

# Industrial On-Line UPS - 230 V



**SolaHD® S4K2U 3000 VA D Series  
230V Input, 230V Output**

**SOLAHD**



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# WHAT'S INCLUDED

- (x1) UPS System
- (x1) 4-Post Rail Kit
- (x2) Tower Stabilizing Feet

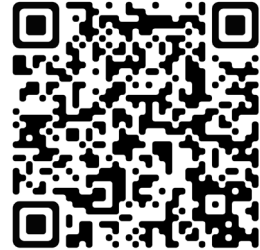
SolaHD® S4K-D Series 230V UPS systems ship with an accessory kit that includes:

- (x1) Safety Instruction Sheet
- (x1) Quick Installation Guide
- (x2) 2U Rack Mount Ears
- (x12) M5 Screws - Secure Rails and UPS to Rack Posts
- (x8) M4 Screws - Attach Ears to the UPS
- (x5) Dry Contacts Input/Output for REPO
- (x1) USB-A to USB-B 1.2 m (4 ft.) Cable
- (x1) Hardwire Conduit Box
- (x1) Hardwire Conduit Box Cover
- (x3) IEC C13 to IEC C14 Jumper cable, 2 m
- (x1) BS 1363 (UK) to IEC C19 Input Cord, 2.5 m
- (x1) Australia Type A to SAA Input Cord, 2.5 m
- (x1) Schuko IEC60320 to C19 Input Cord, 2.5 m

# SAFETY INSTRUCTIONS

**SAVE THESE INSTRUCTIONS** - This manual contains important instructions that should be followed during installation and maintenance.

Refer to the "*Safety Instruction Sheet - S4K2U1000D, S4K2U1500D, S4K2U2000D, S4K2U3000D and S4K2U30005D Uninterruptible Power Supplies*" provided with the product or scan the QR code below. Be sure to adhere to all safety procedures provided in the sheet.



# 1. SOLAHD® S4K-D OVERVIEW

The SolaHD® S4K-D is a compact, online uninterruptible power system (UPS) that continuously conditions and regulates its output voltage. The SolaHD S4K-D supplies microcomputers and other sensitive equipment with clean sine-wave input power.

Upon generation, AC power is clean and stable. However, during transmission and distribution it is subject to voltage sags, spikes, and complete failure that may interrupt computer operations, cause data loss, and damage equipment.

The SolaHD S4K-D protects equipment from these disturbances. The SolaHD S4K-D continuously charges its batteries from the mains, enabling it to supply power to connected loads, even when the mains fail.

## 1.1 UPS FEATURES

The SolaHD® S4K-D includes the following features. [Table 1.1](#) lists the power rating.

- Enhanced load capacity with an output power factor of 1.
- Optional tower or rack installation to meet varying installation requirements.
- Adapts to areas with unstable power-mains supply via high-frequency double-conversion topology structure, with high input-power factor, wide input-voltage range, and output immune to grid interference.
- Operation and display panel with color LCD offers simple configuration and control of the UPS.
- ECO power-supply mode and smart-sleep mode help you save the maximum amount of energy.

**Table 1.1: Power Rating**

MODEL NUMBER	NOMINAL POWER RATING at 230 V INPUT
S4K2U30005D	3000 VA/3000 W

## 1.2 FRONT PANEL

The following figure shows the front view of the S4K2U30005D.

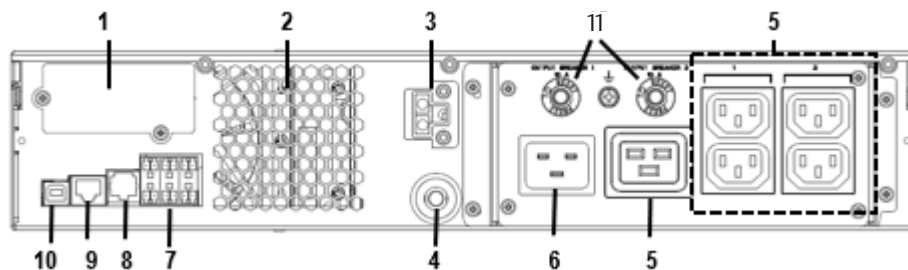
Figure 1.1: Front View



## 1.3 REAR PANEL

The following figure details the rear-panel features for the S4K2U30005D.

Figure 1.2: S4K2U30005D Rear Panel

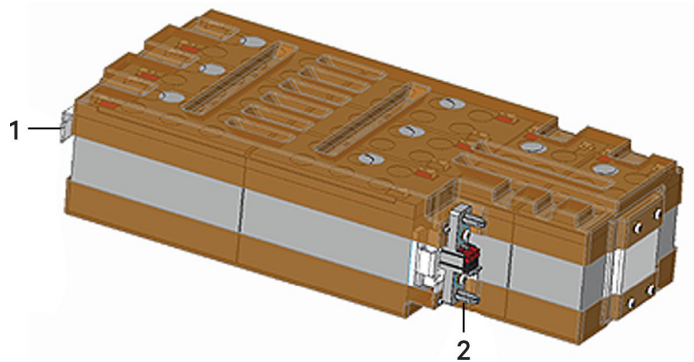


ITEM	DESCRIPTION
1	IntelliSlot™ port
2	Rear Ventilation Opening
3	External Battery Connector
4	Input circuit breaker
5	General output receptacles, C13 (x4), C19 (x1)
6	Input Power Plug
7	Dry Contacts Terminal
8	RS-232 Port for CLI
9	RS-232 Port for External Temp Sensors
10	USB Port
11	Output Circuit Breakers

## 1.4 INTERNAL BATTERY PACKS

An example of a SolaHD internal battery pack is shown in Figure 1.3. It's located behind the access door on the front of the UPS. The unit has 1 battery pack.

Figure 1.3 Internal Battery Pack



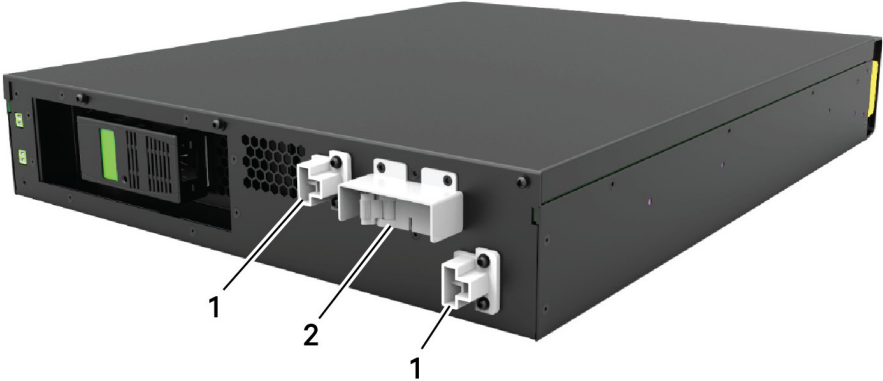
ITEM	DESCRIPTION
1	Handle
2	Connector



### 1.5 BATTERY CABINET

Optional battery cabinets are available for the UPS and include a single battery-connector cable. Up to 10 battery cabinets may be connected in parallel to the UPS, and up to 6 can be auto-detected using EBC detection. See [Table 7.2](#) for cabinet specifications. For approximate battery run times with additional EBCs, see [Battery Run Times](#). See [Installing External Battery Cabinets](#) to connect the cabinets.

Figure 1.4 Battery Cabinet



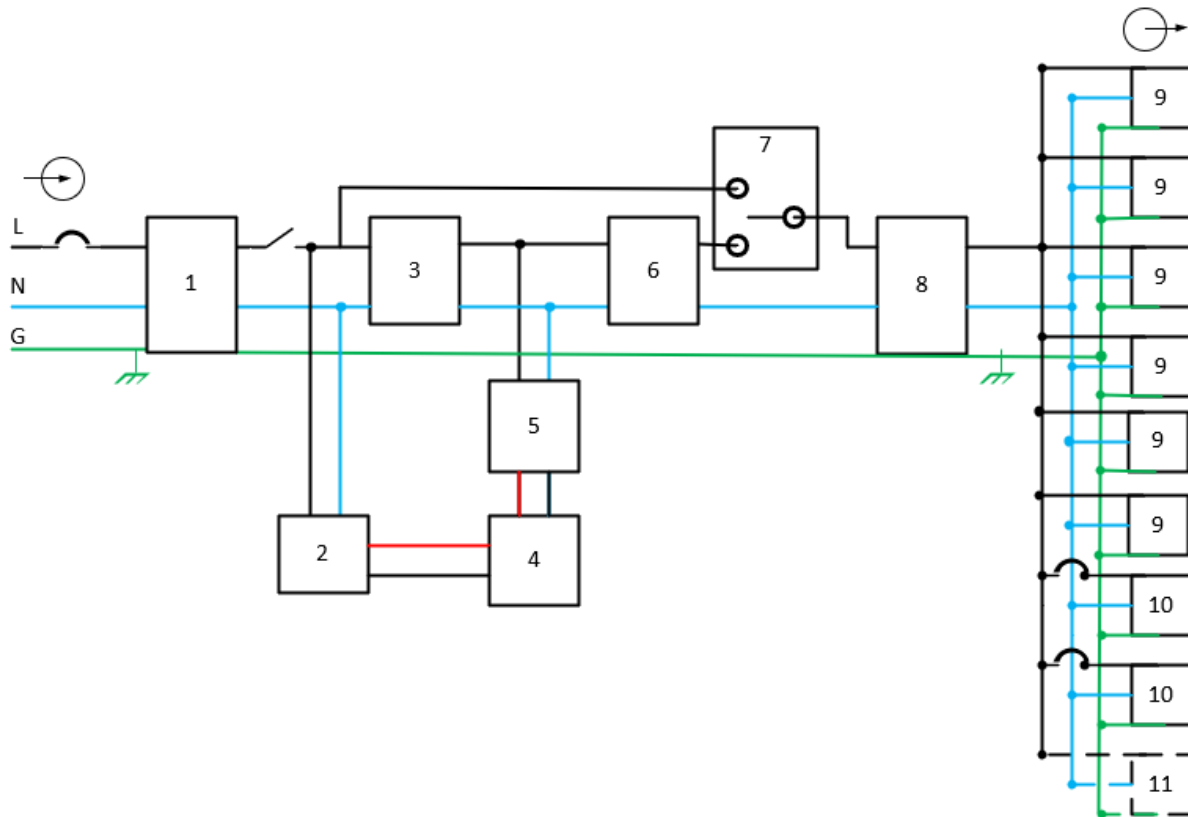
ITEM	DESCRIPTION
1	Battery connectors
2	Breaker

## 1.6 MAJOR INTERNAL COMPONENTS AND OPERATING PRINCIPLE

Figure 1.5, shows the UPS operating principle. Table 1.2 describes the function of the major components in the UPS.

**NOTE:** Figure 1.5 is one example of basic operation.

**Figure 1.5 Basic Operating Principle Diagram**



**Table 1.2 Major Components**

ITEM	COMPONENT	OPERATION/FUNCTION
1	Transient Voltage Surge Suppression (TVSS) and EMI/RFI Filters	Provide surge protection. Filter electromagnetic interference (EMI) and radio frequency interference (RFI). Minimize surges or interference present in the utility power and protect devices connected on the same branch as the UPS.
2	Battery Charger	Converts the input AC power to regulated DC power to continuously float charge the batteries. The batteries are charged when the UPS has input power, even if the UPS is not turned on.

ITEM	COMPONENT	OPERATION/FUNCTION
3	Rectifier/Power Factor Correction (PFC) Circuit	In normal operation, converts utility AC power to regulated DC power for use by the inverter while ensuring that the wave shape of the input current used by the UPS is near ideal. Extracting this sine-wave input current ensures efficient use of utility power and reduces reflected harmonic distortion making cleaner power available to devices that are not protected by the UPS.
4	Batteries	Valve-regulated, non-spillable, lead-acid batteries.  <b>NOTE:</b> To maintain battery design life, operate the UPS in an ambient temperature of 59 °F to 77 °F (15 °C to 25 °C). Raises the DC voltage from the battery to the optimum operating voltage for the inverter. This allows the inverter to operate continuously at its optimum efficiency and voltage, thus increasing reliability.
5	DC-to-DC Converter	Raises the DC voltage from the battery to the optimum operating voltage for the inverter. This allows the inverter to operate continuously at its optimum efficiency and voltage, thus increasing reliability.
6	Inverter	In normal operation, inverts the DC output of the PFC circuit into precise, regulated sine-wave AC power. When utility power fails, the inverter receives DC power from the DC-to-DC converter. In either operating mode, the UPS inverter remains on-line, generating clean, precise, regulated AC-output power.
7	Dynamic Internal Bypass	In the unlikely event of UPS failure such as overload or over-temperature, automatically transfers the connected load to bypass. To manually transfer the connected load from inverter to bypass, see <a href="#">Transferring from Normal to Bypass Mode</a> .
8	EMI/RFI Filters	Filter electromagnetic interference (EMI) and radio frequency interference (RFI). Minimize interference generated by the UPS inverter from affecting the connect loads.
9	Outlet group	General ouput receptacles for the 1000VA-1500VA-2000VA models.
10	Outlet group	General ouput receptacles for the 3000VA model.
11	Outlet group	General locking ouput receptacles on the 2000VA & 3000VA models.

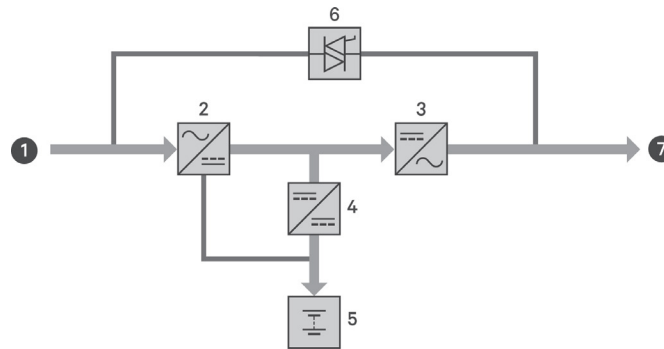
## 1.7 UPS STATES AND OPERATING MODES

**NOTE:** See [LED Indicators](#) for description of the run-indicator and alarm-indicator LEDs mentioned in this section.

### 1.7.1 NORMAL MODE

When utility power is normal, Normal mode employs the rectifier and inverter to provide voltage- and frequency stabilized power to the load. The charger charges the battery in normal mode. On the front-panel display, the run indicator (green) is ON, the alarm indicator is OFF, and the buzzer is silent.

**Figure 1.6 Normal-mode Operation**



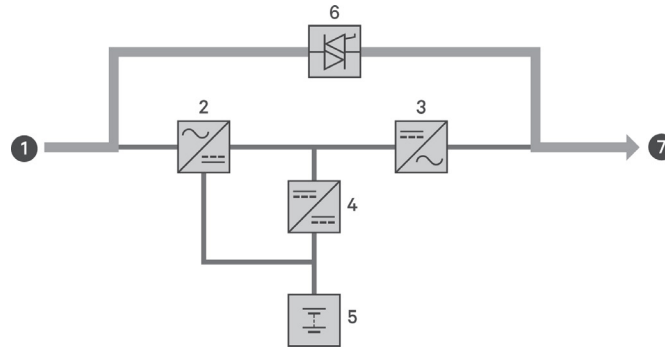
ITEM	DESCRIPTION
1	Mains / Utility input (by-pass input)
2	Rectifier / PFC
3	Inverter
4	Battery charger
5	Battery
6	Bypass static switch
7	UPS output

### 1.7.2 BYPASS MODE

Bypass mode supplies power to the load from the bypass source (utility power) if an overload or fault occurs during normal operation. On the front-panel display, the run indicator (green) is ON, the alarm indicator (yellow) is ON, and the buzzer beeps once each second. The LCD "Flow" screen displays "On Bypass."

**NOTE:** If utility power fails or if the utility voltage goes outside of the permissible range during bypass-mode operation, the UPS shuts down and no output is supplied to the load.

Figure 1.7 Bypass-mode Operation



ITEM	DESCRIPTION
1	Mains / Utility input (by-pass input)
2	Rectifier / PFC
3	Inverter
4	Battery charger
5	Battery
6	Bypass static switch
7	UPS output

### 1.7.3 BATTERY MODE

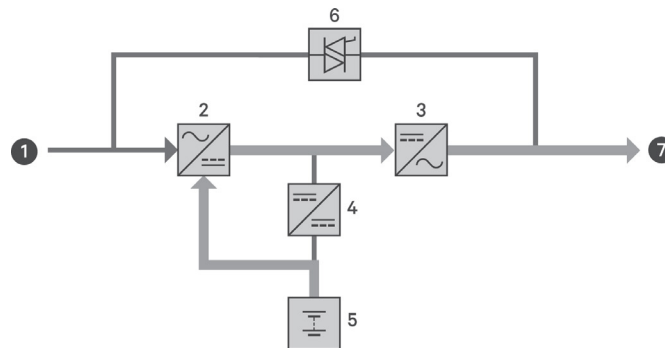
Battery mode supplies battery power to the load if utility power fails or if the utility voltage goes outside permissible range. On the front-panel display, the run indicator (green) is ON, the alarm indicator (yellow) is ON, and the buzzer beeps once each second. The LCD “Flow” screen displays “On Battery.”

**NOTE:** The batteries are fully charged before shipment. However, transportation and storage inevitably cause some loss of capacity. To ensure adequate back-up time, we recommend charging the batteries for at least 8 hours before first start-up.

**NOTE:** If utility power fails and the batteries are charged, you may cold-start the UPS in battery mode and use battery power to extend system availability for a time.

**NOTE:** Powering-off the UPS when it is in battery mode results in loss of output power to the connected load.

Figure 1.8 Battery-mode Operation



ITEM	DESCRIPTION
1	Mains / Utility input (by-pass input)
2	Rectifier / PFC
3	Inverter
4	Battery charger
5	Battery
6	Bypass static switch
7	UPS output

#### 1.7.4 ECO MODE

**NOTE:** ECO mode is only available on a single-UPS system.

The energy-saving ECO mode reduces power consumption by powering the load via bypass if the bypass voltage is normal or by powering the load via the inverter when the bypass voltage is abnormal. You can use ECO mode to power equipment that is not sensitive to power-grid quality via bypass and reduce power consumption.

**NOTE:** During ECO mode, if a bypass-failure or abnormal-bypass-voltage notification appears when the output is not overloaded, the UPS will transfer to Normal Mode. However, if a notification showing bypass failure or abnormal bypass voltage appears when the output is overloaded, the UPS will shut down the bypass and therefore the load will shut down.

## 2 INSTALLATION

Do not start the UPS until after the installation is finished, the system is commissioned by an authorized engineer, and the external-input circuit breakers are closed.

### **WARNING! - Risk of electric shock.**

Can cause equipment damage, injury and death. Before beginning installation, verify that all external overcurrent protection devices are open (Off), and that they are locked-out and tagged appropriately to prevent activation during the installation. Verify with a voltmeter that power is Off and wear appropriate, OSHA-approved personal protective equipment (PPE) per NFPA 70E. Failure to comply can cause serious injury or death. Before proceeding with installation, read all instructions. Follow all local codes.

### 2.1 UNPACKING AND INSPECTION

Unpack the UPS and conduct the following checks:

- Inspect the UPS for shipping damage. If any shipping damage is found, report it to the carrier and your local Emerson representative immediately.
- Check the included accessories against the packing list. Refer to [What's Included](#) for a full list of accessories. If there is any discrepancy, contact your local Emerson representative immediately.

### **CAUTION**

The UPS is heavy. Take proper precautions when lifting or moving the unit.

### 2.2 PRE-INSTALLATION PREPARATION

Install the UPS indoors in a controlled environment, where it cannot be accidentally turned Off. The installation environment should meet the specifications listed in [Specifications](#).

Place the UPS in an area of unrestricted airflow around the unit, away from water, flammable liquids, gases, corrosives, and conductive contaminants. Avoid direct sunlight.

**NOTE:** Operating the UPS in temperatures above 77°F (25°C) reduces battery life.

2.2.1 INSTALLATION CLEARANCES

Maintain at least 4 in. (100 mm) clearance in the front and rear of the UPS. Do not obstruct the air inlets on the front panel and rear panel of the UPS. Blocking the air inlets reduces ventilation and heat dissipation, shortening the service life of the unit.

2.3 INSTALLING THE UPS

The UPS may be installed as a tower or in a rack, depending on available space and use considerations. Determine the type of installation and follow the appropriate instructions. See [Tower Installation](#) or [Rack Installation](#).

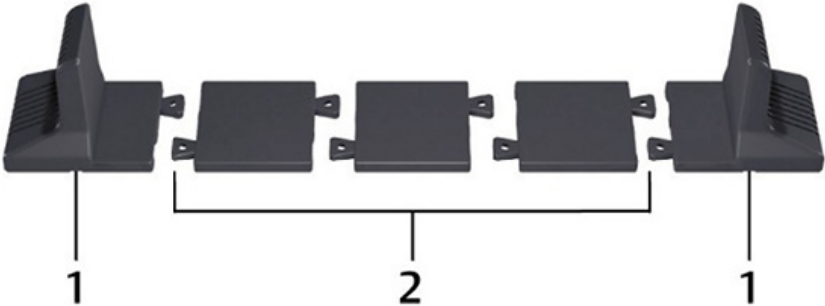
**NOTE:** When installing the UPS or making input and output connections, comply with all relevant safety codes and standards.

2.3.1 TOWER INSTALLATION

To install the UPS as a tower:

- 1. Take the support bases out of the accessories box.

Figure 2.1 Support Bases



ITEM	DESCRIPTION
1	Support bases
2	Spacers with connectors*

\*NOTE: Three spacers are shown here. However, the number of spacers varies depending the number of battery cabinets in your system.

- 2. If optional SolaHD® external battery cabinets will be connected, take out the spacers shipped with the battery cabinet.
- 3. Connect the spacers and the support bases as shown in [Figure 2.1](#). Each S4K-D requires 2 support bases, one in the front and one in the rear.
- 4. Place the S4K-D and any battery cabinets on the 2 support bases.



### 2.3.2 RACK INSTALLATION

When installed in a rack enclosure, the SolaHD® S4K-D UPS and external battery cabinets (EBC) must be supported by a shelf or rack-mount rails. Because different rack-mount options install differently, refer to the installation instructions provided with the rack-mount kit.

#### CAUTION

The UPS is heavy. It must be installed as near to the bottom of a rack as possible. If placed too high, it can make the rack top-heavy and prone to tipping over. For unit weights, see [Specifications](#).

## 2.4 INSTALLING EXTERNAL BATTERY CABINETS

Optional external battery cabinets (EBC) may be connected in parallel to the UPS to provide additional battery run time. For approximate battery run times with additional EBCs, see [Battery Run Times](#). External battery cabinets are placed on one side of the UPS in a tower configuration or stacked beneath the UPS in a rack configuration. Up to 10 EBCs may be connected to the UPS, and up to 6 may be detected using EBC-detection.

#### WARNING! - Risk of electric shock.

Can cause injury or death. Disconnect all local and remote electric power supplies before working with the UPS.

Ensure the unit is shut down and power has been disconnected before beginning any maintenance.

#### CAUTION

External battery cabinet(s) are heavy, see [Table 7.2](#). Take proper precautions when lifting them.

To install the EBC(s):

1. Inspect the EBC for freight damage. Report damage to the carrier and your local dealer or Emerson representative.
2. For tower installation:
  - An additional set of support-base extensions ships with each EBC.
  - See the steps in [Tower Installation](#) to connect the support extenders and install the bases.

- or -

3. For rack installation:
  - Rack-mount hardware ships with the EBC.
  - Refer to the instructions included with the rack-mount kit to install.

**NOTE:** Optional slide rails and securing hardware are sold separately. Please contact your Emerson representative for options and Emerson Technical Support for assistance.

4. Verify the EBC breaker is in the “Off” position.
5. Connect the supplied EBC cable(s) to the rear of the cabinet, then to the rear of the UPS, see [Figure 2.2](#).
6. Turn the EBC breaker to the “On” position.
7. Verify the circuit breaker on the EBC is in the “On” position.

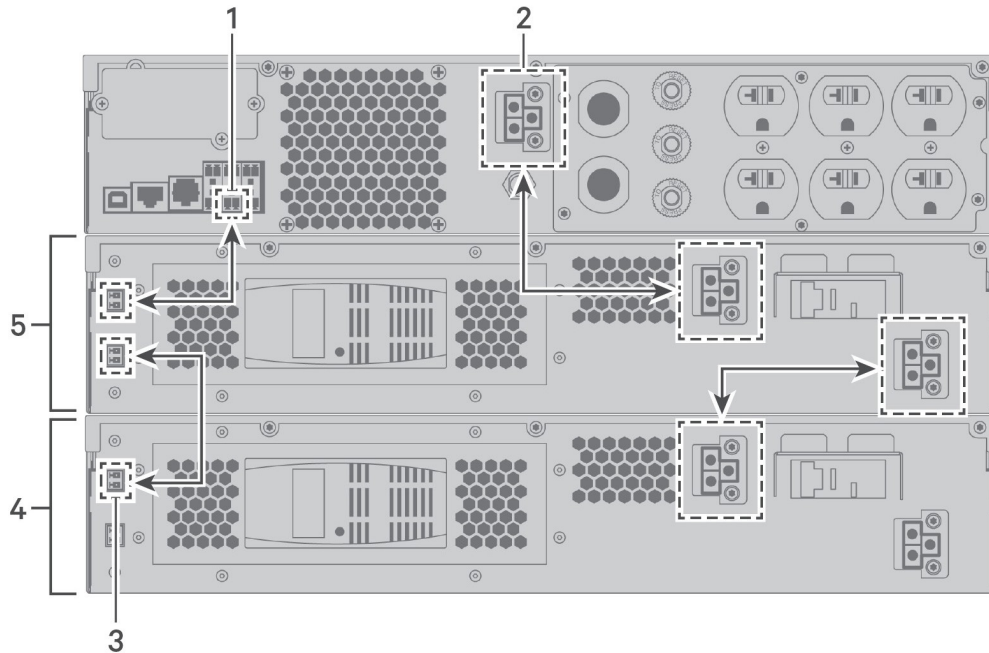
The additional back-up run time is now enabled.

**NOTE:** If installing more than 6 EBCs, adjust the number of EBCs manually in Settings > Battery > External battery cabinet group No.

**NOTE:** When removing an EBC, turn off the circuit breaker on the rear of the cabinet before disconnecting the cable.

**NOTE:** If shipping or storing the UPS for an extended time, disconnect the EBC(s) to minimize stand-by current drain on the batteries and help maintain design life.

Figure 2.2 EBCs connected to the UPS



ITEM	DESCRIPTION
1	EBC-detection port (See Table 2.3 for details.)
2	EBC connector
3	EBC-detection port
4	External battery cabinet
5	External battery cabinet

## 2.5 CONNECTING AC INPUT POWER

Ensure all the loads are turned Off. Prepare an input power supply that is properly protected by a circuit breaker in accordance with national and local electrical codes. The wall receptacle must be grounded. We recommend installing an upstream circuit breaker of the same amperage as the input circuit breaker of the S4K-D.

Table 2.1 Input Circuit Breaker Specifications

MODEL	RATED CIRCUIT BREAKER
S4K2U30005D	20 A

To connect AC-input power, plug the input plug of the UPS into the input-power connection.

**NOTE:** If the input plug will serve as the disconnecting device, the wall socket/outlet must be near the UPS and must be easily accessible, per the National Electric Code/NFPA 70 requirements.

### 2.5.1. CONNECTING LOADS

The S4K2U30005D has five always on outlets.

**NOTE:** Do not overload any output receptacle. Output cable length should not exceed 32.8 ft (10 m).

To connect equipment, plug equipment into the appropriate output receptacles on the rear of the UPS, see the appropriate figure for your model in [Rear Panels](#).

### 2.5.2 CABLE CONNECTION

The S4K2U30005D rear panel has an input plug, output receptacles and an output plug. Refer to Rear Panels for details. The battery cables are supplied with the battery cabinet.

#### 2.5.2.1 CONNECTING INPUT PLUG & LOADS

**NOTES:**

- Ensure all the loads are turned off.
  - Prepare an input power supply that is properly protected by a circuit breaker in accordance with national and local electrical codes. The wall receptacle must be grounded.
  - The plug on the power supply cord is intended to serve as the disconnection device. The socket-outlet must be installed near the equipment and must be easily accessible.
  - We recommend installing an upstream circuit breaker of the same series as the S4K2UD's input circuit breaker. The upstream breaker should be the same or higher capacity than the UPS input circuit breaker. The specification of input circuit breaker on the rear panel of UPS is shown in [Table 2.1](#).
1. Plug all loads into the output receptacles on the rear panel of the S4K2U. Distribute loads evenly across all receptacles to prevent overloading individual receptacles.
  2. Insert the input plug of the S4K2U into the input power connection.

### 2.5.2.2 AC INPUT/OUTPUT HARDWIRE INSTALLATION

## CAUTION

This installation must be performed by electrical personnel and wired in accordance with local/national electrical codes.

#### Installation Considerations:

On start-up, the UPS will take a half cycle inrush current of up to three times the rated current. This must be taken into account when selecting the overload protection device at the input utility supply distribution point. To avoid random tripping on startup, we recommend that input utility supply be protected with a MCB (Mechanical Circuit Breaker) capable of withstanding this initial inrush.

The utility input supply cable must be connected to the UPS via a wall mounted double pole circuit breaker. The UPS output port must also be protected with a double pole circuit breaker connected to the load, rated to carry the input current, and be capable of breaking the maximum prospective short circuit current of this branch circuit. The breakers are to be mounted within six feet of the UPS and be readily accessible to the operator. Please refer to [Table 2.2](#) for breaker specifications.

High-quality ground (earth) connections are required for the equipment ground conductors (protective earth) and grounding electrode conductor (power system earth connection) to reduce electrical noise and provide for safe operation of the UPS and connected loads. Conduit used alone without a grounding conductor wire is not an acceptable connection. Size ground (protective earth) conductors equal to circuit conductors. For wiring information, please refer to [Table 2.2](#).

**Table 2.2 Overcurrent Protection & Wiring Specifications**

MODEL VA	INPUT CURRENT RATING	RECOMMENDED EXTERNAL OVERCURRENT PROTECTION	RECOMMENDED WIRE (105°C COPPER WIRE)	MAXIMUM WIRE ACCEPTED BY TERMINAL BLOCK	TERMINAL TIGHTENING TORQUE
3000 VA	24.0 A	20 A	12 AWG	12 AWG	20 in.-lb.

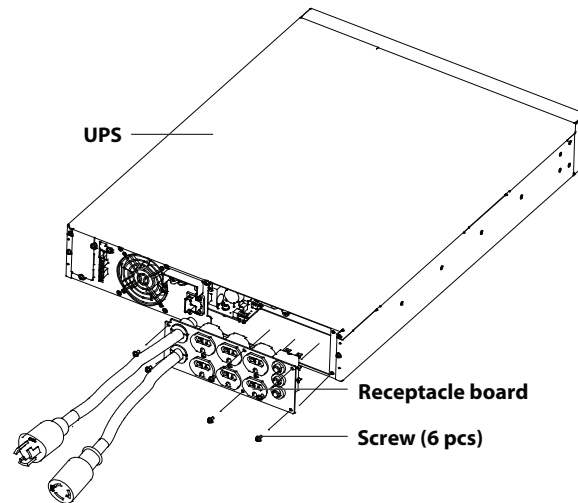
#### NOTES:

- Make sure the UPS is turned off and unplugged before removing the original cord/receptacle board. To install the cable box, the original cord/receptacle board must be removed and disconnected from the terminal block.
- The cable sizes and distribution methods used during installation are subject to local/national electrical codes of practice, and therefore are not detailed here. [Table 2.2](#) details the standard current ratings. The UPS rating plate gives details of the current ratings for alternative output voltages.
- When choosing the input and output cables, users should strictly adhere to [Table 2.2](#) for cable dimensions. Failure to observe [Table 2.2](#) could result in personnel injury and/or damage to the UPS.
- When installing the cable box, make sure that the input and output cables do not interfere with the position the UPS or external battery connectors.
- User needs to supply hardware for securing input and output cables.

- Section 2.5.2.3 describes the connection of optional external batteries. DC battery connections may not be hardwired; Safety/EMC certification requires that the supplied battery cable be used.

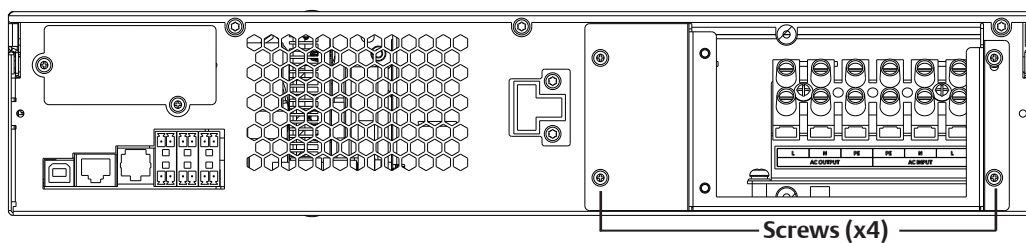
Installation procedures are as follows:

Figure 2.3 Removing the receptacle board



1. Remove the receptacle board on the UPS rear panel, as shown in Figure 2.3. Retain the six rear panel mounting screws for securing the box assembly to the UPS.

Figure 2.4 Installing Conduit Box



2. Use four rear panel mounting screws to install the conduit box to the UPS rear panel, as shown in Figure 2.4.

Figure 2.5 I/O Cable placement

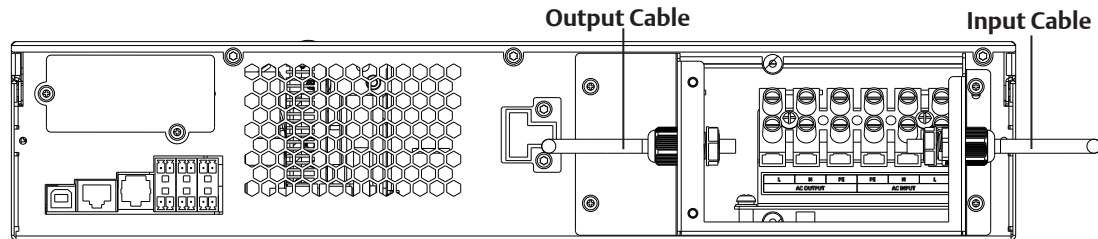
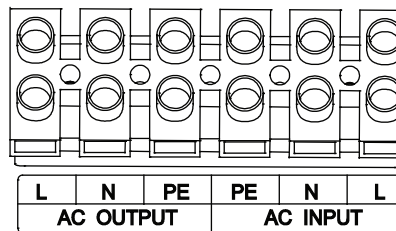
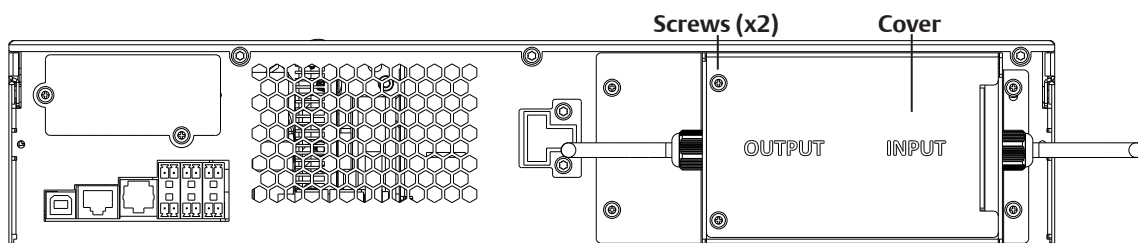


Figure 2.6 UPS I/O terminal block



3. Connect the input power source line, neutral and ground cables to the input line (L), neutral (N) and ground (PE) terminals on the UPS I/O terminal block; tighten the fixing screws (see Figures 2.5 and 2.6).
4. Connect the UPS output line, neutral and ground cables to the output line (L), neutral (N) and ground (PE) terminals on the UPS I/O terminal block; tighten the fixing screws (see Figures 2.5 and 2.6).

Figure 2.7 Installing the cover



5. Use two rear panel mounting screws to install the cover onto the box, as shown in Figure 2.7.
6. Connect the other end of the UPS output line, neutral and ground cables to the load.

### 2.5.2.3. CONNECTING BATTERY CABLES

1. Switch off the input breaker of the battery cabinet.
2. Take out the battery cable included with the battery cabinet.
3. Connect one end of the battery cable to the external battery connector on the rear panel of the UPS and connect the other end to any battery port on the rear panel of the battery cabinet.
4. Switch on the battery breaker on the rear of the external battery cabinet.
5. The External Battery Cabinet will auto detect with the wired connection. See [Battery Run Times](#)

for approximate battery run times.

## 2.6 COMMUNICATION CONNECTIONS

The UPS offers several communication interfaces and ports.

**NOTE:** We recommend that signal-cable lengths be less than 10 ft (3 m), and are kept away from power cabling.

### 2.6.1 CONNECTING INTELLISLOT COMMUNICATION

See the appropriate figure for your model in [Rear Panels](#) for the location of the card port.

To install an IntelliSlot Card:

1. Remove the screws from the slot cover plate and remove the plate.
2. Insert the card into the slot, and secure with the screws that held the cover plate.

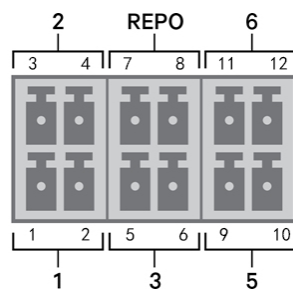
To make connections to the card, refer to the Installer/User Guide for the appropriate IntelliSlot card available at [Emerson.com](http://Emerson.com)

### 2.6.2 CONNECTING TO THE DRY-CONTACT PORT

The UPS includes a dry-contact port. See the appropriate figure for your model in [Rear Panels](#), for the location of the port. Figure 2.8 shows the ports and [Table 2.3](#) describes each port.

The I/O dry contact port capacity is 125 Vac, 0.5 A; 30 Vdc, 1 A.

**Figure 2.8 Dry-contact Port and Pin Layout**



**NOTE:** Pins 7 and 8 are shorted before delivery.

**NOTE:** The emergency power-off (EPO) action of the UPS closes the rectifier, inverter and static bypass, but it cannot disconnect the UPS mains input inside. To completely disconnect the UPS, disconnect the upstream input circuit breaker when generating the EPO. For details on REPO connection and operation, see [Connecting a Remote Emergency Power-off \(REPO\) Switch](#).



Table 2.3 Dry-contact Connection and Pin-out Descriptions

PORT NO.	PORT NAME	PIN NO.	PIN NAME	DESCRIPTION
1	Input 1	1	Remote Comms Shutdown 1	<p>User configurable dry-contact input that can be set to trigger the events below. The user can also select the dry-contact as either NO or NC (See <a href="#">Settings Submenu</a> ). When NO, Pins 1 and 2 are shorted to trigger the event. When NC, Pins 1 and 2 are opened to trigger the event.</p> <p>Options are:</p> <ul style="list-style-type: none"> <li>• Disable (default)</li> <li>• Battery mode shutdown - If the UPS is running on batteries and this input is triggered, the UPS shuts down.</li> <li>• Any mode shutdown - If this input is triggered, the UPS shuts down regardless of current operating mode.</li> </ul>
		2	Signal Ground	Signal Ground
2	Input 2	3	Remote Comms Shutdown 2	<p>User configurable dry-contact input that can be set to trigger the events below. The user can also select the dry-contact as either NO or NC (See <a href="#">Settings Submenu</a> ). When NO, Pins 3 and 4 are shorted to trigger the event. When NC, Pins 3 and 4 are opened to trigger the event.</p> <p>Options are:</p> <ul style="list-style-type: none"> <li>• Disable (default)</li> <li>• Battery mode shutdown - If the UPS is running on batteries and this input is triggered, the UPS shuts down</li> <li>• Any mode shutdown - If this input is triggered, the UPS shuts down regardless of current operating mode</li> </ul>
		4	Signal Ground	Signal Ground

PORT NO.	PORT NAME	PIN NO.	PIN NAME	DESCRIPTION
3	Battery Detection	5	EBC Detection	Automatically detects number of external-battery cabinets when pins 5 and 6 are connected to the detection port, see <a href="#">Installing External Battery Cabinets</a> .
		6	EBC Detection	Automatically detects number of external-battery cabinets when pins 5 and 6 are connected to the detection port, see <a href="#">Installing External Battery Cabinets</a> .
REPO	REPO Input	7	+5V	REPO power supply, 5-Vdc 100-mA
		8	REPO Coil -NC	NC, activated when Pin 7 and Pin 8 are open  <b>NOTE:</b> For details on REPO connection and operation, see <a href="#">Connecting a Remote Emergency Power-off (REPO) Switch</a> .
5	Output 5	9,10	Remote Fault Alert 5	User configurable dry-contact output that can be set to alert the user to the faults below. The user can also select the dry-contact as either NO or NC. (See <a href="#">System Parameter Options</a> ) When NO, Pins 9 and 10 are shorted when the fault occurs. When NC, Pins 9 and 10 are opened when the fault occurs.  Options are: <ul style="list-style-type: none"> <li>• Low battery (default)</li> <li>• On battery</li> <li>• On bypass</li> <li>• UPS fault</li> </ul>

PORT NO.	PORT NAME	PIN NO.	PIN NAME	DESCRIPTION
6	Output 6	11,12	Remote Fault Alert 6	<p>User configurable dry-contact output that can be set to alert the user to the faults below. The user can also select the dry-contact as either NO or NC (See <a href="#">System Parameter Options</a>). When NO, Pins 11 and 12 are shorted when the fault occurs. When NC, Pins 11 and 12 are opened when the fault occurs.</p> <p>Options are:</p> <ul style="list-style-type: none"> <li>• Low battery</li> <li>• On battery</li> <li>• On bypass</li> <li>• UPS fault (default)</li> </ul>

### 2.6.3 CONNECTING A REMOTE EMERGENCY POWER-OFF (REPO) SWITCH

The UPS includes an EPO connection in the dry-contact port. See the appropriate figure for your model in [Rear Panels](#) for the location of the port.

UPS ships with a REPO jumper installed, allowing the UPS to operate as a normally-closed switch system (fail-safe). Opening the circuit disables the UPS. To connect a REPO switch that opens the circuit to shut down the rectifier and inverter and power-off the UPS, use a cable from the remote switch to plug into the REPO-port on the UPS.

In normal conditions, the REPO switch cannot cut off the UPS input power. When the REPO switch trips, the UPS generates an alarm and immediately cuts-off battery charging and output power. When the emergency condition is resolved, the UPS will not return to normal operation until you reset the REPO switch and manually power- on the UPS.

#### To make the cable for the REPO connection:

[Figure 2.9](#) shows the cable required to make the connection. We recommend using 18 AWG to 22 AWG (0.82 mm<sup>2</sup> to 0.33 mm<sup>2</sup>) copper-core cable.

1. Remove the insulation from the end of two wire.
2. Insert the stripped end into the plug terminals 1 and 2 respectively, then screw down the terminals. Make sure the cables are secure in the plug to prevent failure because of loose contact.

To connect a UPS to the REPO switch:

**⚠ CAUTION**

To maintain safety (SELV) barriers and electromagnetic compatibility, signal cables should be shielded and run separately from power cables.

Connect one end of the cable to the remote switch, see [Figure 2.9](#).

3. Remove the factory-installed jumper from pins 7 and 8 of the dry-contact port on the UPS.
4. Connect the plug to pins 7 and 8.

**Figure 2.9 Cable/Plug for Connecting REPO switch to UPS REPO port**



ITEM	DESCRIPTION
1	Terminal 1
2	Terminal 2
3	Plug (connects to REPO port on UPS)
4	REPO switch

### 2.6.4 CONNECTING A USB CABLE

The UPS includes a USB connector. See the appropriate figure for your model in [Rear Panels](#) for the location of the port.

The standard B-type USB port connects the UPS to a network server or other computer system. The USB port supports HID/CDC protocol. The CDC protocol is reserved for service software. To use the HID protocol for monitoring, get Power Assist from [www.Emerson.com](http://www.Emerson.com).

### 2.6.5 CONNECTING CLI COMMUNICATION CABLES

The UPS supports command-line interface for operation with third-party monitoring protocols. The RJ-45 port (labeled “R232”) is used for CLI connection. See the appropriate figure for your model in [Rear Panels](#) for the location of the port. The pin-out, described in [Table 2.4](#) is consistent with the ACS pin-out.

**Table 2.4 RJ-45 Port Pin-out Descriptions**

PIN	SIGNAL
1	NC
2	NC
3	TXD (out)
4	GND
5	NC
6	RXD (in)
7	NC
8	NC

## 3 OPERATING THE UPS

### **WARNING! - Risk of electric shock.**

Can cause injury or death. Hazardous mains and/or battery voltage exists behind the protective cover. No user accessible parts are located behind the protective covers that require a tool for removal. Only qualified service personnel are authorized to remove such covers. If maintenance for rack is needed, notice that the neutral line is live.

### 3.1 SILENCING THE AUDIBLE ALARM

The audible alarm may sound during UPS operation. To silence the alarm, press and hold the ESC button for 2 seconds. The button is located on the front-panel display, see [Operation and Display Panel](#).

### 3.2 STARTING-UP THE UPS

**IMPORTANT! Do not start the UPS until after the installation is finished, the system is commissioned by an authorized engineer, and the external input circuit breakers are closed.**

### **CAUTION**

**Starting the UPS applies mains/utility power to the output terminals. Make sure the load power is safe and ready to accept power. If the load is not ready, isolate the load with the output terminal.**

The UPS starts in Normal Mode.

To start the UPS:

1. Ensure the REPO connector on the rear of the unit has a jumper between pins 7-8 or that it is properly wired to an Emergency Power- Off circuit (normally closed).
2. Make sure the breaker supplying power to the UPS is closed and, if necessary, press the input circuit breaker reset buttons at the rear of the UPS.
3. If included on your UPS model, close the bypass breaker on the rear of the UPS.
4. Close all output breakers on the rear of the UPS (or in an external panel board, if used).
5. Power-on the UPS by pressing and holding the power button on the operation and display panel until the confirmation dialog appears. Use the Up/ Down arrows to select YES, then press *Enter*.
6. If the UPS is starting for the first time, the Start-up Guidance wizard opens to set the basic parameters of the UPS. Follow the prompts.

For a detailed description of UPS display functions and settings, see [Operation and Display Panel](#).

### 3.3 TRANSFERRING TO BATTERY MODE

The UPS operates in Normal mode unless the mains/utility power fails or it is performing a battery self test, then it automatically transfers to Battery mode for the back-up time available or the mains/utility power is restored. Once input power is restored, the UPS returns to Normal mode.

**NOTE:** Battery back-up run times are listed in [Specifications](#).

### 3.4 TRANSFERRING FROM NORMAL TO BYPASS MODE

Press and hold the power button for 2 seconds.

If the UPS is operating normally, without faults, the option to continue to turn-on or turn-off the UPS displays:

- a. Use the arrow buttons to select To the Bypass, and press *Enter*.
- b. Use the arrow buttons to select No or Yes, then press *Enter* to confirm.

If the bypass power is outside normal operating range, do not transfer to Bypass mode.

### 3.5 TRANSFERRING FROM BYPASS TO NORMAL MODE

Press and hold the power button for 2 seconds.

If the UPS is operating normally, without faults, the option to continue to turn-on or turn-off the UPS displays:

- a. Use the arrow buttons to select Turn on UPS or Turn off UPS, and press *Enter*.
- b. Use the arrow buttons to select No or Yes, then press *Enter* to confirm.

**NOTE:** The UPS automatically switches back to normal mode after an “overheated” or “overloaded” fault is cleared and normal power is restored.

### 3.6 SHUTTING-DOWN THE UPS COMPLETELY

#### **WARNING! - Risk of electric shock.**

**Can cause injury or death. Disconnect all local and remote electric power supplies before working with the UPS. Ensure the unit is shut down and power has been disconnected before beginning any maintenance.**

1. Press and hold the power button for 2 seconds.
2. If the UPS is operating normally, without faults, the option to continue to turn-on or turn-off the UPS will appear on the LCD panel.
3. Use the arrow buttons to select Turn off UPS, and press *Enter*.
4. Use the arrow buttons to select No or Yes, then press *Enter* to confirm.
5. Follow the on-screen instructions to disconnect input power to the UPS.
6. The UPS will show “Shutdown in Process” for approximately 1 minute until the shutdown procedure is complete.

### **3.7 REMOTE EMERGENCY POWER-OFF (REPO)**

REPO turns off the UPS in emergency conditions such as a fire or flood. When an emergency occurs, the REPO switch turns off the rectifier and inverter and stops powering the load immediately. The battery stops charging and discharging.

To manually power-off in an emergency, disconnect the terminal connecting the REPO port on the rear of the UPS.

If mains/utility power is present, the UPS control circuit remains active even though output power is disabled. To remove all mains/utility power, disconnect the external main-input circuit breaker.



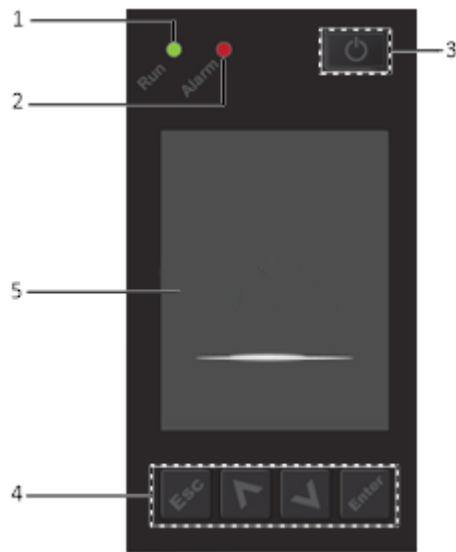
# 4 OPERATION AND DISPLAY PANEL

**IMPORTANT! DO NOT ROTATE DISPLAY.** UPS display has a gravity-sensor function.

**NOTE:** The UPS has a gravity-sensor function that automatically rotates the LCD depending on tower or rack installation. See [Display Orientation](#).

The operation/display panel includes LED indicators, function keys, and an LCD interface to configure and control UPS operation.

**Figure 4.1 UPS Front-panel Display**



ITEM	DESCRIPTION
1	Run indicator LED, see LED Indicators.
2	Alarm indicator LED, see LED Indicators.
3	Power button, see Table 4.1.
4	Menu keys, see Table 4.1.
5	LCD panel.

**Table 4.1 Display-panel Button Functions and Descriptions**

BUTTON	FUNCTION	DESCRIPTION
	Enter	Confirm or enter selection.
	Up	Move to previous page, increase value, move left.
	Down	Move to next page, decrease value, move right.
	Escape	Go back.
	Power	Power-on the UPS, power-off the UPS, transfer to Bypass Mode.

**NOTE:** While the UPS is operating, the LCD will dim and display a screen saver if there is no active alarm or user interaction for two minutes. After 4 minutes of inactivity, the display will blank to conserve power. If an alarm or fault occurs or if any button is pressed, the UPS-flow screen displays.

## 4.1 LED INDICATORS

The LEDs on the front-panel display indicate operation and alarm statuses of the UPS.

**NOTE:** When an alarm is indicated, an alarm message is logged. [Table 4.4](#) describes the alarm messages you may see. When a fault is indicated, the front-panel display lists the fault, which are described in [Table 6.2](#).

**Table 4.2 LED Functions**

INDICATOR	LED COLOR	LED STATE	INDICATES
Run indicator	Green	On	UPS output on
		Blinking	Inverter is starting
		Off	UPS has no output
Alarm indicator	Yellow	On	Alarm occurred
	Red	On	Fault occurred
	None	Off	No alarm, no fault

## 4.2 LCD MENU AND SCREENS

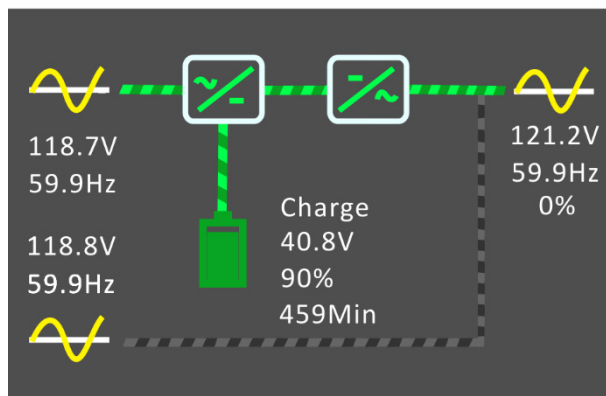
The menu-driven LCD user interface lets you browse the UPS status, view operating parameters, customize settings, control operation, and view alarm/event history. Use the function keys to navigate through the menu, view statuses and/or select settings in the screens.

### 4.2.1 STARTUP AND FLOW SCREENS

At startup, the UPS executes a system test and displays the Emerson logo screen for about 10 seconds, shown in [Figure 4.1](#). After the test completes, an overview screen shows status information, the active (green) power path, and the non-working power path (gray).

**NOTE:** [Figure 4.2](#) is an example flow screen and does not reflect the actual values you may see on your unit.

**Figure 4.2 UPS Flow Screen**



### 4.2.2 MAIN MENU

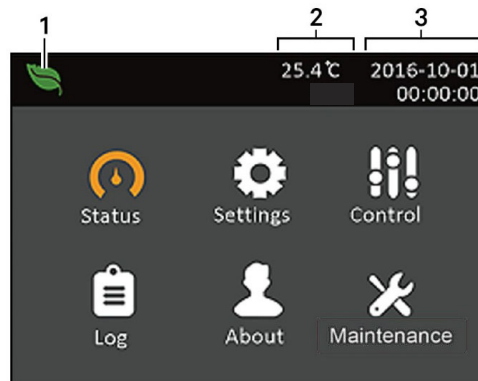
To access the main menu, press *Enter* while at the flow screen. [Table 4.3](#), describes the menu options, and [Figure 4.3](#), describes the display.

Use the arrow buttons to select the sub-menu options, and press *Enter* to open the sub menu. Press ESC to return to the flow screen.

**Table 4.3 Menu Options**

SUB MENU	DESCRIPTION
Status	Voltage, current, frequency, and parameters for UPS components, see <a href="#">Status Screen</a> .
Settings	Display and system parameter settings, see <a href="#">Settings Submenu</a> .
Control	UPS controls, see <a href="#">Control Screen</a> .
Log	Current alarms and event history, see <a href="#">Log Screen</a> .
About	Product and network information, see <a href="#">About Screen</a> .
Maintenance	Service-only, service-password protected page for use only by Emerson service representatives.

**Figure 4.3 Main Menu**



ITEM	DESCRIPTION
1	ECO-mode indicator
2	Ambient temperature
3	Date and time

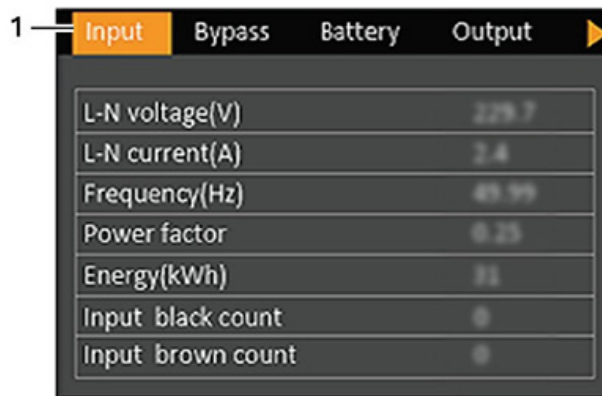
### 4.2.3 STATUS SCREEN

The status screen displays voltages, currents, frequencies, and parameters on individual tabs for input, bypass, battery, output, and load status.

To view the UPS status information:

1. At the main menu, select the Status icon, and press *Enter*.
2. Use the arrow buttons to move the cursor left/right and select a tab, then press *Enter* to display the status information for the selected tab.

Figure 4.4 Status-screen tabs



ITEM	DESCRIPTION
1	Screen tabs with Input tab selected

**NOTE:** Multiple phases are shown in multiple columns. For example, a unit with 3-phase input will display 3 columns of status data.

#### Input Status Options

L-N voltage (V): Line-neutral voltage of input power.

L-N current (A): Line-neutral current of input power.

Frequency (Hz): Frequency of input power.

Power Factor: Power factor of the input power.

Energy (kWh): Input power.

Input Black Count: The number times the input voltage was lost or dropped below 60 VAC (black out). Resets to 0 when UPS is powered down.

Input Brown Count: The number of times the input voltage was too low to support the load and the UPS was forced to switch to battery power (brown out). Resets to 0 when the UPS is powered down.

### **Bypass Status Options**

L-N voltage (V): Line-neutral voltage of bypass power.

Frequency (Hz): Frequency of bypass power.

### **Battery Status Options**

Battery status: Current battery state: charging, discharging, or fully-charged.

Battery voltage (V): Voltage of battery power.

Battery current (A): Current of battery power.

Backup time (Min): Amount of back-up time remaining for battery.

Remaining capacity (%): Percent of capacity remaining for battery.

Discharge count: Number of discharges for the battery module.

Total discharge time (Min): Number of minutes until battery is fully discharged.

Battery running time (Day): Number of days the batteries have been in operation. Energy (kWh)

Battery replacement time: Date of last time battery was replaced.

External battery cabinet group No.: Number of external battery cabinets connected.

Battery average temp (°C): Average temperature of the battery.

Battery highest temp (°C): Highest temperature battery has reached.

Battery lowest temp (°C): Lowest temperature battery has reached.

### **Output Status Options**

L-N voltage (V): Line-neutral voltage of output power.

L-N Current (A): Line-neutral current of output power.

Frequency (Hz): Frequency of output power.

Energy (kWh): Output power.

### **Load Status Options**

Sout (kVA): Apparent output power.

Pout (kW): Active output power.

Power Factor: Power factor of output power.

Load percent (%): Percentage of recent power rated to output power.

#### 4.2.4 SETTINGS SUBMENU

This screen consists of tabs listing UPS settings for configuration and adjusting parameters with tabs for:

- Output
- Battery
- Monitor
- System
- Outlets

**NOTE:** Do not change parameter settings or reset to factory defaults when powering-off the UPS.

To modify UPS settings:

1. At the main menu, select the Settings icon, and press *Enter*.

**NOTE:** To adjust the settings, you must enter a password. See [Editing Display and Operation Settings](#), for details on entering the password and editing the setting parameters.

2. Use the arrow buttons to move the cursor left/right and select a tab, then press *Enter* to display the parameter list for the selected tab.
3. Use the arrow buttons to scroll through the parameter list, and press *Enter* to select a parameter.
4. Use the arrow buttons to select the parameter value. Press *Enter* to save the selection or press *Esc* to discard the change.

#### Output Parameter Options

##### Voltage selection

Nominal voltage setting. Set the nominal system voltage to match the input voltage of the UPS.

- 200 V
- 208 V
- 220 V
- 230 V (default when starting in Battery Mode)
- 240 V
- Autodetect (default)

### Startup on bypass

Allows the UPS to start-up in bypass mode.

- Enable = Start the UPS in bypass mode
- Disable = Start the UPS in normal mode (default)

### Frequency selection

Selects the frequency of the output. Options are:

- Auto, Bypass enabled = Automatically detects frequency of utility/mains power and sets the nominal frequency to match. Bypass mode is enabled (default).
- Auto, Bypass disabled = Automatically detects frequency of utility/mains power and sets the nominal frequency to match. Bypass mode is disabled.
- Frequency converter 50 Hz = Bypass mode is disabled, and the UPS provides 50-Hz output from any qualified utility/mains power.
- Frequency converter 60 Hz = Bypass mode is disabled, and the UPS provides 60-Hz output from any qualified utility/mains power.

### Bypass voltage upper limit

Sets the percentage that the input voltage may be above the selected output voltage setting and remain in Bypass mode.

- +10% (default)
- +15%
- +20%

### Bypass voltage lower limit

Sets the percentage that the input voltage may be below the selected output voltage setting and remain in Bypass mode.

- -10%
- -15% (default)
- -20%

### Run mode

Selects Normal or ECO operation for the UPS. Options are:

- Normal = Connected load is always powered through the UPS inverter. ECO mode is disabled (default).
- ECO mode = ECO mode is enabled. The UPS inverter is bypassed, and the connected load is powered by utility/mains power within the selected ECO voltage and frequency tolerances.

ECO voltage range (Option only available when Run mode is set to ECO)

Sets the percentage that the input voltage may be above or below the selected output voltage setting and remain in ECO mode.

- $\pm 5\%$
- $\pm 10\%$  (default)
- $\pm 15\%$

ECO frequency range (Option only available when Run mode is set to ECO)

Sets the amount that the input frequency (Hz) may be above or below the selected frequency setting and remain in ECO mode.

- $\pm 1\text{Hz}$
- $\pm 2\text{Hz}$
- $\pm 3\text{Hz}$  (default)

ECO requalification time (Option only available when Run mode is set to ECO)

To ensure the stability of the utility/mains power, this is the length of time the UPS requires the input voltage and frequency tolerances to be maintained before switching to ECO-mode.

- 1 min (default)
- 5 min
- 15 min
- 30 min

### Battery Parameter Options

Low battery time

Sounds an alarm when the selected amount of time remaining for the UPS to operate in Battery mode is reached.

- 2 - 30 minutes (default of 2)

Battery periodic test enable

The UPS can periodically self-test the battery.

- Enable (default)
- Disable

Battery periodic test interval

Sets the length of time between periodic test.

- 8, 12, 16, 20, or 26 weeks (default is 8)



### Battery periodic test weekday

Sets the day of the week the battery periodic test is performed.

- Sunday - Saturday (Wednesday is default)

### Battery periodic test time

Sets the time the battery periodic test is performed.

- 00:00 - 23:59 (default is 00:00)

### Battery Reminder (months)

Sets the length of time after the batteries are replaced to generate an alarm to remind the user to replace the batteries.

- Disable (default)
- 1 - 72 months

### Dischg protect time

Sets the maximum discharge time for the UPS. The default setting is the maximum, allowing the battery to fully discharge. Setting the value lower limits the amount of time the UPS will provide battery protection after which it will shut down. If the discharge time remaining on the battery is lower than the setting value, it will have no effect.

- 1 - 4320 minutes (default of 4320)

### Equal charge enable

Sets the charge mode of the battery. Equal charge mode is a quick charge mode that can reduce the amount of time needed to charge the battery. Float charge mode can have a longer battery life.

- Enable = Equal charge mode
- Disable = Float charge mode (default)

### Temp compensation

The UPS will adjust the charging voltage of the batteries based on temperature in order to preserve battery life. It will increase the voltage if the UPS is operating in a cold environment. It will decrease the voltage if the UPS is operating in a warm environment.

- Enable (default)
- Disable

### Replace battery

Activates newly-installed battery packs after replacement and reset all battery statistics for new battery packs.

- Provides a confirmation window with Yes/No options to confirm replacement of batteries.

## Monitor Settings Options

### Language

Selects the language of the display, see [Selecting the Display Language](#) . Options are:

- English (default)
- French
- Portuguese
- Spanish
- Chinese
- German
- Japanese
- Russian
- Czech
- Italian

### Date

Selects the current date for the UPS display (YYYY-MM-DD). See [Setting the Date and Time](#).

### Time

Select the current time for the UPS display (HH:MM:SS). See [Setting the Date and Time](#).

### Display orientation

Selects the orientation of the display for use in rack or tower configuration. Options are:

- Auto-rotate = Automatically rotates based on the detected orientation of the UPS (default).
- Horizontal = Screen rotated for rack use.
- Vertical = Screen rotated for tower use.

### Audible alarm

If enabled, the UPS will beep when an alarm is generated. If disabled, it will be silent. See [Audible Alarm](#) (Buzzer).

- Enable (default)
- Disable

### Temperature Unit

- Fahrenheit (default)
- Celsius

### Change settings password

Opens the dialog to change the password used to access and update the UPS parameter settings. See [Changing the Password](#).

## System Parameter Options

### Auto restart

Allows the automatic restart of the UPS when input power is restored after a complete shutdown of the UPS system.

- Enable = The UPS will restart automatically when the input power is restored after a complete shut down. (default)
- Disable = The UPS will not restart automatically.

### Auto restart delay

Length of time to elapse before an automatic restart after input power is restored.

- 0 - 999 seconds (default 0)

### Guaranteed shutdown

Forces a continued shutdown of the UPS once the Low Battery threshold is reached, even if input power is restored during this time. This can be used to make sure connected equipment shuts down completely. When using the low battery relay output to gracefully shut down connected equipment, it is possible that the input power is restored after the low battery output is triggered. In this situation, the connected equipment could power down smoothly but never lose input power, causing it not to start back up as intended. Enabling this option prevents this situation from occurring by ensuring a shutdown of the output if this happens.

- Enable
- Disable

### Start with no battery

Allows the UPS to start when the battery has reached the end of discharge (EOD). This can be used to turn on the UPS and power the attached load without battery protection when utility power has been restored after the battery was fully depleted. It works in conjunction with the Auto restart setting above.

- Enable (with Auto restart enabled) = The UPS will power the load with no user intervention when mains power returns after the battery has been fully depleted.
- Enable (with Auto restart disabled) = The UPS will start up and allow the user to turn on the output when power returns after the battery has been fully depleted.
- Disable = The UPS cannot start with a fully depleted battery (default).

### Remote control

Allows the UPS to be controlled remotely via the CLI or RDU101 card.

- Enable (default)
- Disable

### Any mode shutdown auto restart enable

Automatically restart the UPS after an “Any mode shutdown” signal is received. When the UPS is shut down via dry-contact inputs 1 or 2, it will restart automatically if this option is enabled.

- Enable
- Disable (default)

### Output contact NO/NC

Selects the states of the dry contact outputs 5 and 6.

- Normally open (default)
- Normally closed

### Input contact NO/NC

Selects the states of the dry contact inputs 1 and 2.

- Normally open (default)
- Normally closed.

### Dry contact 5 (Output)

Selects the output of dry-contact 5.

- Low battery = The contacts switch when the UPS reaches the amount of time left on battery configurable from “Low battery time”. (default)
- On bypass = The contacts switch when the UPS is running in bypass mode.
- On battery = The contacts switch when the UPS is running on battery.
- UPS fault = The contacts switch when a UPS fault has occurred.

### Dry contact 6 (Output)

Selects the output of dry contact 6.

- Low battery = The contacts switch when the UPS reaches the amount of time left on battery configurable from “Low battery time”.
- On bypass = The contacts switch when the UPS is running in bypass mode.
- On battery = The contacts switch when the UPS is running on battery.

- UPS fault = The contacts switch when a UPS fault has occurred. (default).

#### Dry contact 1 (Input)

Selects the action taken by the UPS when the input of dry-contact 1 is triggered.

- Disable (default)
- Battery mode shutdown = If the UPS is running on batteries and this input is triggered, the UPS shuts down.
- Any mode shutdown = If this input is triggered, the UPS shuts down regardless of current operating mode.

#### Dry contact 2 (Input)

Selects the action taken by the UPS when the input of dry-contact 2 is triggered.

- Disable (default)
- Battery mode shutdown = If the UPS is running on batteries and this input is triggered, the UPS shuts down.
- Any mode shutdown = If this input is triggered, the UPS shuts down regardless of current operating mode.

#### Sleep mode

Allows the UPS to turn off the output on a weekly schedule. For instance, turn on every Monday at 1:00 and off every Friday at 23:00.

- Enable
- Disable (default)

#### Power on day of week

Sets the day of week to turn on the UPS. This option is only shown when sleep mode is enabled.

- Sunday-Saturday (default Monday)

#### Power on time

Sets the time of day to power on the UPS on the selected day. This option is only shown when sleep mode is enabled.

- 00:00 - 23:59 (default 00:00)

#### Power off day of week

Sets the day of week to turn off the UPS. This option is only shown when sleep mode is enabled.

- Sunday-Saturday (default Friday)

#### Power off time

Sets the time of day to power off the UPS on the selected day. This option is only shown when sleep mode is enabled.

- 00:00 - 23:59 (default 00:00)

#### IT system compatibility

When this option is enabled, the “Input phase reversed” and “Input ground lost” alarms are disabled.

- Enable
- Disable (default)

#### RS-485 Mode

Sensor mode is for allowing an external temperature sensor to be added to the RS-485 port on the rear of the UPS. This allows temperature compensation for the external battery cabinets, as the sensor would be placed on the EBC.

Other changes to this port can provide Modbus RTU communication protocol.

- Sensor Mode (default)
- Other

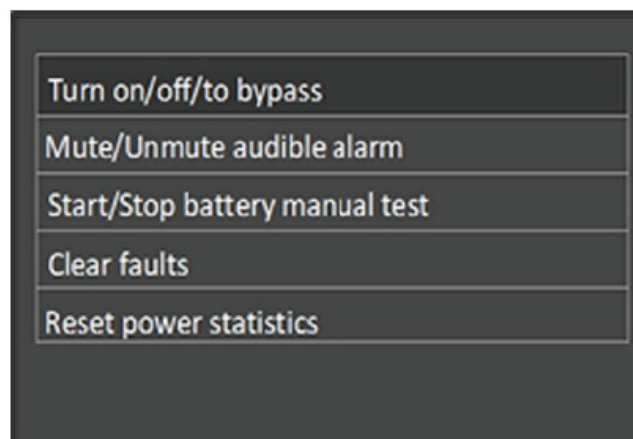
### 4.2.5 CONTROL SCREEN

The Control screen offers UPS-control options.

To adjust the UPS controls:

1. At the main menu, select the Control icon, and press *Enter*.
2. Use the arrow buttons to move the cursor to the option, then press *Enter* to select the control.

Figure 4.5 Control Screen



## Control Options

### Turn on/off/to bypass

Opens the dialog to change operating modes, see [Operating the UPS](#).

### Mute/Unmute audible alarm

Silences or un-silences the audible alarm, see [Silencing the Audible Alarm](#).

### Start/Stop battery manual test

Starts the battery self test manually. If the manual self test is already running, stops the self test.

### Clear faults

Clears displayed faults after the issue causing the fault is resolved, see [Table 6.2](#) for a description of the faults.

### Reset power statistics

Resets the values tracked to calculate the Efficiency graph, see [About Screen](#).

## 4.2.6 LOG SCREEN

The Log Screen offers tabs listing the current alarms and the alarm/event history. [Table 4.4](#) describes the alarm messages you may see in the logs.

To view the logs:

1. At the main menu, select the Log icon, and press *Enter*.
2. Use the arrow buttons to move the cursor left/right and select a tab, then press *Enter* to display the log for the selected tab.
3. Use the arrow buttons to scroll up/down through the log.

Figure 4.6 Current and History Log Tabs

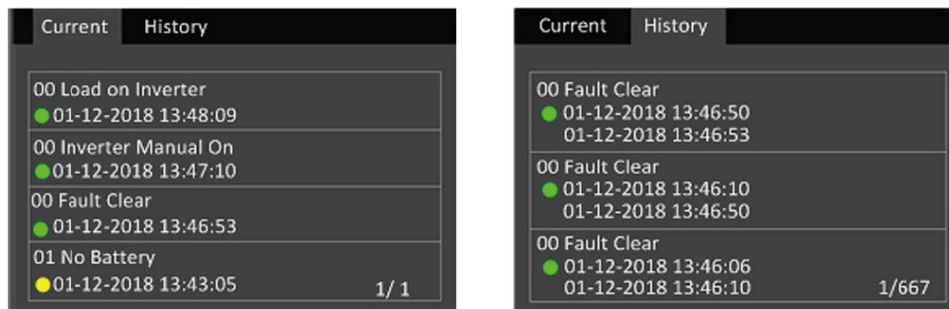


Table 4.4 Alarm Messages

MESSAGE	DESCRIPTION
Aux. power fault	UPS internal auxiliary power voltage fault. Contact Emerson Technical Support.
Battery cabinet connect abnormal	More than 10 external battery cabinets are connected to the UPS. Disconnect excess battery cabinets.
Battery EOD	The battery has reached the end of discharge and mains/utility power is unavailable. Restore the mains power. The UPS will power off if it is not restored.
Battery low prewarning	This alarm occurs when the battery approaches the EOD. After the pre-warning, the battery capacity allows two minutes discharge at full load. The user can set the time with the Low Battery Time setting in Battery settings from 2 min - 30 min, (2 min by default). This allows for any loads to be shut down before the system powers off if utility power cannot be restored.
Battery mode	The UPS is operating in battery mode. The alarm will clear when utility power is restored.
Battery overtemp	Battery ambient temperature too high. Ensure the battery ambient temperature is not higher than setting value 40 ~ 60 °C (default: 50 °C).
Battery replacement timeout	The system time is past the time set for the batteries to be replaced. If you have disabled the "Batt. note duration" or have no batteries installed, the alarm will not occur.
Battery reversed	The battery positive and negative are reversed. Reconnect the battery and check the battery cable connections.
Battery test fail	The voltage of the battery was low when the periodic or manual self-test was run. Battery replacement is recommended.
Battery test started	The battery periodic self-test or manual self-test was started. This will display in the log whenever the event occurs.
Battery test stopped	The battery periodic self-test or manual self-test has finished. This will display in the log whenever the event occurs.
Battery to utility transition	The UPS has transferred the load to the mains power from the battery. This will display in the log whenever the event occurs.
Battery voltage abnormal	The battery voltage exceeds the normal range. Check if the battery terminal voltage exceeds the normal range.
Bypass abnormal	May be caused by bypass voltage and frequency outside of range, bypass power-off, and incorrect bypass cables connection. Check that the bypass voltage and frequency are within the setting range. Check the bypass cables connection.
Bypass abnormal in ECO mode	May be caused by ECO bypass voltage and frequency outside of range, ECO bypass power-off, and incorrect ECO bypass cables connection. Check that the ECO bypass voltage and frequency are within the setting range. Check the bypass cable connection.
Bypass mode	The UPS is on bypass. This will clear when the UPS returns to Normal mode.
Bypass over-current	The load is drawing more current than the UPS is rated to supply in bypass mode. Reduce the load.
Charger fault	The charger output voltage is abnormal and the charger is off. Contact Emerson Technical Support.
Communication fail	Internal communication is abnormal. Check that the communication cables are connected correctly.



MESSAGE	DESCRIPTION
DC bus abnormal	The inverter is off due to DC bus voltage out of acceptable range. The load will transfer to bypass if the bypass is available because the bus voltage is outside the acceptable range.
DC/DC fault	The discharger is faulty because the bus voltage exceeds the range when the discharger starts. Contact Emerson Technical Support.
EOD turn off	The inverter is off due to EOD. Check the mains power-off state and restore the mains in time.
Fan fault	At least one fan is faulty. Check if the fan is blocked or the cable connection is loose.
Faults cleared	The faults have been cleared using Settings > Controls > Clear faults. This will display in the log whenever the event occurs.
Guaranteed shutdown	The battery has finished discharging, then system shuts down because Guaranteed Shutdown is enabled (see <a href="#">Guaranteed Shutdown</a> ). This alarm will clear when the UPS is turned on again.
Input abnormal	The rectifier and charger are off due to the mains voltage and frequency exceeding the normal range. Check that the rectifier input phase voltage and frequency exceed the normal range or that the mains has power-off .
Input ground lost	Check that the PE line is well connected and that the alarm can be cleared at the display.
Input neutral lost	The mains input neutral is not detected. The alarm will clear when the neutral connection has been restored.
Input phase reversed	The mains input line and neutral are reversed. Shut off external input breaker and connect the lines correctly.
Insufficient capacity to start	The UPS is on bypass and is started with a load greater than 105% of the rated capacity. Reduce the load to the rated capacity or below to start the unit.
Inverter fault	The inverter is turned off when the inverter output voltage or current exceed the ranges set. If bypass is available, the UPS will transfer to bypass mode, otherwise the system will power off. Contact Emerson Technical Support.
Inverter overload	Inverter load capacity is larger than the rated value, overload delay time is up, inverter shuts down. If bypass is available, the system will transfer to the bypass mode, otherwise the system will power off. Check the output load. If overloaded, reduce the load, and the system will transfer to the inverter mode after five seconds with no alarm.
Inverter relay welded	The inverter relay is shorted. Contact SolaHD Technical Support.
Load off due to output short	A short has occurred on the output. Check the output cables and for any equipment that may have shorted.
Load off due to shutdown on battery	The system was shut down in battery mode. This will clear when the system is turned back on.
Manual power-on	The system was turned on via the display panel. This will display in the log whenever the event occurs.
Manual shutdown	The system was shut down via the display panel. This will display in the log whenever the event occurs.
No battery	No battery detected. Check the battery and battery cable connection(s).
On maintenance bypass	The UPS is operating in maintenance bypass mode. This will display in the log whenever the event occurs.

MESSAGE	DESCRIPTION
Operating on inverter	The UPS output is being powered by the inverter. This will display in the log whenever the event occurs.
Output disabled	The system is in standby state and the dry contact shutdown is enabled. Check if the shutdown dry contact is enabled.
Output off due to bypass abnormal	The bypass voltage or frequency is outside the acceptable range, and the bypass is in stand-by mode. Check that the input is normal.
Output off due to overload & bypass abnormal	The output is off due to an overload of the UPS output, and the bypass voltage or frequency is outside the acceptable range. Check that the input is normal.
Output off, voltage is not zero	This occurs when the output is off and the system still detects voltage on the output. Check output equipment for backfeeds or contact Emerson Technical Support.
Output pending	Remote shutdown has been initiated, and the system will turn off shortly.
Output short	A short has occurred on the output. Check the output cables and for any equipment that may have shorted.
Rectifier fault	The rectifier is off because the bus voltage is out of the acceptable range when the rectifier starts. Contact Emerson Technical Support.
Rectifier overload	The output power is larger than the rectifier overload point. Check that the input voltage meets the output load, mains input 176 V ~ 100 V, the load 100% ~ 50% linear derating.
Remote power-on	The UPS was powered on remotely. This will display in the log whenever the event occurs.
Remote shut-off	The UPS was powered off remotely. This will display in the log whenever the event occurs.
Remote shutdown	Any mode shutdown was initiated by the dry contact input. This will display in the log whenever the event occurs.
REPO	Shutdown caused by the REPO terminal Normally-Closed contact input opening. This will display in the log whenever the event occurs.
Restore factory defaults	On the Maintenance page, "Restore Factory Defaults" has been set while the UPS is in the stand-by state. This will return settings to their factory settings.
Shutdown due to over temp	During the UPS operation, the system checks if the heat sink temperature exceeds the setting range. If an overtemperature occurs, check if : <ol style="list-style-type: none"> <li>1. The ambient temperature is too high.</li> <li>2. Dust is blocking any of the UPS vents.</li> <li>3. A fan fault has occurred.</li> </ol>
System over temp	The internal heat-sink temperature is too high, and the inverter is off. The alarm can only be silenced if the heat-sink temperature is lower than the alarm setting. The system can automatically start after overtemperature fault is corrected. If an overtemperature occurs, check if : <ol style="list-style-type: none"> <li>1. The ambient temperature is too high.</li> <li>2. Dust is blocking any of the UPS vents.</li> <li>3. A fan fault has occurred.</li> </ol>

MESSAGE	DESCRIPTION
Turn on fail	The UPS does not start because there is no mains/utility power or it is outside of the range of the voltage required to supply the full load. Check the AC input power.
UPS has no output	Both Inverter and Bypass are not supplying power due to the UPS output being turned off remotely or via the LCD, or are unavailable due to no input power or input power out of range. Check that UPS is on and input power is available.

#### 4.2.7 ABOUT SCREEN

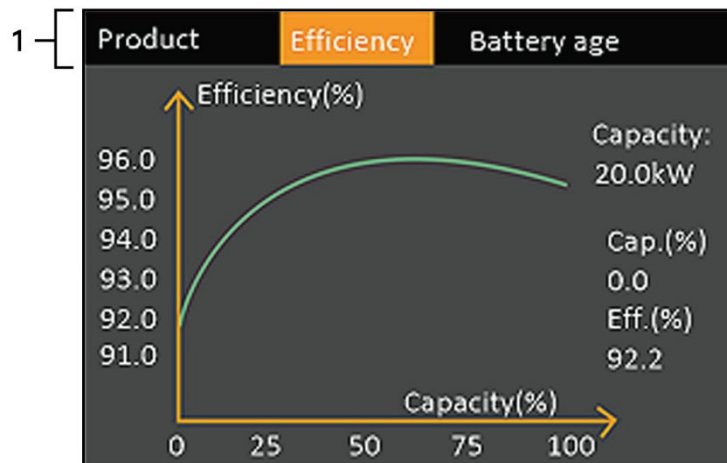
The About screen offers tabs listing information about the product.

- Product tab—shows UPS identification information, firmware versions, and information about the communication card (when the card is installed).
- Efficiency tab—shows the curve of the efficiency of your UPS model vs the load. Also shows the output load percentage and the efficiency at that load.
- Battery age tab—shows the curve of the percent state-of-health (SOH) of the installed battery versus time. The UPS calculates one value per week and plots it on the graph. The values are based on the battery temperature, age, and the actual amount of energy discharged from the battery if the battery has been discharged fully.

To view the product, efficiency, and battery-age information:

1. At the main menu, select the About icon, and press *Enter*.
2. Use the arrow buttons to move the cursor left/right and select a tab, then press *Enter* to display the information for the selected tab.

Figure 4.7 About Screen Tabs



ITEM	DESCRIPTION
1	About screen tabs with Efficiency tab selected.

Note: The tab shown in the figure is an example and does not represent the actual capacity values for your UPS model.

### **Product Tab**

#### Product Type

UPS model number.

#### Serial number

UPS serial number.

#### Time since startup

Elapsed time since start-up of the UPS.

#### Boot FW version

Version of MCU boot firmware on the monitor board.

#### Monitor FW version

Version of MCU application firmware on the monitor board.

#### DSP FW version

Version of DSP firmware on the UPS power-module.

#### MAC address

Shows the MAC address of the RDU101 card. This is only shown when the RDU101 card is installed.

#### IPv4 address

Shows the IPv4 address of the RDU101 card. This is only shown when the RDU101 card is installed.

#### Subnet mask

Shows the subnet mask of the RDU101 card. This is only shown when the RDU101 card is installed.

#### Gateway address

Shows the gateway address of the RDU101 card. This is only shown when the RDU101 card is installed.

### **Efficiency Tab**

#### Capacity

Shows the maximum capacity of your UPS model.

Cap. (%)

Shows the percentage of the maximum capacity your UPS is currently using.

Eff. (%)

Shows the efficiency the UPS is currently operating at based on the Cap. (%) value.

### Battery Age Tab

This page also displays the following values:

Battery recommended replacement date

Shows the recommended date to replace the battery. It is 5 years from the time the battery was installed.

SOH (%)

Shows the current SOH percentage.

## 4.3 EDITING DISPLAY AND OPERATION SETTINGS

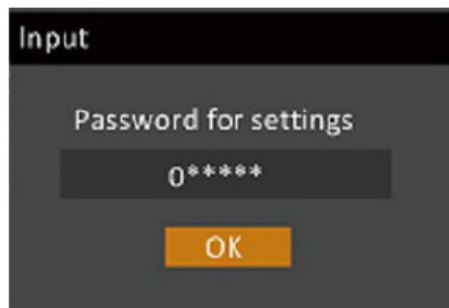
You may adjust the display settings and UPS configuration via the LCD. The display and operation settings are password protected. The default password is 111111 (six ones).

**NOTE:** We recommend you change the password to protect your system and equipment and record the new password and store it in an accessible location for later retrieval. See [Changing the Password](#).

To enter the password:

1. Press the up-arrow button to change the digit, then press the down-arrow button to move to the next digit.
2. Repeat to select each digit, and press *Enter* to submit the password.

Figure 4.8 Password Prompt



### 4.3.1 SETTINGS PROMPTS

While using the operation and display panel, prompts display to alert you to specific conditions or require confirmation of commands or settings. [Table 4.5](#) lists the prompts and their meaning.

**Table 4.5 Display Prompts and Meanings**

PROMPT	MEANING
Cannot set this online, please shut down output	Appears when changing important output settings (output voltage, output frequency, output phase No.).
Incorrect password, please input again	Appears when the Settings password is input incorrectly.
Operation failed, condition is not met	Appears when attempting to execute an operation for which the required conditions are not met.
Password changed OK	Appears upon successful change of the Settings password.
Fail to change password, please try again	Appears when attempting to change the Settings password but the new and confirmation passwords do not match.
The time cannot be earlier than system time	Appears when attempting to set the time of 'Turn on delay' or 'Turn off delay' earlier than the current system time.
Turn on failed, condition is not met	Appears when proper conditions are not met for UPS power-on. Applies when using the power button or when executing the 'Turn on/Turn off/to Bypass' command on the LCD panel 'Control' page).
Cannot set this online, please unplug REPO	Appears when attempting to change the output phase number while the output is connected.

### 4.3.2 CHANGING THE PASSWORD

The default password is 111111 (six ones). You must use the current password to change the password.

**NOTE:** We recommend you change the password from the default to protect your system and equipment. Record the new password and store it in an accessible location for later retrieval.

1. At the main menu, select the Settings icon, and press *Enter*.
2. At the password prompt, use the up-arrow to select the first digit, press the down-arrow to move to the next digit, repeat for each digit, then press *Enter* to access the settings.
3. Use the arrow buttons to select the Monitor tab, then press *Enter*.
4. Use the down arrow to highlight Change Settings Password, press *Enter*, and re-enter the current password.

The Input new password dialog opens, see [Figure 4.9](#).

5. Enter the new password, then confirm the new password.

A confirmation dialog opens to indicate a successful password change.

6. Press ESC to return to the settings or main menu.

**Figure 4.9 New and Confirm Password Dialogs**



### 4.3.3 SELECTING THE DISPLAY LANGUAGE

The LCD is multilingual. The available languages are: English, French, Portuguese, Spanish, Chinese, German, Japanese, Russian, Czech, and Italian.

To change the language:

1. At the main menu, select the Settings icon, and press *Enter*.
2. At the password prompt, use the up-arrow to select the first digit, press the down-arrow to move to the next digit, repeat for each digit, then press *Enter* to access the settings.
3. Use the arrow buttons to select the Monitor tab, then press *Enter*.
4. Use the down arrow to highlight Language, then press *Enter*.
5. Use the up/down arrows to select the language, then press *Enter*.

All LCD elements will now display in the selected language.

### 4.3.4 SETTING THE DATE AND TIME

To adjust the date and time:

1. At the main menu, select the Settings icon, and press *Enter*.
2. At the password prompt, use the up-arrow to select the first digit, press the down-arrow to move to the next digit, repeat for each digit, then press *Enter* to access the settings.
3. Use the arrow buttons to select the Monitor tab, then press *Enter*.
4. Use the down arrow to highlight Date or Time, then press *Enter*.
5. Use the up/down arrows to select the date/time, then press *Enter* to confirm.
6. Use the down arrow to select the digit to change and the up arrow to select the correct digit. Repeat as needed to set each digit.

## 5. MAINTENANCE

### **WARNING! - Risk of electric shock.**

Can cause equipment damage, injury and death. A battery can present a risk of electrical shock and high shortcircuit current.

### **WARNING! - Risk of electric shock.**

Can cause injury or death. Hazardous mains and/or battery voltage exists behind the protective cover. No user accessible parts are located behind the protective covers that require a tool for removal. Only qualified service personnel are authorized to remove such covers. If maintenance for rack is needed, be aware the neutral line is live.

Observe the following precautions when working on batteries:

- Remove watches, rings, and other metal objects.
- Use tools with insulated handles.
- Wear rubber gloves and boots.
- Do not lay tools or metal parts on top of batteries.
- Disconnect charging source prior to connecting or disconnecting battery terminals.
- If the battery kit is damaged in any way or shows signs of leakage, contact your Emerson representative immediately.
- Handle, transport, and recycle batteries in accordance with local regulations.
- Determine if the battery is inadvertently grounded. If it is inadvertently grounded, remove the source of the ground. Contact with any part of a grounded battery can result in electrical shock. The likelihood of such shock will be reduced if grounds are removed during installation and maintenance (applicable to a UPS and a remote battery supply not having a grounded supply circuit).



## 5.1 REPLACING BATTERIES

### **WARNING! - Risk of electric shock.**

Can cause injury or death. Disconnect all local and remote electric power supplies before working with the UPS.

Ensure that the unit is shut down and power has been disconnected before beginning any maintenance.

### **WARNING! - Risk of electric shock and explosion.**

Can cause equipment damage, injury and death. Do not dispose of the battery in a fire. The battery may explode.

Do not open or damage the battery. Released electrolyte is toxic and is harmful to skin and eyes. If electrolyte comes into contact with the skin, wash the affected area immediately with plenty of clean water and get medical attention.

### **WARNING! - Risk of electric shock.**

Can cause equipment damage, injury and death. A battery can present a risk of electrical shock and high shortcircuit current.

### **WARNING! - Risk of explosion.**

Can cause equipment damage, injury and death. A battery can explode if the battery is replaced by an incorrect type. Dispose of used batteries according to the instructions included with the battery-pack.

Read all safety cautions before proceeding. A trained user can replace the internal battery pack when the UPS is in a restricted access location (such as a rack or server closet). To obtain the appropriate replacement battery pack(s), refer to [Table 5.1](#) and contact your local dealer or Emerson representative.

**Table 5.1 Replacement Battery-pack Model Numbers**

UPS MODEL NUMBER	BATTERY PACK MODEL NUMBER	QUANTITY REQUIRED
S4K2U30005D	S4K72INTBATD	1

To replace a battery pack:

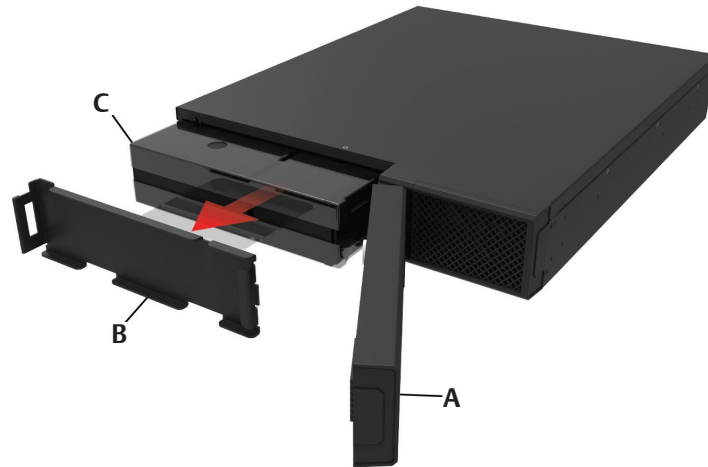
**NOTE:** The internal battery pack is hot-swappable. However, you must exercise caution because during this procedure the load is unprotected from disturbances and power outages. DO NOT replace the battery while the UPS is operating in Battery Mode. This will result in a loss of output power and will drop the connected load.

1. Remove 2 screws from bottom of the front bezel and open it all the way ([Figure 5.1, A](#)). Remove the screw on the bottom left battery door and push it to one side. Pivot the battery door to remove ([Figure 5.1, B](#)).
2. Lay the battery door and screw aside for reassembly.
3. Grasp the battery handle and pull out the battery pack ([Figure 5.1, C](#)).
4. Unpack the replacement battery pack, taking care not to damage the packaging to re-use when disposing of the old battery.
5. Compare the new and old battery pack to make sure they are the same type and model. If so, proceed with step 6. If they are different, stop and contact your Emerson representative or Technical Support.
6. Line-up and slowly push- in each replacement battery pack. The battery is fully-inserted if the battery door fits flush against the UPS.
7. Re-attach the battery door with the screw and replace the front bezel.
8. Activate the new battery pack(s) using the operating/display panel.

**NOTE:** The display menus and functions are described in Operation and Display Panel.

- From the main menu, select Settings, then the Monitoring tab and verify the date and time are correct. If the date or time need correction, see [Setting the Date and Time](#).
- Select the Battery tab, use the arrows to select Replace Battery, and press *Enter*. The replaced battery packs are activated.
- Use ESC to return to the main display.

Figure 5.1 Replacing the Battery Pack



**NOTE:** When battery replacement for EBC is required, replace entire EBC. EBC internal batteries are not user replaceable.

## 5.2 CHARGING BATTERIES

The batteries are valve-regulated, non-spillable, lead acid and should be kept charged to attain their design life. The UPS charges the batteries continuously when it is connected to the utility input power.

If the UPS will be stored for a long time, we recommend connecting the UPS to input power for at least 24 hours every 4 to 6 months to ensure full recharge of the batteries.

## 5.3 CHECKING UPS OPERATION

**NOTE:** Operation check procedures may interrupt output power supplied to the connected load.

We recommend checking the UPS operation once every 6 months. Ensure output power loss to the connected load will not cause data loss or other errors before conducting the check.

1. Press the Enter button to check the indicators and display function.
2. Check for alarm or fault indicators on the operation/display panel.
3. Make sure there are no audible or silenced alarms. Select the Log and look at the Current tab for alarm and fault history. See [Log Screen](#).
4. Check the flow screen to ensure the UPS is operating in Normal mode. If the UPS is operating in Bypass mode, contact Emerson Technical Support.
5. Check the flow screen to see if batteries are discharging (operating in Battery mode) while utility power is normal. If so, contact Emerson Technical Support.

## 5.4 CLEANING THE UPS

### **WARNING! - Risk of electric shock.**

Can cause injury or death. Disconnect all local and remote electric power supplies before working with the UPS. Ensure the unit is shut down and power has been disconnected before beginning any maintenance.

### **WARNING! - Risk of electric shock.**

Can cause injury or death. Hazardous mains and/or battery voltage exists behind the protective cover. No user accessible parts are located behind the protective covers that require a tool for removal. Only qualified service personnel are authorized to remove such covers. If maintenance for rack is needed, be aware the neutral line is live.

The UPS requires no internal cleaning. If the outside of the UPS becomes dusty, wipe with a dry cloth. Do not use liquid or aerosol cleaners. Do not insert any objects into the ventilation holes or other openings in the UPS.

## 5.5 FIRMWARE UPDATES

The UPS has two firmware components:

- DSP is the firmware for the power module.
- MCU is the firmware for the display panel.

Both may be updated through a connection to the UPS, using CLI and the R232 port or, if the UPS includes the IntelliSlot RDU101 card, using the RJ-45 port on the card.

The latest firmware is available for download from the S4K-D product page at [www.Emerson.com](http://www.Emerson.com).

### 5.5.1 UPDATING FIRMWARE WITH RDU101 CARD CONNECTION

If your UPS has an IntelliSlot RDU101 communication card installed (optional on some models), you can update firmware with a computer connected to the same network as the card.

**NOTE:** The RDU101 card is password protected. Be sure to obtain the user name and password from an administrator. The name and password may have been changed from the default.

**NOTE:** For detailed operating instructions for the card, refer to the IntelliSlot™ RDU101 Communications Card Installer/User Guide. Contact Technical Support for firmware upgrade support.

# 6. TROUBLESHOOTING

This section details various UPS symptoms you may encounter and provides a troubleshooting guide in the event the UPS develops a problem. Use the following information to determine whether external factors caused the problem and how to remedy the situation.

## 6.1 SYMPTOMS THAT REQUIRE TROUBLESHOOTING

The following symptoms indicate the UPS is malfunctioning:

- The alarm indicators illuminate, indicating the UPS has detected a problem.
- An alarm buzzer sounds, alerting the user that the UPS requires attention.

## 6.2 AUDIBLE ALARM (BUZZER)

An audible alarm accompanies various events during UPS operations. Table 6.1 describes the sounds and their meaning. To silence an alarm, see [Silencing the Audible Alarm](#).

**Table 6.1 Audible Alarm Descriptions**

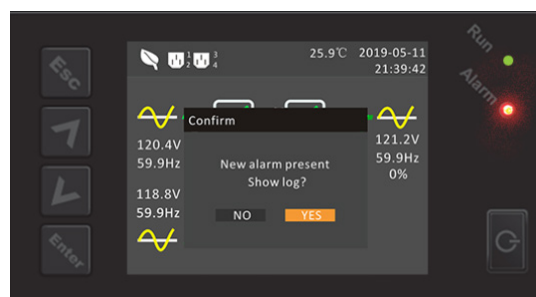
SOUND	INDICATES
Continuous beep	Generated when a UPS fault occurs, such as a fuse or hardware failure.
One beep every 0.5 seconds	Generated when a UPS critical alarm occurs, such as on inverter overload.
One beep every 1 second	Generated when a UPS critical alarm occurs, such as on battery low voltage.
One beep every 3.3 seconds	Generated when a UPS general alarm occurs.

**NOTE:** When an alarm is indicated, an alarm message is logged. [Table 4.4](#) describes the alarm messages you may see. When a fault is indicated, the front-panel display lists the fault, which is described in [Table 6.2](#).

### 6.2.1 FAULTS

When the alarm indicator is illuminated, the LCD displays the fault. The faults are described in [Table 6.2](#).

**Figure 6.1 Alarm Indicator**



**Table 6.2 Description of Displayed Faults**

DISPLAYED FAULT	CAUSE	CORRECTIVE STEPS
Battery test fail	The battery is bad or weak.	Contact technical support.
Rectifier fault	A rectifier failure occurred.	Contact technical support.
Inverter overload, Bypass overcurrent	The UPS is overloaded, Bypass is over current.	Reduce the load and contact technical support.
Inverter fault	The inverter is faulty.	Contact technical support.
Battery aged	The battery is bad or weak.	Replace the battery.
Output short	The output connection is short-circuited.	Shut-down the equipment and contact technical support.
DC bus fail	The DC bus is faulty.	Contact technical support.
System overtemp	Over-temperature condition in the UPS. The UPS will transfer to bypass mode.	Reduce the load and contact technical support.
Charger fault	The charger is faulty.	Contact technical support.
Fan fault	At least one fan is faulty.	Contact technical support.
DC/DC fault	A DC-DC charger failure occurred.	Contact technical support.

### 6.3 TROUBLESHOOTING UPS ISSUES

In the event of an issue with the UPS, refer to [Table 6.3](#) below to determine the cause and solution. If the fault persists, contact Emerson Technical Support. Visit the S4K-D product page at [www.Emerson.com](http://www.Emerson.com) for contact information.

When reporting a UPS issue to Emerson, include the UPS model and serial number. These are in several places for easy location:

- On the top panel (rack mount orientation)
- On the left side (tower orientation)
- On the rear panel
- On the front of the unit behind the front plastic bezel
- On the LCD select Main Menu > About

**Table 6.3 Troubleshooting**

PROBLEM	CAUSE	SOLUTION
UPS fails to start	UPS is short-circuited or overloaded	Ensure UPS is Off. Disconnect all loads and ensure nothing is lodged in output receptacles. Ensure loads are not defective or shorted internally.
	Batteries are not charged enough or not connected	Check to ensure the internal battery is connected. If it is not, fully remove and reinstall the battery, then try to start the unit. If the battery is connected, leave the UPS connected to input power for 24 hours to recharge batteries, then try to start the unit.
UPS has reduced battery backup time	Batteries are not fully charged	Keep UPS plugged in continuously at least 24 hours to recharge batteries.
	UPS is overloaded	Check load level indicator and reduce the load on the UPS.
	Batteries may not be able to hold a full charge due to age	Replace batteries. Contact your Emerson representative or Emerson Technical Support for replacement battery kit.

# 7 SPECIFICATIONS

Table 7.1 UPS Specifications

MODEL S4K2U-	30005D
RATING	3000 VA/3000 W
<b>Dimensions, D×W×H, in. (mm)</b>	
Unit	21.3 x 16.9 x 3.4 (540 × 430 × 85)
Shipping	28.2 x 22.4 x 10.3 (717 x 570 x 262)
<b>Weight, lb. (kg)</b>	
Unit	62 (28.2)
Shipping	79.2 (36)
<b>Input AC</b>	
Voltage Range (typical)	230 VAC nominal; variable based on output load
90% ~ 100% loading	184 to 288 VAC
70% ~ 90% loading	161 to 288 VAC
50% ~ 70% loading	115 to 288 VAC
0% ~ 50% loading	115 to 288 VAC
Frequency	40 Hz to 70 Hz; Auto Sensing
Input Power Cord	C20
<b>Output AC</b>	
Output Receptacles	C13 x 4 & C19 x 1
Voltage	200/208/220/230/240 VAC (user-configurable); ±3%
Waveform	Sine wave
Utility (AC) Mode Overload	> 200% for 250 ms 150 - 200% for 2 seconds 125 - 150% for 50 seconds 105 - 125% for 60 seconds
<b>Internal Charger</b>	
Charging Current	Nominal 2.2 A; Maximum 8 A
<b>Battery Parameters</b>	
Type	Valve-regulated, non-spillable, lead acid
Quantity x Voltage x Rating	6 × 12V × 9.0 Ah
Back-up time	See <a href="#">Battery Run Times</a> .
Recharge time	3 Hours to 90% capacity after full discharge with 100% load until UPS auto-shutdown (Internal Batteries Only)
<b>Environmental</b>	



MODEL S4K2U-	30005D
<b>RATING</b>	<b>3000 VA/3000 W</b>
Operating Temperature (full rating), °F (°C)	32 to 104 (0 to 40)
Extended Operating Temperature, °F (°C)	5 to 122 (-15 to 50) [output derated by 1% per 1 degree C above 40 °C, battery backup runtime reduced by 15-30% below 0 °C, charging time increased 2X below 0 °C and above 40 °C]
Storage Temperature, °F (°C)	5 to 122 (-15 to 50)
Relative Humidity	0 – 95% non-condensing
Operating Elevation	Up to 10,000 ft (3,000 m) at 77°F (25°C) without derating
Audible Noise	<48 dBA max @ 3 ft. (1 m) front and sides <48 dBA max @ 3 ft. (1 m) rear
<b>Agency</b>	
Safety	EN 62040-1:2008+A1:2013; GS mark; UL 1778 5th Edition and CSA 22.2 No. 107.3
EMC	EN 62040-2:2006 EN 61000-3-2:2014 EN 61000-3-3:2013
Transportation	ISTA Procedure 2A
Surge Immunity	ANSI C62.41 Category B IEC 61000-4-5
RFI/EMI	CISPR22 Class A

**Table 7.2 External Battery Specifications**

MODEL NUMBER	S4K2U72BATD
<b>USED W/UPS MODEL</b>	<b>S4K2U30005D</b>
<b>Dimensions, D×W×H, in. (mm)</b>	
Unit (with bezel)	20.2 x 16.9 x 3.4 (540 x 430 x 85)
Shipping	28.2 x 22.4 x 10.3 (717 x 570 x 262)
<b>Weight, lb.(Kg)</b>	
Unit	97.8 (44.4)
Shipping	104.72 (47.6)
<b>Battery</b>	
Type	Valve-regulated, non-spillable, lead acid
Configuration	Two parallel strings of six 12V/9Ah batteries in series.
Backup time	See <a href="#">Battery Run Times</a>
<b>Electrical Protection</b>	
Breaker size	63A
<b>Environmental Requirements</b>	
Operating Temperature, °F (°C)	32 to 104 (0 to 40)
Storage Temperature, °F (°C)	5 to 122 (-15 to 50)
Relative Humidity	0% to 95%, non-condensing
Operating Elevation	Up to 10,000 ft (3,000 m) at 104 °F (40 °C)

<b>MODEL NUMBER</b>	<b>S4K2U72BATD</b>
<b>USED W/UPS MODEL</b>	<b>S4K2U30005D</b>
Storage Elevation	50,000 ft (15,000 m) maximum
<b>Agency</b>	
Safety	UL1778 5th Edition and CSA 22.2 No. 107.3
RFI/EMI	FCC Part 15 Class A
Surge Immunity	ANSI C62.41 Category B
Transportation	ISTA Procedure 2A

## 7.1 BATTERY RUN TIMES

**NOTE:** Run times in this table are approximate. Times are based on new, fully-charged, standard battery modules at a temperature of 77 °F (25 °C) with 100% resistive UPS loading. Run times listed above can vary by ±5% due to manufacturing variances of the individual batteries.

**Table 7.3 Battery Run Time in Minutes, S4K2U30005D\***

Load			Internal Battery Only	NUMBER OF EXTERNAL BATTERY CABINETS					
				1	2	3	4	5	6
%	VA	W	Minutes						
10	300	270	85.5	283.3	497.2	713.4	945.2	1183.3	1400.5
20	600	540	40.9	149.3	258.6	374.4	493.8	613.1	733.8
30	900	810	24.7	99.8	174.3	248.2	327.0	408.3	490.8
40	1200	1080	17.0	73.0	129.7	185.9	241.6	301.4	362.5
50	1500	1350	12.6	54.6	102.6	147.4	193.4	238.1	286.8
60	1800	1620	9.7	43.4	83.6	121.2	160.5	198.1	235.8
70	2100	1890	7.7	36.7	69.8	103.4	136.3	169.1	200.7
80	2400	2160	6.1	29.9	57.5	87.5	116.7	145.5	174.6
90	2700	2430	4.9	25.6	49.5	77.3	102.8	127.9	152.6
100	3000	2700	4.0	22.2	43.1	67.1	89.3	113.7	136.8

\*Backup Times with 7-10 external batteries available upon request.

**Table 7.4 Recharge Time in Hours**

Number of EBCs	Charging time to 90%
0 EBC	3 h
1 EBC	3 h
2 EBC	5 h
3 EBC	6 h
4 EBC	9 h
5 EBC	11 h
6 EBC	13 h
7 EBC	15 h
8 EBC	17 h
9 EBC	19 h
10 EBC	21 h

## 8. APPENDICES

### 8.1 APPENDIX A: OPEN SOURCE SOFTWARE LEGAL NOTICES

The S4K-D product links the FreeRTOS software with proprietary modules that communicate with the FreeRTOS software solely through the FreeRTOS API interface. This use is an exception to the FOSS GPLv2 license. The user is free to redistribute the FreeRTOS software and/or modify it under the terms of the GNU General Public License as published by the Free Software Foundation. A copy of the GNU General Public License is located at [www.gnu.org/licenses/old-licenses/gpl-2.0.html](http://www.gnu.org/licenses/old-licenses/gpl-2.0.html). A copy of the exception is located at <https://spdx.org/licenses/freertos-exception-2.0.html>. For a period of three (3) years after purchasing the S4K-D product, the purchaser has the right to obtain a copy of the FreeRTOS software that is incorporated in the S4K-D product.

The purchaser can contact Emerson Technical Support and request the software.

### 8.2 APPENDIX B: TECHNICAL SUPPORT

Website: [www.solahd.com](http://www.solahd.com)

Technical Support E-Mail: [solahd.technicalservices@emerson.com](mailto:solahd.technicalservices@emerson.com)

Toll-Free: (800) 377-4384

USA: (847) 268-6651

When contacting SolaHD, please have the following information available:

1. Unit identification number.
2. The nature of problem, including status of all indicators and alarms.

### 8.3 APPENDIX C: WARRANTY INFORMATION

Please see “Terms and Conditions of Sale” at:

<https://www.appleton.emerson.com/documents/appleton-grp-llc-terms-of-sale-policies-procedures-en-us-7444090.pdf>

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The information in this manual is provided as a guide for installation, operation, and maintenance. It does not affect or exceed our obligations under the Terms and Conditions of Sale.

# SolaHD® S4K2U 3000 VA D Series UPS

A272-382 Rev. 0\_04/2024

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