 Gb Ex tb IIIA T80 °C...T230 °C Db		
certification		IBExU07ATEX1168 X, IECEx IBE 08.0007X		

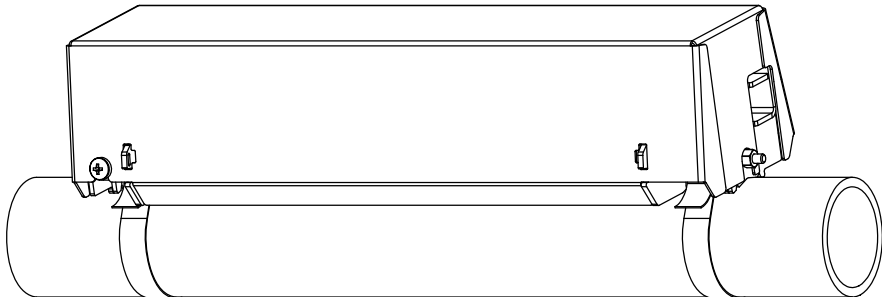
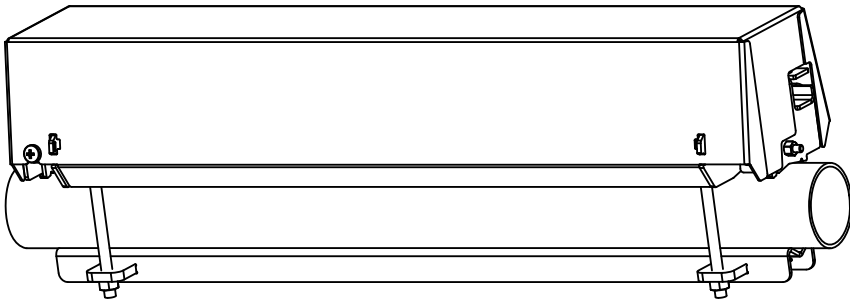
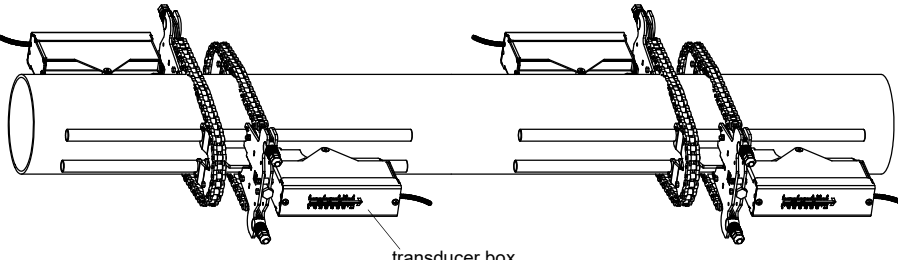
¹ > +200 °C :
 Variofix C
 observe the insulation instruction
 ambient temperature max. +40 °C

² pipe surface temperature max. +200 °C

Transducer mounting fixture

Order code

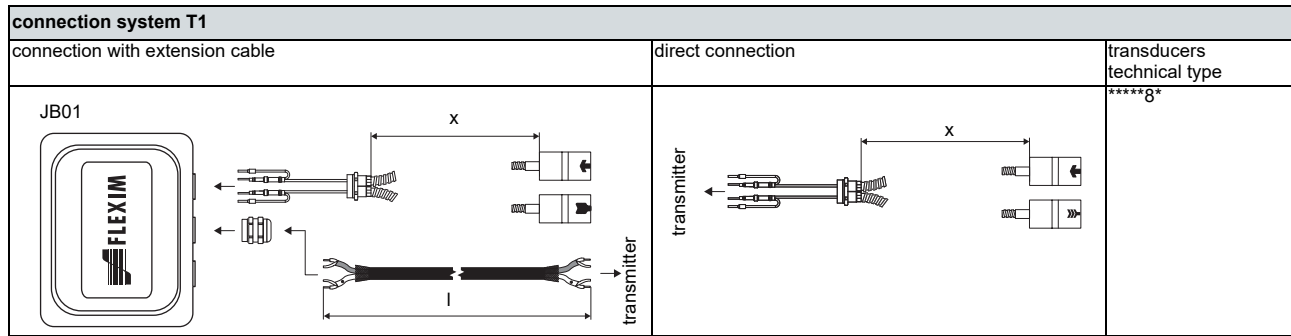
1, 2	3	4	5	6	7...10	no. of character
transducer mounting fixture	transducer	measurement arrangement	size	fixation	outer pipe diameter	option
VC						
VC						Variofix C
WI						transducer box for Wavelinjector
	K					transducers with transducer frequency G, K
	M					transducers with transducer frequency M, P
	Q					transducers with transducer frequency Q
		D				diagonal arrangement
			S			small
			L			large
				B		bolts
				S		tension straps
					0020	10...20 mm
					0040	20...40 mm
					T360	40...360 mm
					0130	10...130 mm
					0360	130...360 mm
					0920	360...920 mm
					2000	920...2000 mm

<p>Variofix C (VC)</p> 	<p>material: stainless steel 316Ti (1.4571) inner length: VCK-*L: 500 mm VCK-*S: 350 mm VCM: 400 mm VQC: 250 mm dimensions: VCK-*L: 560 x 126 x 125 mm VCK-*S: 410 x 126 x 125 mm VCM: 460 x 96 x 82 mm VQC: 310 x 85 x 71 mm</p>
<p>Variofix C (VC) with bolt mounting plates (VCM-**-B, VQC-**-B)</p> 	<p>material: stainless steel 316Ti (1.4571) inner length: VCM: 400 mm VQC: 250 mm dimensions: VCM: 460 x 96 x 82 mm VQC: 310 x 85 x 71 mm outer pipe diameter: VCM: max. 46 mm VQC: max. 36 mm</p>
<p>transducer box WI for Wavelinjector</p> 	<p>see Technical specification TSWaveInjectorVx-x</p>

Coupling materials for transducers

type	ambient temperature °C	remark
coupling foil type VT	-10...+200	fluid temperature 200 °C: min. 2 years
coupling foil type TF	200...240	
coupling compound type E	-30...+200	in combination with type VT only
coupling compound type H	-30...+250	in combination with type TF only
coupling foil type A	max. 280	WaveInjector
coupling foil type B	280...630	WaveInjector

Connection systems



Cable

transducer cable		
type		1699
weight	kg/m	0.094
ambient temperature	°C	-55...+200
properties		
cable jacket		
material		PTFE
outer diameter	mm	2.9
thickness	mm	0.3
colour		brown
shield		x
material		stainless steel 316Ti (1.4571)
outer diameter	mm	8

extension cable			
type		2615	5245
weight	kg/m	0.18	0.38
ambient temperature	°C	-30...+70	-30...+70
properties		halogen-free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen-free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2
cable jacket			
material		PUR	PUR
outer diameter	mm	max. 12	max. 12
thickness	mm	2	2
colour		black	black
shield		x	x
sheath			
material		-	steel wire braid with copolymer sheath
outer diameter	mm	-	max. 15.5

Cable length

transducer frequency		G, K		M, P		Q	
connection system TS							
transducers technical type		x	l	x	l	x	l
*D***g*	m	5	≤ 300	4	≤ 300	3	≤ 90
*L***g*	m	9	≤ 300	9	≤ 300	9	≤ 90

x - transducer cable length

l - max. length of extension cable (depending on the application)

Junction box

Technical data

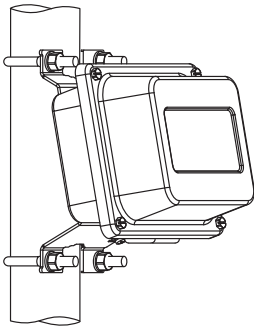
JB01S4E3M																					
weight	kg	1.2 kg																			
fixation		wall mounting optional: 2" pipe mounting																			
material																					
housing		stainless steel 316L (1.4404)																			
gasket		silicone																			
degree of protection		IP66/IP67																			
ambient temperature	°C	-40...+80																			
explosion protection																					
• ATEX/IECEX																					
marking		CE 0637 Ex II 2G II 2D Ex eb mb IIC T6...T4 Gb Ex tb IIIC T100 °C Db Ta -40...+70/80 °C																			
certification		IBExU06ATEX1161 IECEX IBE 08.0006																			
type of protection		gas: increased safety decoupling network: encapsulation dust: protection by enclosure																			
<table border="1"> <thead> <tr> <th colspan="4">Connection</th> </tr> </thead> <tbody> <tr> <td colspan="4" style="text-align: center;"> </td> </tr> </tbody> </table>			Connection																		
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terminal strip	terminal	connection																			
KL2	TV	signal																			
	TVS	internal shield																			
	TRS	internal shield																			
	TR	signal																			

Dimensions

JB0*, JBP*	
in mm	

2" pipe mounting kit

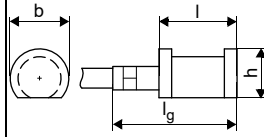
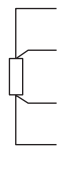
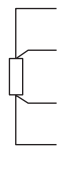
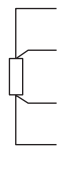
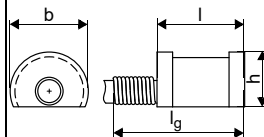
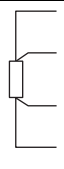
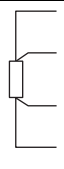
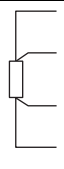
JB**



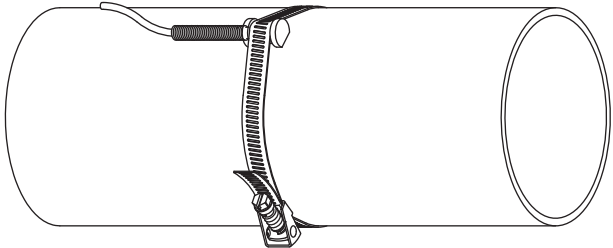
item number: 751035-2

Clamp-on temperature probe (optional)

Technical data

PT12N																			
item number	770415-6																		
design	clamp-on zone 0/1 (intrinsic safety)																		
type	Pt100																		
connection	4-wire																		
measuring range	°C -45...+230																		
accuracy T	$\pm(0.15 \text{ }^\circ\text{C} + 2 \cdot 10^{-3} \cdot T \text{ [}^\circ\text{C]})$ class A																		
housing material	stainless steel 316																		
degree of protection	IP65/IP68																		
dimensions																			
length l	mm 20 ($l_g = 45$)																		
width b	mm 16																		
height h	mm 11																		
dimensional drawing																			
weight	kg 0.15																		
explosion protection																			
• ATEX/IECEX																			
technical type	LEX25																		
marking	CE 0344 (Ex) II1G Ex ia IIC T6...T1 Ga																		
certification	DEKRA17ATEX0123 X IECEXDEK 17.0046X																		
intrinsic safety parameters	$U_i = 30 \text{ V DC}$ $I_i = 75 \text{ mA}$ $P_i = 500 \text{ mW}$ $C_i = 0$ $L_i = 0$																		
Connection																			
<table border="1"> <thead> <tr> <th colspan="2">temperature probe</th> </tr> </thead> <tbody> <tr> <td></td> <td>red</td> </tr> <tr> <td></td> <td>red</td> </tr> <tr> <td></td> <td>white</td> </tr> <tr> <td></td> <td>white</td> </tr> </tbody> </table>		temperature probe			red		red		white		white								
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	white																		
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cable jacket																			
material	FEP																		
outer diameter	mm 3.6																		
colour	black																		
PT12N																			
item number	770415-7																		
design	clamp-on zone 1																		
type	Pt100																		
connection	4-wire																		
measuring range	°C -45...+250																		
accuracy T	$\pm(0.15 \text{ }^\circ\text{C} + 2 \cdot 10^{-3} \cdot T \text{ [}^\circ\text{C]})$ class A																		
housing material	stainless steel 316																		
degree of protection	IP68																		
dimensions																			
length l	mm 20 ($l_g = 80$)																		
width b	mm 16																		
height h	mm 11																		
dimensional drawing																			
weight	kg 0.4																		
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Fixation

<p>tension strap PT12N</p>  <p>The drawing shows a cylindrical component with a tension strap PT12N. The strap is attached to the top and bottom of the cylinder. It features a central section with a textured, possibly knurled or ribbed, surface. The ends of the strap are secured with what appear to be bolts or nuts, with one end showing a spring-like mechanism.</p>	<p>material: stainless steel 301 (1.4310), 410 (1.4006) thermal insulation necessary</p>
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